

Design and Manufacture

Hy-Lok flareless tube fittings have been designed and manufactured with great care to meet the specifications required for wide range of applications in chemical, petro-chemical, oil refinery, power generation, shipbuilding, pulp and papers, micro-electronics, etc. Each Hy-Lok tube fitting consists of four parts; body, front ferrule, back ferrule, and nut. The two-ferrule design, front and back, compensates for any tolerances in tube O.D., wall thickness, material hardness and always ensures outstanding leak-tight connections.

Hy-Lok tube fittings are manufactured under Hy-Lok Corporation's strict quality control program covering A to Z, which enabled Hy-Lok to obtain ASME certificate for quality system and ISO 9001.

Torque and Distortion during Installation

When the nut is tightened, the back and front ferrules move axially. This axial movement does not allow any torque transfer from the fitting to the tubing, and the mechanical properties of tubing is maintained.

During makeup, the back ferrule moves in such a controlled manner that the tubing is not overstressed and the tubing ID is not excessively reduced, resulting in safe operation under high pressure or vibration. The front ferrule does not force the body to expand, which allows the nut to be back off easily for disassembly and allows remakes many times.

Construction and Tube End Dimensions

The construction and tube end dimensions of both fractional and metric sizes are shown below with nut in finger tight position. These dimensions are applicable to all the fittings throughout this catalogue and also to all Hy-Lok ends used as end connections of Hy-Pro ball valves, needle valves, valve manifolds, check valves, and relief valves, etc.

Easy Reference

Heads of tables are differentiated with color ;

Shows Metric
Shows Fractional

Construction of Hy-Lok Fitting

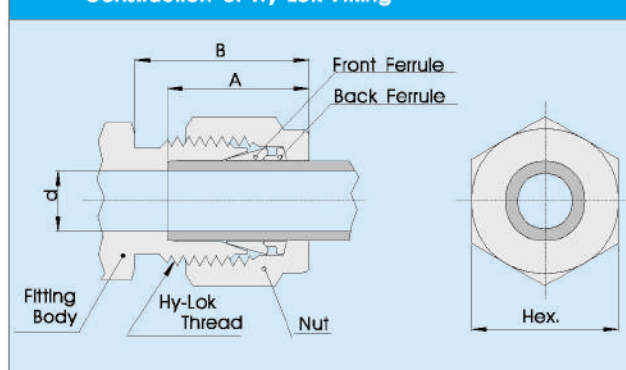


Table 1. Hy-Lok Fractional Tube End Dimensions Unit : mm

Size No.	Tube O.D.	Hy-Lok Thread	A	B	d	Hex.
1	1/16	10-32UNF	8.63	10.92	1.27	7.90
2	1/8	5/16-20UN	12.70	15.24	2.28	11.10
3	3/16	3/8-20UN	13.70	16.00	3.04	12.70
4	1/4	7/16-20UNF	15.24	17.78	4.80	14.20
5	5/16	1/2-20UNF	16.25	18.54	6.35	15.80
6	3/8	9/16-20UN	16.76	19.30	7.10	17.40
8	1/2	3/4-20UNEF	22.86	21.84	10.40	22.20
10	5/8	7/8-20UNEF	24.38	21.84	12.70	25.40
12	3/4	1-20UNEF	24.38	21.84	15.70	28.60
14	7/8	1 1/8-20UN	25.90	21.84	18.20	31.80
16	1	1 5/16-20UN	31.24	26.61	22.40	38.10
20	1 1/4	1 5/8-20UN	41.14	38.86	27.70	47.62
24	1 1/2	1 15/16-20UN	50.03	45.21	34.00	57.15
32	2	2 5/8-20UN	67.73	62.73	46.00	76.20

Table 2. Hy-Lok Metric Tube End Dimensions Unit : mm

Size No.	Tube O.D.	Hy-Lok Thread	A	B	d	Hex.
2 M	2 mm	5/16-20UN	12.9	15.3	1.7	12.0
3 M	3 mm	5/16-20UN	12.9	15.3	2.4	12.0
4 M	4 mm	3/8 -20UN	13.7	16.1	2.4	12.0
6 M	6 mm	7/16-20UNF	15.3	17.7	4.8	14.0
8 M	8 mm	1/2 -20UNF	16.2	18.6	6.4	16.0
10 M	10 mm	5/8 -20UN	17.2	19.5	7.9	19.0
12 M	12 mm	3/4 -20UNEF	22.8	22.0	9.5	22.0
15 M	15 mm	7/8 -20UNEF	24.4	22.0	11.9	25.0
16 M	16 mm	7/8 -20UNEF	24.4	22.0	12.7	25.0
18 M	18 mm	1 -20UNEF	24.4	22.0	15.1	30.0
20 M	20 mm	1 1/8-20UN	26.0	22.0	15.9	32.0
22 M	22 mm	1 1/8-20UN	26.0	22.0	18.3	32.0
25 M	25 mm	1 5/16-20UN	31.3	26.5	21.8	38.0
28 M	28 mm	M37 × 1.5P	36.6	36.6	21.8	46.0
32 M	32 mm	M42 × 1.5P	42.0	41.6	28.6	50.0
38 M	38 mm	M50 × 1.5P	49.4	47.9	33.7	60.0

Note : Dimensions A and B in table 1 and in table 2 are shown with Hy-Lok nut in finger tight position.

Materials

Hy-Lok tube fittings are available as standard in stainless steel, brass and monel. Straight fittings are machined from cold finished bar stock and shaped bodies from forgings. Specifications for fitting materials and tubings are listed below. For special applications, contact your local distributors.

Table 3. Typical Material Specification

Fitting Material	Bar Stock	Forging	Tubing
S.Steel Type 316	ASTM A479 ASME SA479 ASTM A276 Project 70 - ASTM A276 ASTM A479 JIS G4303	ASTM A182 F316 ASME SA182 F316 JIS G3214	ASTM A269 ASTM A213 ASTM A249 ASME SA213 MIL - T - 8504 MIL - T - 8506
Brass	ASTM B16 Alloy 360 ASTM B453 Alloy 345 QQ - B626 Alloy 360	ASTM B124 Alloy 377 QQ - B626 Alloy 377	ASTM B68 ASTM B75 ASTM B88 ASME SB75
Monel 400*	QQ - N - 281 Alloy 405 QQ - N - 286 Alloy K500 ASTM B164	QQ - N281 -Alloy 400 ASTM B 164	ASTM B165

(1) Project 70 is a trade mark of Carpenter Technology Corporation.

(2) Monel is a trademark of International Nickel.

(3) Shaped body may be constructed from plate stock.

Pressure Ratings

Hy-Lok tube fittings are rated to the maximum working pressure of tubings recommended for use with Hy-Lok tube fittings. The maximum working pressure of tubings are listed in **MAWP Table** on the following pages.

Note : Material strength and allowable working pressure decrease as the temperature increases.

Temperature Ratings

The following temperature ratings are applicable.

· 316 Stainless Steel	: -321°F to 1200°F (-196°C to 649°C)
· Brass	: -65°F to 400°F (-54°C to 204°C)
· Monel	: -65°F to 800°F (-54°C to 427°C)

Tubing

Variety of tubing materials and wide range of wall thickness can be used with Hy - Lok fittings. However, it is essential to specify, select, and handle the tubing with care in order to ensure reliable, safe, leak tight installation using Hy - Lok tube fittings.

Some general rules are shown below.

- 1.The tubing material must be compatible with process fluid.
- 2.Temperature, pressure, vibration and shock conditions must be considered when selecting the wall thickness. Further, extremely thick wall may not be properly deformed and extremely thin wall may be collapsed by ferrule action.
- 3.The metal tubing must be softer than the fitting materials. When tubing and fitting are of the same material, the tubing must be fully annealed.
- 4.For leak tight installation, the tubing surface finish must be smooth and free from weld seam, scratches and draw marks.
- 5.The tubing with high tolerance in ovality or OD may not fit in the fitting or may cause improper performance.
- 6.Best performance is achieved when the tubing ends are of square cut and deburred properly.

The followings are the most recommendable tubing specifications for best performance with Hy-Lok fittings.

Stainless Steel Tubing

Fully annealed seamless type SS 304, 316 to ASTM A269 or equivalent with hardness Rockwell Rb80 or less.

Copper Tubing

Seamless soft annealed temper O60 with hardness 60 max to ASTM B75, or seamless water tubing type K or type L annealed temper O06 with hardness 50 max in coils or annealed tempr O50 with hardness 55 max in straight lengths to ASTM B88, or equivalent.

Monel Tubing

Fully annealed seamless Alloy 400 to ASTM B165 or equivalent with hardness Rb75 max.

Gas Service

Gases have very small molecules and can escape through the minute leak path due to surface imperfections. These imperfections can be coined out when heavy wall tubing is used as it resists the ferrule action more than thin wall does. The minimum wall thickness for gas service is shown below.

Fractional Tubing

Tubing O.D.	Nominal Min. Wall Thickness	Tubing O.D.	Nominal Min. Wall Thickness
1/8"	.028"	3/4"	.065"
3/16"	.028"	7/8"	.083"
1/4"	.028"	1"	.083"
5/16"	.035"	1 1/4"	.109"
3/8"	.035"	1 1/2"	.134"
1/2"	.049"	2"	.180"
5/8"	.065"		

Metric Tubing

Tubing O.D.	Nominal Min. Wall Thickness	Tubing O.D.	Nominal Min. Wall Thickness
3mm	.8mm	18mm	1.5mm
6mm	.8mm	20mm	1.8mm
8mm	1.0mm	22mm	2.0mm
10mm	1.0mm	25mm	2.2mm
12mm	1.0mm	28mm	2.8mm
14mm	1.2mm	32mm	3.0mm
16mm	1.5mm	38mm	3.5mm

Temperature Derating

The working pressure varies depending upon the temperature. The working pressure at various temperatures can be obtained by multiplying the working pressure at ambient temperature (-20°F to 100°F or -29°C to 37°C) by the temperature derating factor in the table shown below.

Table 4. Temperature Derating Factors

Temperature(°F)	316SS	304SS	Copper	Monel 400
100	1.00	1.00	1.00	1.00
200	1.00	0.84	0.80	0.88
300	1.00	0.75	0.78	0.82
400	0.96	0.69	0.50	0.79
500	0.90	0.65	-	0.79
600	0.85	0.61	-	0.79
700	0.82	0.59	-	0.76
800	0.79	0.56	-	0.76
900	0.78	0.54	-	-
1000	0.76	0.52	-	-
1100	0.62	0.47	-	-
1200	0.37	0.31	-	-

Example

To obtain the working pressure of 316SS 3/8" OD × 0.035" wall tube at 1,200°F

- Working pressure of the above tubing at ambient temperature : 3,300 PSIG
- Temperature derating factor at 1,200°F : 0.37
- Working pressure at 1,200°F : 1,221 PSIG (from 3,300 PSIG multiplied by 0.37)

Tube Bends near Fitting

For leak tight installation, tube bends must not be too close to the fitting. The following is the recommended minimum straight length of tube measured from the tube end to the bend.

Tube O.D.	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
Min. Length	23/32"	13/16"	15/16"	1 3/16"	1 1/4"	1 1/2"	2"	2 13/32"	3 1/4"

Also, the bending radius should not be too short as too short bending radius may affect the working pressure and may cause insufficient flow. Minimum bending radius is usually recommended by the tube bender manufacturer.

Tube Selection and Handling

Hy-Lok fittings can be best performed when good quality tubings are used. Please note tubing should be considered a fitting component. Tubing selection by relying only on ASTM or other equivalent specifications is not enough. Here are some points to be considered.

1. Materials and manufacturing method
2. Material hardness
3. Surface finish
4. Outside diameter and its tolerance
5. Wall thickness and its tolerance
6. Ovality
7. Concentricity
8. Packing and transportation

Always try to use good quality tubing for best performance.

Tubings must be handled with great care in transportation and in storage. They must not be dragged in any circumstances to avoid any damage on the surface. Copper tubings must not be crushed or lose its circularity. If necessary, the tubing must be covered and tubing ends must be plugged to be kept from dirt.

Maximum Allowable Working Pressure Table

- Working pressure calculated in accordance with ASME B31.3, Chemical Plant and Petroleum Refinery Piping Code, 1993 Edition

Table 5. Stainless Steel Tubing

Fully annealed 304 or 316 high quality seamless stainless steel tube to ASTM A269 or equivalent.

Hardness : Rb80 or less

Stainless Steel Fractional Tubing																
Tube O.D. (Inches)	Tube Wall Thickness in Inches															
	0.010	0.012	0.014	0.016	0.020	0.028	0.035	0.049	0.065	0.083	0.095	0.109	0.120	0.134	0.156	0.18
1/16"	5,600	6,800	8,100	9,400	12,000											
1/8"						8,500	10,800									
3/16"						5,400	7,000	10,200								
1/4"						4,000	5,100	7,500	10,200							
5/16"							4,000	5,800	8,000							
3/8"							3,300	4,800	6,500							
1/2"							2,600	3,700	5,100	6,700						
5/8"								2,900	4,000	5,200	6,000					
3/4"								2,400	3,300	4,200	4,900	5,800				
7/8"								2,000	2,800	3,600	4,200	4,700				
1"									2,400	3,100	3,600	4,200	4,700			
1 1/4"										2,400	2,800	3,300	3,600	4,100	4,900	
1 1/2"											2,300	2,700	3,000	3,400	4,000	4,900
2"												2,000	2,200	2,500	2,900	3,600

Stainless Steel Metric Tubing																
Tube O.D. (mm)	Tube Wall Thickness in Millimeters (Inches)															
	0.71 (0,028)	0.89 (0,035)	1.00	1.25 (0,049)	1.50	1.65 (0,065)	2.0	2.11 (0,083)	2.41 (0,095)	2.50	2.77 (0,109)	3.00	3.05 (0,120)	3.50	4.00	
3	10,800	13,800	15,300													
4	7,900	10,100	11,500	14,400												
6	5,000	6,500	7,400	9,400	11,500	12,700										
8		4,700	5,800	6,800	8,400	9,300										
10		3,700	4,200	5,300	6,500	7,300										
12		3,000	3,400	4,400	5,300	5,900	6,600	7,000								
16			2,500	3,200	3,900	4,300	5,300	5,700	6,600	6,800						
18				2,800	3,400	3,800	4,700	5,000	5,800	6,000	6,700					
20				2,500	3,000	3,400	4,200	4,400	5,100	5,300	6,000					
22				2,300	2,800	3,000	3,800	4,000	4,600	4,800	5,400					
25					2,000	2,400	2,700	3,300	3,500	4,000	4,200	4,700	5,100	5,200		
38										2,300	-	2,900	-	3,400	3,900	4,400

- Allowable stress of 20,000psi(137,800kPa) between -20°F and 100°F(-29°C and 37°C) based on ultimate tensile strength 75,000psi(516,700kPa)
- Based on minimum wall thickness and maximum O.D. allowable by ASTM A269
- For welded tubing, the following derating rate to be applied for weld integrity. (ASME B31.3 - 1993 Edition, Table A-1B)
 - for double welded tubig : 0.85
 - for single welded tubing : 0.80
- To determine bar, multiply psig by 0.0689 and to determine kPa by 6.89

Note:

- All calculations are based on maximum outside diameter and minimum wall thickness without allowance for corrosion and erosion
- Care should be taken for temperature rating if tubings are coated or plated.
- Figures shown are not for design purpose but for reference only and the accuracy of information here is not liability of our company.

Table 6. Copper Tubing

High quality soft annealed seamless copper tube to ASTM B - 75 or equivalent.

Hardness : Rb 60 or less

Copper Fractional Tubing										
Tube O.D. (Inches)	Tube Wall Thickness in Inches									
	0.010	0.012	0.028	0.035	0.049	0.065	0.083	0.095	0.109	0.120
1/16"	1,700	3,800	5,400	6,000						
1/8"			2,700	3,400						
3/16"			1,800	2,300	3,400					
1/4"			1,300	1,600	2,500	3,500				
5/16"				1,300	1,900	2,700				
3/8"				1,000	1,600	2,200				
1/2"				800	1,100	1,600	2,200			
5/8"					900	1,200	1,600	1,900		
3/4"					700	1,000	1,300	1,500	1,800	
7/8"					600	800	1,100	1,300	1,500	
1"					500	700	900	1,100	1,300	1,500

Copper Metric Tubing													
Tube O.D. (mm)	Tube Wall Thickness in Millimeters (Inches)												
	0.71 (0.028)	0.89 (0.035)	1.0	1.25 (0.049)	1.5	1.65 (0.065)	2.0	2.11 (0.083)	2.41 (0.095)	2.5	2.77 (0.109)	3.0	3.05 (0.120)
3	3,465	4,400	4,900										
4	2,520	3,230	3,670	4,610									
6	1,610	2,070	2,350	3,020	3,670	4,060							
8		1,510	1,710	2,790	2,680	2,990							
10		1,190	1,350	1,710	2,090	2,320							
12		970	1,100	1,410	1,710	1,900	2,350	2,500					
16			810	1,030	1,260	1,390	1,710	1,810	2,100	2,190			
18				915	1,100	1,220	1,510	1,600	1,840	1,930	2,160		
20				810	990	1,090	1,350	1,420	1,650	1,710	1,920		
22				740	900	990	1,200	1,290	1,480	1,550	1,730		
25				640	780	870	1,060	1,120	1,290	1,350	1,490	1,640	1,670

- Allowable stress of 6,000psi (41,300kPa) between -20°F and 100°F (-29°C and 37°C) based on ultimate tensile strength 30,000psi (206,700kPa)
- Based on minimum wall thickness and maximum O.D. allowable by ASTM B75
- To determine bar, multiply psig by 0.0689 and to determine kPa by 6.89.

Table 7. Monel 400 Tubing

Fully annealed seamless Monel 400 to ASTM B165 or equivalent.

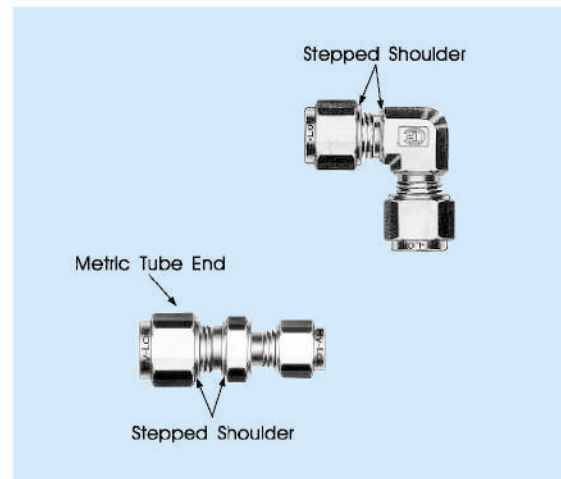
Hardness : Rb75

Monel 400 Fractional Tubing										
Tube O.D. (Inches)	Tube Wall Thickness in Inches									
	0.010	0.012	0.028	0.035	0.049	0.065	0.083	0.095	0.109	0.120
1/8"			7,900	10,100						
1/4"			3,700	4,800	7,000	9,500				
3/8"				3,100	4,500	6,100				
1/2"				2,300	3,200	4,400				
3/4"					2,200	3,000	4,000	4,600		
1"						2,200	2,900	3,400	3,900	4,300

- Allowable stress of 18,700psi (128,800kPa) between -20°F and 100°F (-29°C and 37°C) based on ultimate tensile strength 70,000psi (482,300kPa)
- Based on minimum wall thickness and maximum O.D. allowable by ASTM B165
- To determine bar, multiply psig by 0.0689 and to determine kPa by 6.89

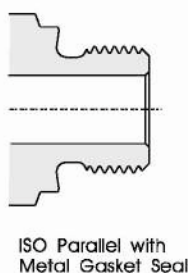
Identification of Hy - Lok Metric Tube Fittings from Fractional

These two are similar in appearance. To avoid any confusion and for ready identification, the stepped shoulders are machined on the body and on the hex nut of metric size tube fittings as shown. The metric tube nut must not be used on fractional body, and vice versa



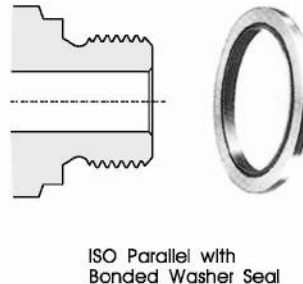
ISO Parallel and Tapered Pipe Thread

International Standards Organization(ISO) standardized the nomenclature of some international pipe threads. ISO 228/1 is a parallel thread and ISO 7/1 is a tapered thread. With 228/1 parallel thread, the seal is usually made by metal - to - metal contact against the female port or with a gasket. Shown below are two different seals. There are several different descriptions as listed below.



REFERENCE SPECIFICATIONS:
1. BS 2779(BSPP)
2. DIN-ISO 228/1
3. JIS B0202
4. ISO 228/1

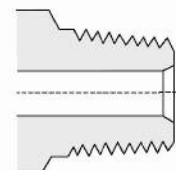
A metal(usually copper) gasket performs the sealing between the reverse bevel of the fitting and the surface surrounding the female threads.



No reverse angle is used. Instead, a self centering taper is used at the hex to center a composite washer (usually metal and elastomer) to seal the surface surrounding the female thread.

ISO 7/1 tapered thread looks similar to NPT thread. However, ISO 7/1 has 55° thread angle while NPT has 60°, and ISO 7/1 pitch is measured in millimeters while NPT pitch is measured in inches. There are several different descriptions as listed on the right.

REFERENCE SPECIFICATIONS:
1. BS 21(BSPT)
2. DIN-2999
3. JIS B0203
4. ISO 7/1



ISO Tapered
(Thread Sealant Required)

Ordering Information

Hy-Lok® Tube Fittings

Hy - Lok fittings part numbers are easily understandable and basically composed of 3 groups as shown below.

Designator	First	Second	Third
Group	① ①①	②	③
Example 1	CTA	-8	-BRAS
Example 2	CMC4	-4N	-S316
Exam 1	Union Tee	1/2" Hy-Lok	Brass
Exam 2	Male Connector With 1/4" Hy-Lok	1/4" NPT	316 Stainless S316

- 1.The first group in example 1 or former part of first group in example 2 ① designates the fitting type.
- 2.The second group in example 1 ② designates either Hy - Lok tube end size of unions, union tees, crosses, etc. Where all Hy-Lok tube end sizes are the same or size of plugs, caps, nuts, etc where only single end exists.
- 3.The latter part of first group in example 2 ①① designates the Hy - Lok tube end size and the second group ② designates pipe thread / size, or Hy-Lok tube end size, or tube size of fittings other than the fittings applicable to example 1.
- 4.The third group designates the fitting material.
- 5.In tees shown below, "2" is referred to as **run** and "3" is referred to as **branch**.

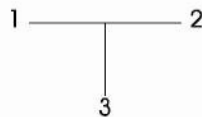


Table 8. Fitting Type Designator

IDENTIFIER	DESCRIPTION	IDENTIFIER	DESCRIPTION
CUA	Union	CPR	Reducing Port Connector
CUR	Reducing Union	CFTC	Lapped Flange Connector
CLA	Union Elbow	CFU	AN Union
CTA	Union Tee	CBFU	AN Bulkhead Union
CXA	Union Cross	CFA	AN Adapter
CBU	Bulkhead Union	CSC	SAE Male Connector
CMC	Male Connector	CSLA	SAE Male Elbow
CMCT	Thermocouple Male Connector	CSLB	SAE 45° Male Elbow
CMC-G	Male Connector For Bonded Seal	CSRT	SAE Male Run Tee
COM	Male Connector For Metal Seal	CSBT	SAE Male Branch Tee
CBMC	Bulkhead Male Connector	COS	O-Seal Straight Thread Connector
CLMA	Male Elbow	COP	O-Seal Pipe Thread Connector
CLMB	45° Male Elbow	CWC	Male Pipe Weld Connector
CRTM	Male Run Tee	CLW	Male Pipe Weld
CBTM	Male Branch Tee	CSWC	Tube Socket Weld Connector
CFC	Female Connector	CLSW	Tube Socket Weld Elbow
CGC	Gauge Connector	CPA	Plug
CBFC	Bulkhead Female Connector	CCA	Cap
CLF	Female Elbow	CN	Nut
CRTF	Female Run Tee	CFF	Front Ferrule
CBTF	Female Branch	CFB	Back Ferrule
CR	Reducer	CFS	Ferrule Set
CBR	Bulkhead Reducer	CI	Tube Insert
CAM	Male Adapter	CCL	Sure Ring
CAF	Female Adapter	CIG	Gap Gauge
CPC	Port Connector	EZY-MAT	Preswaging Tool

Hy-Lok Tube End Designator

Fractional Tube	O.D.	1/16"	1/8"	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	7/8"	1"	1 1/4"	1 1/2"	2"
Designator		1	2	3	4	5	6	8	10	12	14	16	20	24	32
Metric Tube	O.D.	2mm	3mm	4mm	6mm	8mm	10mm	12mm	16mm	20mm	22mm	25mm	28mm	32mm	38mm
Designator		2M	3M	4M	6M	8M	10M	12M	16M	20M	22M	25M	28M	32M	38M

Pipe Thread Designator

Nom. Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	Applicable Specifications
ISO Tapered	2R	4R	6R	8R	12R	16R	20R	24R	32R	JIS B0203(PT), DIN2999, ISO 7/1.BS 21(BSPT)
NPT	2N	4N	6N	8N	12N	16N	20N	24N	32N	ANSI B1.20.1 (NPT)
ISO Parallel	2G	4G	6G	8G	12G	16G	20G	24G	32G	JIS B0202(PF), DIN ISO 228/1, BS 2779(BSPP)
Unified Screw	2U	4U	6U	8U	12U	16U	20U	24U	32U	American Standard unified Screw Thread

Material Designator

Material	SS 316	Brass	Monel
Designator	S316	BRAS	MONE

Tube To Tube Union

Union
CUA



Reducing Union
CUR



Union Elbow
CLA



Union Tee
CTA



Union Cross
CXA



Bulkhead Union
CBU

Tube To Male Pipe

Male Connector
CMC



Thermocouple
Connector
CMCT



Male Connector For
Metal Gasket Seal
CMC-G



Male Connector For
Metal Gasket Seal
COM



Bulkhead
Male Connector
CBMC



Male Elbow
CLMA



45° Male Elbow
CLMB



Male Run Tee
CRTM



Male Branch Tee
CBTM

Tube To Female Pipe

Female connector
CFC



Gauge Connector
CGC



Bulkhead
Female Connector
CBFC



Female Elbow
CLF



Female Run Tee
CRTF



Female Branch Tee
CBTF

Stub Tube Connector

Reducer
CR



Bulkhead Reducer
CBR



Male Adapter
CAM



Female Adapter
CAF



Port Connector
CPC



Reducing
Port Connector
CPR



Flange Lapped
Tube Connector
CFTC

Tube To An Tube

An Union
CFU



An Bulkhead Union
CBFU



An Adapter
CFA

Tube To SAE/MS O-Ring

SAE/MS Male Connector
CSC



SAE/MS Male Elbow
CSLA



SAE/MS 45° Male Elbow
CSLB



SAE/MS Male Run Tee
CSRT



SAE/MS Male Run Tee
CSBT



O-Seal Straight
Thread Connector
COS



O-Seal Pipe
Thread Connector
COP

Tube To Weld End

Male Pipe Weld
Connector
CWC



Male Pipe Weld Elbow
CLW



Tube Socket Weld
Connector
CSWC



Tube Socket Weld
Elbow
CLSW

Plug and Cap

Plug
CPA



Cap
CCA

Spare Parts

Tube Insert
CI



Sure Ring
CCL



Gap Gauge
CIG



Nut
CN



Front Ferrule
CFF



Back Ferrule
CFB



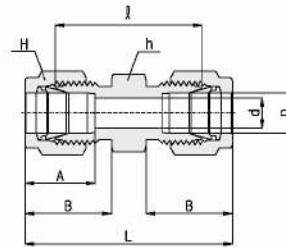
Ferrule Set
CFS



Preswaging Tool
EZY-MAT

Hy-Lok® Tube Fittings

Union CUA



Fractional Tubes

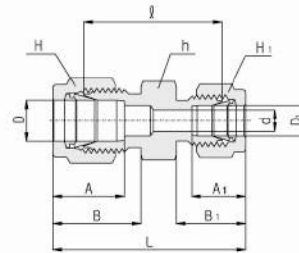
Part No.	Tube O.D. D		d Min.	Width across flat				A	B	ℓ	L
				h		H					
	in	mm		in	mm	in	mm				
CUA - 1	1/16	1.58	1.27	5/16	7.93	5/16	7.93	8.63	10.92	17.50	25.15
CUA - 2	1/8	3.17	2.28	7/16	11.11	7/16	11.11	12.70	15.24	22.35	35.56
CUA - 3	3/16	4.76	3.04	7/16	11.11	1/2	12.70	13.71	16.00	24.13	37.33
CUA - 4	1/4	6.35	4.82	1/2	12.70	9/16	14.28	15.24	17.78	26.16	40.89
CUA - 5	5/16	7.93	6.35	9/16	14.28	5/8	15.87	16.25	18.54	28.19	42.92
CUA - 6	3/8	9.52	7.11	5/8	15.87	11/16	17.46	16.76	19.30	30.22	44.95
CUA - 8	1/2	12.70	10.41	13/16	20.63	7/8	22.22	22.86	21.84	30.98	51.30
CUA - 10	5/8	15.87	12.70	15/16	23.81	1	25.40	24.38	21.84	31.75	52.07
CUA - 12	3/4	19.05	15.74	1-1/16	26.98	1-1/8	28.57	24.38	21.84	33.27	53.59
CUA - 14	7/8	22.22	18.28	1-3/16	30.16	1-1/4	31.75	25.90	21.84	35.05	55.37
CUA - 16	1	25.40	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	40.38	64.77
CUA - 20	1 1/4	31.75	27.68	1-3/4	44.45	1-7/8	47.62	41.14	38.86	48.00	92.20
CUA - 24	1 1/2	38.10	34.03	2-1/8	53.97	2-1/4	57.15	50.03	45.21	53.60	107.95
CUA - 32	2	50.8	45.97	2-3/4	69.85	3	76.20	67.56	62.73	74.70	149.35

Metric Tubes

Part No.	Tube O.D. D	d Min.	Width across flat		A	B	ℓ	L
			h	H				
CUA - 2M	2	1.7	12	12	12.9	15.3	22.4	35.6
CUA - 3M	3	2.4	12	12	12.9	15.3	22.1	35.3
CUA - 4M	4	2.4	12	12	13.7	16.1	24.1	37.3
CUA - 6M	6	4.8	14	14	15.3	17.7	26.2	41.0
CUA - 8M	8	6.4	15	16	16.2	18.6	28.2	43.2
CUA - 10M	10	7.9	18	19	17.2	19.5	31.0	46.2
CUA - 12M	12	9.5	22	22	22.8	22.0	31.0	51.2
CUA - 15M	15	11.9	24	25	24.4	22.0	31.8	52.0
CUA - 16M	16	12.7	24	25	24.4	22.0	31.8	52.0
CUA - 18M	18	15.1	27	30	24.4	22.0	33.3	53.5
CUA - 20M	20	15.9	30	32	26.0	22.0	34.8	55.0
CUA - 22M	22	18.3	30	32	26.0	22.0	34.8	55.0
CUA - 25M	25	21.8	35	38	31.3	26.5	40.4	65.0
CUA - 28M	28	21.8	41	46	36.6	36.6	43.4	85.0
CUA - 32M	32	28.6	46	50	42.0	41.6	51.3	97.3
CUA - 38M	38	33.7	55	60	49.4	47.9	58.4	113.6

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Reducing Union CUR



Fractional Tubes

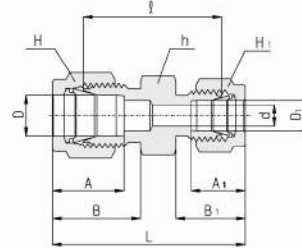
Part No.	Tube O.D.				d Min	Width across flat						A	A ₁	B	B ₁	I	L
	D		D ₁			h		H		H ₁							
	in	mm	in	mm		in	mm	in	mm	in	mm						
CUR 2 - 1	1/8	3.17	1/16	1.58	1.27	7/16	11.11	7/16	11.11	5/16	7.93	12.7	8.63	15.24	10.92	20.60	30.91
CUR 3 - 1	3/16	4.76	1/16	1.58	1.27	7/16	11.11	1/2	12.70	5/16	7.93	13.71	8.63	16.00	10.92	21.84	32.25
CUR 3 - 2	3/16	4.76	1/8	3.17	2.28	7/16	11.11	1/2	12.70	7/16	11.11	13.71	12.70	16.00	15.24	23.36	36.57
CUR 4 - 1	1/4	6.35	1/16	1.58	1.27	1/2	12.70	9/16	14.28	5/16	7.93	15.24	8.63	17.78	10.92	23.11	34.29
CUR 4 - 2	1/4	6.35	1/8	3.17	2.28	1/2	12.70	9/16	14.28	7/16	11.11	15.24	12.70	17.78	15.24	24.63	38.60
CUR 4 - 3	1/4	6.35	3/16	4.76	3.04	1/2	12.70	9/16	14.28	1/2	12.70	15.24	13.71	17.78	16.00	25.40	39.37
CUR 5 - 2	5/16	7.93	1/8	3.17	2.28	9/16	14.28	5/8	15.87	7/16	11.11	16.25	12.70	18.54	15.24	25.90	39.87
CUR 5 - 4	5/16	7.93	1/4	6.35	4.82	9/16	14.28	5/8	15.87	9/16	14.28	16.25	15.24	18.54	17.78	27.43	42.16
CUR 6 - 1	3/8	9.52	1/16	1.58	1.27	5/8	15.87	11/16	17.46	5/16	7.93	16.76	8.63	19.30	10.92	25.40	36.57
CUR 6 - 2	3/8	9.52	1/8	3.17	2.28	5/8	15.87	11/16	17.46	7/16	11.11	16.76	12.70	19.30	15.24	26.92	40.89
CUR 6 - 4	3/8	9.52	1/4	6.35	4.82	5/8	15.87	11/16	17.46	9/16	14.28	16.76	15.24	19.30	17.78	28.44	43.18
CUR 6 - 5	3/8	9.52	5/16	7.93	6.35	5/8	15.87	11/16	17.46	5/8	15.87	16.76	16.25	19.30	18.54	29.46	44.19
CUR 8 - 2	1/2	12.70	1/8	3.17	2.28	13/16	20.63	7/8	22.22	7/16	11.11	22.86	12.70	21.84	15.24	28.44	45.21
CUR 8 - 4	1/2	12.70	1/4	6.35	4.82	13/16	20.63	7/8	22.22	9/16	14.28	22.86	15.24	21.84	17.78	29.46	46.99
CUR 8 - 6	1/2	12.70	3/8	9.52	7.11	13/16	20.63	7/8	22.22	11/16	17.46	22.86	16.76	17.78	19.30	30.98	48.51
CUR 10 - 6	5/8	15.87	3/8	9.52	7.11	15/16	23.81	1	25.40	11/16	17.46	24.38	16.76	21.84	19.30	31.75	49.27
CUR 10 - 8	5/8	15.87	1/2	12.70	10.41	15/16	23.81	1	25.40	7/8	22.22	24.38	22.86	21.84	21.84	31.75	52.07
CUR 12 - 4	3/4	19.05	1/4	6.35	4.82	1-1/16	26.98	1-1/8	28.57	9/16	14.28	24.38	15.24	21.84	17.78	31.75	49.27
CUR 12 - 6	3/4	19.05	3/8	9.52	7.11	1-1/16	26.98	1-1/8	28.57	11/16	17.46	24.38	16.76	21.84	19.30	33.27	50.80
CUR 12 - 8	3/4	19.05	1/2	12.70	10.41	1-1/16	26.98	1-1/8	28.57	7/8	22.22	24.38	22.86	21.84	21.84	33.27	53.59
CUR 12-10	3/4	19.05	5/8	15.87	12.70	1-1/16	26.98	1-1/8	28.57	1	25.40	24.38	24.38	21.84	21.84	33.27	53.59
CUR 16 - 8	1	25.40	1/2	12.70	10.41	1-3/8	34.92	1-1/2	38.10	7/8	22.22	31.24	22.86	26.41	21.84	40.89	63.24
CUR 16 -12	1	25.40	3/4	19.05	15.74	1-3/8	34.92	1-1/2	38.10	1-1/8	28.57	31.24	24.38	26.41	21.84	40.38	62.73

Metric Tubes

Part No.	Tube O.D.		d Min.	Width across flat			A	A ₁	B	B ₁	l	L
	D	D ₁		h	H	H ₁						
CUR 3M - 2M	3	2	1.7	12	12	12	12.9	12.9	15.3	15.3	22.1	35.3
CUR 6M - 2M	6	2	1.7	14	14	12	15.3	12.9	17.7	15.3	24.6	38.6
CUR 6M - 3M	6	3	2.4	14	14	12	15.3	12.9	17.7	15.3	24.6	38.6
CUR 6M - 4M	6	4	2.4	14	14	12	15.3	13.7	17.7	16.1	25.4	39.4
CUR 8M - 6M	8	6	4.8	15	16	14	16.2	15.3	18.6	17.7	27.4	42.3
CUR 10M - 6M	10	6	4.8	18	19	14	17.2	15.3	19.5	17.7	29.5	44.5
CUR 10M - 8M	10	8	6.4	18	19	16	17.2	16.2	19.5	18.6	30.0	45.1
CUR 12M - 6M	12	6	4.8	22	22	14	22.8	15.3	22.0	17.7	29.5	47.0
CUR 12M - 8M	12	8	6.4	22	22	16	22.8	16.2	22.0	18.6	30.2	47.8
CUR 12M - 10M	12	10	7.9	22	22	19	22.8	17.2	22.0	19.5	31.0	48.7
CUR 16M - 10M	16	10	7.9	24	25	19	24.4	17.2	22.0	19.5	31.8	49.5
CUR 16M - 12M	16	12	9.5	24	25	22	24.4	22.8	22.0	22.0	31.8	52.0
CUR 18M - 12M	18	12	9.5	27	30	22	24.4	22.8	22.0	22.0	33.3	53.5
CUR 25M - 18M	25	18	15.1	35	38	30	31.3	24.4	26.5	22.0	38.6	61.0
CUR 25M - 20M	25	20	15.9	35	38	32	31.3	26.0	26.5	22.0	39.9	62.3

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

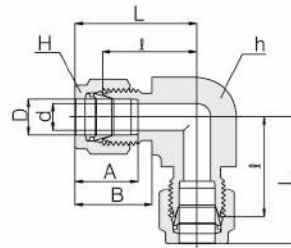
Reducing Union CUR



Metric Tube To Fractional Tube

Part No.	Tube O.D.			d Min	Width across flat			A	A ₁	B	B ₁	ℓ	L
	D	D ₁			h	H	H ₁						
		in	mm										
CUR 3M - 2	3	1/8	3.17	2.4	12	12	11.1	12.9	12.8	15.3	15.2	22.1	35.2
CUR 4M - 2	4	1/8	3.17	2.4	12	12	11.1	13.7	12.8	16.1	15.2	23.4	36.5
CUR 4M - 4	4	1/4	6.35	2.4	14	12	14.3	13.7	15.3	16.1	17.7	25.4	39.4
CUR 6M - 2	6	1/8	3.17	2.4	14	14	11.1	15.3	12.8	17.7	15.2	24.6	38.5
CUR 6M - 4	6	1/4	6.35	4.8	14	14	14.3	15.3	15.8	17.7	17.7	26.2	41.0
CUR 6M - 5	6	5/16	7.93	4.8	14	14	15.9	15.3	16.2	17.7	18.6	27.4	42.3
CUR 8M - 4	8	1/4	6.35	4.8	15	16	14.3	16.2	15.3	18.6	17.7	27.4	42.3
CUR 10M - 2	10	1/8	3.17	2.4	18	19	11.1	17.2	12.8	19.5	15.2	27.7	41.8
CUR 10M - 4	10	1/4	6.35	4.8	18	19	14.3	17.2	15.3	19.5	17.7	29.5	44.5
CUR 10M - 5	10	5/16	7.93	6.4	18	19	15.9	17.2	16.2	19.5	18.6	30.3	45.1
CUR 10M - 6	10	3/8	9.52	7.1	18	19	17.5	17.2	16.9	19.5	18.6	31.0	45.9
CUR 12M - 5	12	5/16	7.93	6.4	22	22	15.9	22.8	16.2	22.0	18.6	30.2	47.8
CUR 12M - 6	12	3/8	9.52	7.1	22	22	17.5	22.8	16.9	22.0	19.2	31.0	48.4
CUR 12M - 8	12	1/2	12.70	9.5	22	22	22.2	22.8	22.8	22.0	22.0	31.0	51.2
CUR 15M - 8	15	1/2	12.70	10.3	24	25	22.2	24.4	22.8	22.0	22.0	31.8	52.0
CUR 16M - 10	16	5/8	15.87	12.7	24	25	25.4	24.4	24.4	22.0	22.0	31.8	52.0
CUR 18M - 12	18	3/4	19.05	15.1	27	30	28.6	24.4	24.4	22.0	22.0	33.3	53.5
CUR 20M - 12	20	3/4	19.05	15.9	30	32	28.6	26.0	24.4	22.0	22.0	34.8	54.9
CUR 20M - 16	20	1	25.4	15.9	34.9	32	38.1	26.0	31.2	22.0	26.4	38	60.3
CUR 22M - 16	20	1	25.4	15.9	34.9	32	38.1	26.0	31.2	22.0	26.4	38.2	60.3

Union Elbow CLA



Fractional Tubes

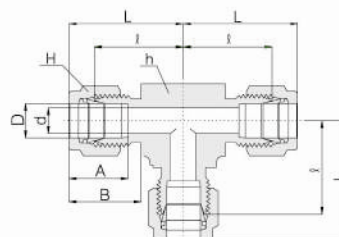
Part No.	Tube O.D. D		d Min.	Width across flat				A	B	ℓ	L
	in	mm		h		H					
				in	mm	in	mm				
CLA - 1	1/16	1.58	1.27	3/8	9.52	5/16	7.93	8.63	10.92	14.00	17.88
CLA - 2	1/8	3.17	2.28	3/8	9.52	7/16	11.11	12.70	15.24	15.74	22.35
CLA - 3	3/16	4.76	3.04	1/2	12.70	1/2	12.70	13.71	16.00	17.78	24.38
CLA - 4	1/4	6.35	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92
CLA - 5	5/16	7.93	6.35	9/16	14.28	5/8	15.87	16.25	18.54	21.33	28.70
CLA - 6	3/8	9.52	7.11	5/8	15.87	11/16	17.46	16.76	19.30	23.11	30.48
CLA - 8	1/2	12.70	10.41	13/16	20.63	7/8	22.22	22.86	21.84	25.90	36.06
CLA - 10	5/8	15.87	12.70	15/16	23.80	1	25.40	24.38	21.84	28.70	38.80
CLA - 12	3/4	19.05	15.74	1-1/16	26.98	1-1/8	28.57	24.38	21.84	29.71	39.87
CLA - 14	7/8	22.22	18.28	1-3/8	34.92	1-1/4	31.75	25.90	21.84	34.54	44.70
CLA - 16	1	25.40	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	36.83	49.02
CLA - 20	1-1/4	31.75	27.68	1-11/16	42.86	1-7/8	47.62	41.14	38.86	44.50	66.54
CLA - 24	1-1/2	38.10	34.03	2	50.80	2-1/4	57.15	50.03	45.21	50.80	77.97
CLA - 32	2	50.80	45.97	2-3/4	69.85	3	76.20	67.56	62.73	69.80	107.18

Metric Tubes

Part No.	Tube O.D. D	d Min.	Width across flat		A	B	ℓ	L
			h	H				
CLA - 2M	2	1.7	9.5	12	12.9	15.3	15.7	22.3
CLA - 3M	3	2.4	9.5	12	12.9	15.3	15.7	22.3
CLA - 4M	4	2.4	12.7	12	13.7	16.4	18.8	25.4
CLA - 6M	6	4.8	12.7	14	15.3	17.7	19.6	27.0
CLA - 8M	8	6.4	14.3	16	16.2	18.6	21.3	28.8
CLA - 10M	10	7.9	17.5	19	17.2	19.5	23.9	31.5
CLA - 12M	12	9.5	20.6	22	22.8	22.0	25.9	36.0
CLA - 15M	15	11.9	25.4	25	24.4	22.0	28.7	38.8
CLA - 16M	16	12.7	25.4	25	24.4	22.0	28.7	38.8
CLA - 18M	18	15.1	27.0	30	24.4	22.0	29.7	39.8
CLA - 20M	20	15.9	34.9	32	26.0	22.0	32.5	42.6
CLA - 22M	22	18.3	34.9	32	26.0	22.0	32.5	42.6
CLA - 25M	25	21.8	34.9	38	31.3	26.5	36.8	49.1
CLA - 28M	28	21.8	41.0	46	36.6	36.6	43.2	64.0
CLA - 32M	32	28.6	46.0	50	42.0	41.6	49.3	72.3
CLA - 38M	38	33.7	55.0	60	49.4	47.9	56.4	84.0

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Union Tee CTA



Fractional Tubes

Part No.	Tube O.D. D		d Min.	Width across flat				A	B	ℓ	L
				h		H					
	in	mm		in	mm	in	mm				
CTA - 1	1/16	1.58	1.27	3/8	9.52	5/16	7.93	8.63	10.92	14.00	17.88
CTA - 2	1/8	3.17	2.28	3/8	9.52	7/16	11.11	12.70	15.24	15.74	22.35
CTA - 3	3/16	4.76	3.04	1/2	12.70	1/2	12.70	13.71	16.00	17.78	24.38
CTA - 4	1/4	6.35	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92
CTA - 5	5/16	7.93	6.35	9/16	14.28	5/8	15.87	16.25	18.54	21.33	28.70
CTA - 6	3/8	9.52	7.11	5/8	15.87	11/16	17.46	16.76	19.30	23.11	30.48
CTA - 8	1/2	12.70	10.41	13/16	20.63	7/8	22.22	22.86	21.84	25.90	36.06
CTA - 10	5/8	15.87	12.70	15/16	23.80	1	25.40	24.38	21.84	28.70	38.80
CTA - 12	3/4	19.05	15.74	1-1/16	26.98	1-1/8	28.57	24.38	21.84	29.71	39.87
CTA - 14	7/8	22.22	18.28	1-3/8	34.92	1-1/4	31.75	25.90	21.84	34.54	44.70
CTA - 16	1	25.40	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	36.83	49.02
CTA - 20	1-1/4	31.75	27.68	1-11/16	42.86	1-7/8	47.62	41.14	38.86	44.50	66.54
CTA - 24	1-1/2	38.10	34.03	2	50.80	2-1/4	57.15	50.03	45.21	50.80	77.97
CTA - 32	2	50.80	45.97	2-3/4	69.85	3	76.20	67.56	62.73	69.80	107.18

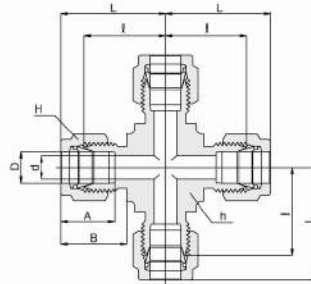
Metric Tubes

Part No.	Tube O.D. D	d Min.	Width across flat		A	B	ℓ	L
			h	H				
CTA - 2M	2	1.7	9.5	12	12.9	15.3	15.7	22.3
CTA - 3M	3	2.4	9.5	12	12.9	15.3	15.7	22.3
CTA - 4M	4	2.4	12.7	12	13.7	16.1	18.8	25.4
CTA - 6M	6	4.8	12.7	14	15.3	17.7	19.6	27.0
CTA - 8M	8	6.4	14.3	16	16.2	18.6	21.3	28.8
CTA - 10M	10	7.9	17.5	19	17.2	19.5	23.9	31.5
CTA - 12M	12	9.5	20.6	22	22.8	22.0	25.9	36.0
CTA - 15M	15	11.9	25.4	25	24.4	22.0	28.7	38.8
CTA - 16M	16	12.7	25.4	25	24.4	22.0	28.7	38.8
CTA - 18M	18	15.1	27.0	30	24.4	22.0	29.7	39.8
CTA - 20M	20	15.9	34.9	32	26.0	22.0	32.5	42.6
CTA - 22M	22	18.3	34.9	32	26.0	22.0	32.5	42.6
CTA - 25M	25	21.8	34.9	38	31.3	26.5	36.8	49.1
CTA - 28M	28	21.8	41.0	46	36.6	36.6	43.2	64.0
CTA - 32M	32	28.6	46.0	50	42.0	41.6	49.3	72.3
CTA - 38M	38	33.7	55.0	60	49.4	47.9	56.4	84.0

*Reducing union tees are available upon request. (Refer to catalog No.H-201TF)

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Union Cross CXA



Fractional Tubes

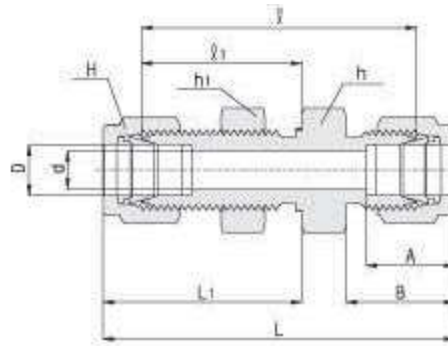
Part No.	Tube O.D. D		d Min.	Width across flat				A	B	ℓ	L
	in	mm		h		H					
				in	mm	in	mm				
CXA - 1	1/16	1.58	1.27	3/8	9.52	5/16	7.93	8.63	10.92	14.00	17.88
CXA - 2	1/8	3.17	2.28	3/8	9.52	7/16	11.11	12.70	15.24	15.74	22.35
CXA - 3	3/16	4.76	3.04	1/2	12.70	1/2	12.70	13.71	16.00	17.78	24.38
CXA - 4	1/4	6.35	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92
CXA - 5	5/16	7.93	6.35	1/2	12.70	5/8	15.87	16.25	18.54	21.33	28.70
CXA - 6	3/8	9.52	7.11	11/16	17.50	11/16	17.46	16.76	19.30	23.11	30.48
CXA - 8	1/2	12.70	10.41	13/16	20.63	7/8	22.22	22.86	21.84	25.90	36.06
CXA - 10	5/8	15.87	12.70	13/16	20.63	1	25.40	24.38	21.84	28.70	38.80
CXA - 12	3/4	19.05	15.74	1	25.40	1-1/8	28.57	24.38	21.84	29.71	39.87
CXA - 14	7/8	22.22	18.28	1-3/8	34.92	1-1/4	31.75	25.90	21.84	34.54	44.70
CXA - 16	1	25.40	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	36.83	49.02

Metric Tubes

Part No.	Tube O.D. D	d Min.	Width across flat		A	B	ℓ	L
			h	H				
CXA - 3M	3	2.4	9.5	12	12.9	15.3	15.7	22.3
CXA - 6M	6	4.8	12.7	14	15.3	17.7	19.6	27.0
CXA - 8M	8	6.4	14.3	16	16.2	18.6	21.3	28.8
CXA - 10M	10	7.9	17.5	19	17.2	19.5	23.9	31.5
CXA - 12M	12	9.5	20.6	22	22.8	22.0	25.9	36.0
CXA - 16M	16	12.7	25.4	25	24.4	22.0	28.7	38.8
CXA - 18M	18	15.1	27.0	30	24.4	22.0	29.7	39.8
CXA - 20M	20	15.9	34.9	32	26.0	22.0	32.5	42.6
CXA - 25M	25	21.8	34.9	38	31.3	22.0	36.8	49.1

Tube Fittings

Bulkhead Union CBU



Fractional Tubes

Part No.	Tube O.D. D		d Min.	Width across flat				A	B	I	I ₁	L	L ₁	Panel Hole Drill Size	Pannel Max. Thickness
				h		H									
	in	mm		in	mm	in	mm								
CBU - 1	1/16	1.58	1.27	5/16	7.93	5/16	7.93	8.63	10.92	23.87	13.46	31.50	17.27	5.16	3.05
CBU - 2	1/8	3.17	2.28	1/2	12.70	7/16	11.11	12.70	15.24	38.10	24.63	51.30	31.24	8.33	12.70
CBU - 3	3/16	4.76	3.04	9/16	14.28	1/2	12.70	13.71	16.00	40.38	25.40	53.59	32.00	9.92	12.70
CBU - 4	1/4	6.35	4.82	5/8	15.87	9/16	14.28	15.24	17.78	42.92	26.16	57.65	33.52	11.50	10.16
CBU - 5	5/16	7.93	6.35	11/16	17.46	5/8	15.87	16.25	18.54	45.97	28.44	60.70	35.81	13.09	11.17
CBU - 6	3/8	9.52	7.11	3/4	19.05	11/16	17.46	16.76	19.30	47.49	29.46	62.23	36.83	14.68	11.17
CBU - 8	1/2	12.70	10.41	15/16	23.81	7/8	22.22	22.86	21.84	50.80	31.75	71.12	41.91	19.44	12.70
CBU - 10	5/8	15.87	12.70	1-1/16	26.98	1	25.40	24.38	21.84	52.32	32.51	72.64	42.67	22.62	12.70
CBU - 12	3/4	19.05	15.74	1-3/16	30.16	1-1/8	28.57	24.38	21.84	58.67	37.33	78.99	47.49	25.79	16.76
CBU - 14	7/8	22.22	18.28	1-3/8	34.92	1-1/4	31.75	25.90	21.84	64.26	42.92	4.58	53.08	28.97	19.05
CBU - 16	1	25.40	22.35	1-5/8	41.27	1-1/2	38.10	31.24	26.41	71.37	45.21	95.75	57.40	33.73	19.05
CBU - 20	1-1/4	31.75	27.68	1-7/8	47.62	1-7/8	47.62	41.14	38.86	78.99	47.75	123.19	69.85	41.67	19.05
CBU - 24	1-1/2	38.10	34.03	2-1/4	57.15	2-1/4	57.15	50.03	45.21	84.83	49.27	139.19	76.45	49.61	19.05
CBU - 32	2	50.80	45.97	2-3/4	69.85	3	76.20	67.56	62.73	105.66	56.38	80.34	93.72	16.27	19.05

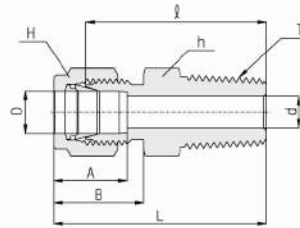
Metric Tubes

Part No.	Tube O.D. D	d Min.	Width across flat			A	B	I	I ₁	L	L ₁	Panel Hole Drill Size	Pannel Max. Thickness
			h	h ₁ *	H								
CBU - 3M	3	2.4	14	12.7	12	12.9	15.3	38.1	24.6	51.3	31.2	8.3	3.05
CBU - 4M	4	2.4	14	14.3	12	13.7	16.1	40.4	25.4	53.6	32.0	9.9	12.70
CBU - 6M	6	4.8	16	15.9	14	15.3	17.7	42.9	26.2	57.7	33.6	11.5	12.70
CBU - 8M	8	6.4	18	17.5	16	16.2	18.6	46.0	28.6	61.0	36.1	13.1	10.16
CBU - 10M	10	7.9	22	22.0	19	17.2	19.5	48.5	29.4	63.7	37.0	16.2	11.17
CBU - 12M	12	9.5	24	23.8	22	22.8	22.0	50.8	31.8	71.0	41.9	19.5	11.17
CBU - 15M	15	11.9	27	27.0	25	24.4	22.0	52.3	32.5	72.5	42.6	22.8	12.70
CBU - 16M	16	12.7	27	27.0	25	24.4	22.0	52.3	32.5	72.5	42.6	22.8	12.70
CBU - 18M	18	15.1	30	30.0	30	24.4	22.0	58.7	37.3	78.9	47.4	26.0	16.76
CBU - 20M	20	15.9	35	35.0	32	26.0	22.0	64.3	42.9	84.5	53.0	29.0	19.05
CBU - 22M	22	18.3	35	35.0	32	26.0	22.0	64.3	42.9	84.5	53.0	29.0	19.05
CBU - 25M	25	21.8	41.3	41.3	38	31.3	26.5	71.4	45.2	95.9	57.5	33.7	19.05
CBU - 32M	32	28.6	50	50	50	42.0	41.6	82.3	49.5	128.3	72.5	42.5	19.05
CBU - 38M	38	33.7	60	60	60	49.4	47.9	89.4	51.5	144.6	79.1	50.5	19.05

* h₁ : Applicable to metric Tube bulkhead hexagon only.

Hy-Lok® Tube Fittings

Male Connector CMC - N



Fractional Tube To Female NPT Thread

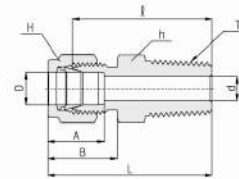
Part No.	Tube O.D. D		T* (NPT)	d Min.	Width across flat				A	B	ℓ	L
	in	mm			h		H					
					in	mm	in	mm				
CMC 1 - 1N	1/16	1.58	1/16	1.27	5/16	7.93	5/16	7.93	8.63	10.92	20.00	23.83
CMC 1 - 2N	1/16	1.58	1/8	1.27	7/16	11.11	7/16	11.11	8.63	10.92	22.35	26.23
CMC 1 - 4N	1/16	1.58	1/4	1.27	9/16	14.28	5/16	7.93	8.63	10.92	27.17	30.98
CMC 2 - 1N	1/8	3.17	1/16	2.28	7/16	11.11	7/16	11.11	12.7	15.24	23.11	29.71
CMC 2 - 2N	1/8	3.17	1/8	2.28	7/16	11.11	7/16	11.11	12.70	15.24	23.87	30.48
CMC 2 - 4N	1/8	3.17	1/4	2.28	9/16	14.28	7/16	11.11	12.70	15.24	28.95	35.56
CMC 2 - 6N	1/8	3.17	3/8	2.28	11/16	17.46	7/16	11.11	12.70	15.24	29.21	35.81
CMC 2 - 8N	1/8	3.17	1/2	2.28	7/8	22.22	7/16	11.11	12.70	15.24	35.56	42.16
CMC 3 - 2N	3/16	4.76	1/8	3.04	7/16	11.11	1/2	12.70	13.71	16.00	24.63	31.24
CMC 3 - 4N	3/16	4.76	1/4	3.04	9/16	14.28	1/2	12.70	13.71	16.00	29.71	36.32
CMC 4 - 1N	1/4	6.35	1/16	4.82	1/2	12.70	9/16	14.28	15.24	17.78	25.40	32.76
CMC 4 - 2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	25.40	32.76
CMC 4 - 4N	1/4	6.35	1/4	4.82	9/16	14.28	9/16	14.28	15.24	17.78	30.48	37.84
CMC 4 - 6N	1/4	6.35	3/8	4.82	11/16	17.46	9/16	14.28	15.24	17.78	30.98	38.35
CMC 4 - 8N	1/4	6.35	1/2	4.82	7/8	22.22	9/16	14.28	15.24	17.78	37.33	44.70
CMC 4 - 12N	1/4	6.35	3/4	4.82	1-1/16	26.98	9/16	14.28	15.24	17.78	38.86	46.22
CMC 5 - 2N	5/16	7.93	1/8	4.82	9/16	14.28	5/8	15.87	16.25	18.54	26.67	34.03
CMC 5 - 4N	5/16	7.93	1/4	6.35	9/16	14.28	5/8	15.87	16.25	18.54	31.24	38.60
CMC 5 - 6N	5/16	7.93	3/8	6.35	11/16	17.46	5/8	15.87	16.25	18.54	31.75	39.11
CMC 6 - 2N	3/8	9.52	1/8	4.82	5/8	15.87	11/16	17.46	16.76	19.30	27.94	35.30
CMC 6 - 4N	3/8	9.52	1/4	7.11	5/8	15.87	11/16	17.46	16.76	19.30	32.51	39.87
CMC 6 - 6N	3/8	9.52	3/8	7.11	11/16	17.46	11/16	17.46	16.76	19.30	32.51	39.87
CMC 6 - 8N	3/8	9.52	1/2	7.11	7/8	22.22	11/16	17.46	16.76	19.30	38.86	46.22
CMC 6 - 12N	3/8	9.52	3/4	7.11	1-1/16	26.98	11/16	17.46	16.76	19.30	40.38	47.75
CMC 8 - 2N	1/2	12.70	1/8	4.82	13/16	20.63	7/8	22.22	22.86	21.84	28.70	38.86
CMC 8 - 4N	1/2	12.70	1/4	7.11	13/16	20.63	7/8	22.22	22.86	21.84	33.27	43.43
CMC 8 - 6N	1/2	12.70	3/8	9.65	13/16	20.63	7/8	22.22	22.86	21.84	33.27	43.43
CMC 8 - 8N	1/2	12.70	1/2	10.41	7/8	22.22	7/8	22.22	22.86	21.84	38.86	49.02
CMC 8 - 12N	1/2	12.70	3/4	10.41	1-1/16	26.98	7/8	22.22	22.86	21.84	40.38	50.54
CMC 8 - 16N	1/2	12.70	1	10.41	1-3/8	34.92	7/8	22.22	22.86	21.84	46.99	57.15
CMC 10 - 6N	5/8	15.87	3/8	9.65	15/16	23.81	1	25.40	24.38	21.84	34.03	44.19
CMC 10 - 8N	5/8	15.87	1/2	11.93	15/16	23.81	1	25.40	24.38	21.84	38.86	49.02
CMC 10 - 12N	5/8	15.87	3/4	12.70	1-1/16	26.98	1	25.40	24.38	21.84	40.38	50.54
CMC 12 - 8N	3/4	19.05	1/2	11.93	1-1/16	26.98	1-1/8	28.57	24.38	21.84	40.38	50.54
CMC 12 - 12N	3/4	19.05	3/4	15.74	1-1/16	26.98	1-1/8	28.57	24.38	21.84	40.38	50.54
CMC 12 - 16N	3/4	19.05	1	15.74	1-3/8	34.92	1-1/8	28.57	24.38	21.84	46.99	57.15
CMC 14 - 12N	7/8	22.22	3/4	15.74	1-3/16	30.16	1-1/4	31.75	25.90	21.84	40.38	50.54
CMC 14 - 16N	7/8	22.22	1	18.28	1-3/8	34.92	1-1/4	31.75	25.90	21.84	46.99	57.15
CMC 16 - 8N	1	25.40	1/2	11.93	1-3/8	34.92	1-1/2	38.10	31.24	26.41	45.21	57.40
CMC 16 - 12N	1	25.40	3/4	15.74	1-3/8	34.92	1-1/2	38.10	31.24	26.41	45.21	57.40
CMC 16 - 16N	1	25.40	1	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	50.03	62.23
CMC 20 - 16N	1-1/4	31.75	1	22.35	1-3/4	44.45	1-7/8	47.62	41.14	38.86	55.11	77.21
CMC 20 - 20N	1-1/4	31.75	1-1/4	27.68	1-3/4	44.45	1-7/8	47.62	41.14	38.86	55.11	77.21
CMC 24 - 24N	1-1/2	38.10	1-1/2	34.03	2-1/8	53.97	2-1/4	57.15	50.03	45.21	61.72	88.90
CMC 32 - 32N	2	50.80	2	45.97	2-3/4	69.85	3	76.20	67.56	62.73	76.20	113.53

*ISO Tapered Threads are available upon request.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Hy-Lok® Tube Fittings

Male Connector CMC - R



Metric Tube To Female ISO Tapered Thread

Part No.	Tube O.D. D	T* R(PT)	d Min.	Width across flat		A	B	ℓ	L
				h	H				
CMC 2M - 2R	2	1/8	1.7	12	12	12.9	15.3	23.9	30.5
CMC 3M - 2R	3	1/8	2.4	12	12	12.9	15.3	23.9	30.5
CMC 3M - 4R	3	1/4	2.4	14	12	12.9	15.3	29.0	35.6
CMC 4M - 2R	4	1/8	2.4	12	12	13.7	16.1	24.6	31.2
CMC 4M - 4R	4	1/4	2.4	14	12	13.7	16.1	29.7	36.3
CMC 6M - 2R	6	1/8	4.8	14	14	15.3	17.7	25.4	32.8
CMC 6M - 4R	6	1/4	4.8	14	14	15.3	17.7	30.5	37.9
CMC 6M - 6R	6	3/8	4.8	18	14	15.3	17.7	31.0	38.4
CMC 6M - 8R	6	1/2	4.8	22	14	15.3	17.7	37.3	44.7
CMC 8M - 2R	8	1/8	4.8	15	16	16.2	18.6	26.7	34.2
CMC 8M - 4R	8	1/4	6.4	15	16	16.2	18.6	31.2	38.7
CMC 8M - 6R	8	3/8	6.4	17	16	16.2	18.6	31.8	39.2
CMC 8M - 8R	8	1/2	6.4	22	16	16.2	18.6	38.1	45.6
CMC 10M - 2R	10	1/8	4.8	18	19	17.2	19.5	28.7	36.3
CMC 10M - 4R	10	1/4	7.1	18	19	17.2	19.5	33.3	40.9
CMC 10M - 6R	10	3/8	7.9	18	19	17.2	19.5	33.3	40.9
CMC 10M - 8R	10	1/2	7.9	22	19	17.2	19.5	38.9	46.5
CMC 12M - 4R	12	1/4	7.1	22	22	22.8	22.0	33.3	43.4
CMC 12M - 6R	12	3/8	9.5	22	22	22.8	22.0	33.3	43.4
CMC 12M - 8R	12	1/2	9.5	22	22	22.8	22.0	38.9	49.0
CMC 12M - 12R	12	3/4	9.5	27	22	22.8	22.0	40.4	50.5
CMC 15M - 8R	15	1/2	11.9	24	25	24.4	22.0	38.9	49.0
CMC 16M - 4R	16	1/4	7.1	24	25	24.4	22.0	34.0	44.1
CMC 16M - 6R	16	3/8	9.5	24	25	24.4	22.0	34.0	44.1
CMC 16M - 8R	16	1/2	11.9	24	25	24.4	22.0	38.9	49.0
CMC 16M - 12R	16	3/4	12.7	27	25	24.4	22.0	38.9	49.0
CMC 18M - 8R	18	1/2	11.9	27	30	24.4	22.0	40.4	50.5
CMC 18M - 12R	18	3/4	15.1	27	30	24.4	22.0	40.4	50.5
CMC 20M - 8R	20	1/2	11.9	30	32	26.0	22.0	42.2	52.3
CMC 20M - 12R	20	3/4	15.9	30	32	26.0	22.0	42.2	52.3
CMC 22M - 12R	22	3/4	15.9	30	32	26.0	22.0	42.2	52.3
CMC 22M - 16R	22	1	18.3	35	32	26.0	22.0	47.0	57.0
CMC 25M - 12R	25	3/4	15.9	35	38	31.3	26.5	45.2	57.5
CMC 25M - 16R	25	1	21.8	35	38	31.3	26.5	50.0	62.3
CMC 28M - 16R	28	1	21.8	41	46	36.6	36.6	51.6	72.4
CMC 28M - 20R	28	1-1/4	21.8	46	46	36.6	36.6	52.3	73.1
CMC 32M - 20R	32	1-1/4	28.6	46	50	42.0	41.6	56.6	79.6
CMC 32M - 24R	38	1-1/2	33.7	55	60	49.4	47.9	64.0	91.6

* NPT Threads are available upon request.

Thermocouple Male Connector CMCT

Bore-through male connectors handle thermocouples or dip tubes with ease. For correct part number, just add "T" as a suffix to CMC, the male connector designator.

Example : CMCT 12M-8R-S316 12mm tube O.D. × 1/2" ISO tapered stainless Steel 316
 CMCT 8-8N-S316 1/2" tube O.D. × 1/2" NPT stainless steel 316

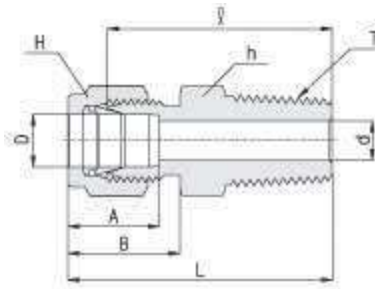


Note : There are some limitations in size available as it is impractical to bore through all male connectors. For availability, contact your local distributor.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Tube Fittings

Male Connector For Bonded Washer Seal CMC - G

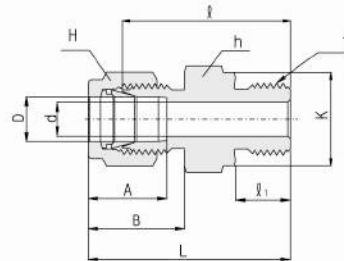


Metric Tube To Female ISO Parallel Thread

Part No.	Tube O.D. D	T G(PF)	d Min.	Width across flat		A	B	ℓ	ℓ_1	L	K
				h	H						
CMC 2M - 2G	2	1/8	1.7	14	12	12.9	15.3	23.4	7.1	30.0	13.8
CMC 3M - 2G	3	1/8	2.4	14	12	12.9	15.3	23.4	7.1	30.0	13.8
CMC 3M - 4G	3	1/4	2.4	19	12	12.9	15.3	28.7	11.2	35.3	18.0
CMC 4M - 2G	4	1/8	2.4	14	12	13.7	16.1	24.1	7.1	30.7	13.8
CMC 6M - 2G	6	1/8	4.0	14	14	15.3	17.7	24.9	7.1	32.3	13.8
CMC 6M - 4G	6	1/4	4.8	19	14	15.3	17.7	30.2	11.2	37.6	18.0
CMC 6M - 6G	6	3/8	4.8	22	14	15.3	17.7	31.5	11.2	38.9	21.8
CMC 6M - 8G	6	1/2	4.8	27	14	15.3	17.7	37.3	14.2	44.7	26.0
CMC 8M - 2G	8	1/8	4.0	15	16	16.2	18.6	25.7	7.1	33.2	13.8
CMC 8M - 4G	8	1/4	6.4	19	16	16.2	18.6	31.0	11.2	38.5	13.8
CMC 8M - 6G	8	3/8	6.4	22	16	16.2	18.6	32.3	11.2	39.8	21.8
CMC 8M - 8G	8	1/2	6.4	27	16	16.2	18.6	38.1	14.2	45.6	26.0
CMC 10M - 4G	10	1/4	6.4	19	19	17.2	19.5	31.8	11.2	39.4	18.0
CMC 10M - 6G	10	3/8	7.9	22	19	17.2	19.5	33.0	11.2	40.6	21.8
CMC 10M - 8G	10	1/2	7.9	27	19	17.2	19.5	38.9	14.2	46.5	26.0
CMC 12M - 4G	12	1/4	5.9	22	22	22.8	22.0	32.5	11.2	42.6	18.0
CMC 12M - 6G	12	3/8	7.9	22	22	22.8	22.0	33.0	11.2	43.1	21.8
CMC 12M - 8G	12	1/2	9.5	27	22	22.8	22.0	38.9	14.2	49.0	26.0
CMC 12M - 12G	12	3/4	9.5	35	22	22.8	22.0	42.7	15.7	52.8	32.0
CMC 16M - 6G	16	3/8	7.9	24	25	24.4	22.0	33.8	11.2	43.9	21.8
CMC 16M - 8G	16	1/2	11.9	27	25	24.4	22.0	38.9	14.2	49.0	26.0
CMC 18M - 8G	18	1/2	11.9	27	30	24.4	22.0	38.9	14.2	49.0	26.0
CMC 18M - 12G	18	3/4	15.1	35	30	24.4	22.0	42.7	15.7	52.8	32.0
CMC 20M - 8G	20	1/2	11.9	30	32	26.0	22.0	40.4	14.2	50.5	26.0
CMC 20M - 12G	20	3/4	15.9	35	32	26.0	22.0	42.7	15.7	52.8	32.0
CMC 22M - 12G	22	3/4	15.9	35	32	26.0	22.0	42.7	15.7	52.8	32.0
CMC 22M - 16G	22	1	18.3	41	32	26.0	22.0	45.2	18.3	55.3	39.0
CMC 25M - 12G	25	3/4	15.9	35	38	31.3	26.5	45.2	15.7	57.5	32.0
CMC 25M - 16G	25	1	19.8	41	38	31.3	26.5	47.8	18.3	60.1	39.0
CMC 28M - 16G	28	1	19.8	41	46	36.6	36.6	49.3	18.3	70.1	39.0
CMC 28M - 20G	28	1-1/4	21.8	50	46	36.6	36.6	53.1	19.8	73.9	49.0
CMC 32M - 20G	32	1-1/4	25.0	50	50	42.0	41.6	55.9	19.8	78.9	49.0
CMC 38M - 24G	38	1-1/2	31.8	55	60	49.4	47.9	63.2	22.1	90.8	54.7

For leak tight installation, see ISO Parallel and Tapered Pipe Thread on page 6.

Male Connector For Metal Gasket Seal COM



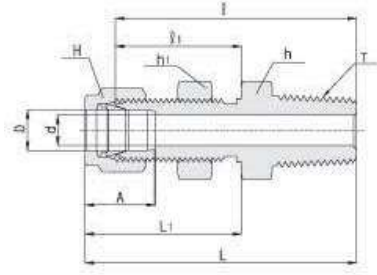
Metric Tube To Female ISO Parallel Thread

Part No.	Tube O.D. D	T G(PF)	d Min.	Width across flat		A	B	ℓ	ℓ _i	L	K
				h	H						
COM 3M - 2G	3	1/8	2.4	14	12	12.9	15.3	23.4	7.1	30.0	13.8
COM 3M - 4G	3	1/4	2.4	19	12	12.9	15.3	28.7	11.2	35.3	18.0
COM 4M - 2G	4	1/8	2.4	14	12	13.7	16.1	24.1	7.1	30.7	13.8
COM 6M - 2G	6	1/8	4.0	14	14	15.3	17.7	24.9	7.1	32.3	13.8
COM 6M - 4G	6	1/4	4.8	19	14	15.3	17.7	30.2	11.2	37.6	18.0
COM 6M - 6G	6	3/8	4.8	22	14	15.3	17.7	31.5	11.2	38.9	21.8
COM 6M - 8G	6	1/2	4.8	27	14	15.3	17.7	37.3	14.2	44.7	26.0
COM 8M - 2G	8	1/8	4.0	15	16	16.2	18.6	25.7	7.1	33.2	13.8
COM 8M - 4G	8	1/4	6.4	19	16	16.2	18.6	31.0	11.2	38.5	13.8
COM 8M - 6G	8	3/8	6.4	22	16	16.2	18.6	32.3	11.2	39.8	21.8
COM 8M - 8G	8	1/2	6.4	27	16	16.2	18.6	38.1	14.2	45.6	26.0
COM 10M - 4G	10	1/4	5.9	19	19	17.2	19.5	31.8	11.2	39.4	18.0
COM 10M - 6G	10	3/8	7.9	22	19	17.2	19.5	33.0	11.2	40.6	21.8
COM 10M - 8G	10	1/2	7.9	27	19	17.2	19.5	38.9	14.2	46.5	26.0
COM 12M - 4G	12	1/4	5.9	22	22	22.8	22.0	32.5	11.2	42.6	18.0
COM 12M - 6G	12	3/8	7.9	22	22	22.8	22.0	33.0	11.2	43.1	21.8
COM 12M - 8G	12	1/2	9.5	27	22	22.8	22.0	38.9	14.2	49.0	26.0
COM 12M - 12G	12	3/4	9.5	35	22	22.8	22.0	42.7	15.7	52.8	32.0
COM 15M - 8G	15	1/2	11.9	27	25	24.4	22.0	38.9	14.2	49.0	26.0
COM 16M - 6G	16	3/8	7.9	24	25	24.4	22.0	33.8	11.2	43.9	21.8
COM 16M - 8G	16	1/2	11.9	27	25	24.4	22.0	38.9	14.2	49.0	26.0
COM 18M - 8G	18	1/2	11.9	27	30	24.4	22.0	38.9	14.2	49.0	26.0
COM 18M - 12G	18	3/4	15.1	35	30	24.4	22.0	42.7	15.7	52.8	32.0
COM 20M - 8G	20	1/2	11.9	30	32	26.0	22.0	40.4	14.2	50.5	26.0
COM 20M - 12G	20	3/4	15.9	35	32	26.0	22.0	42.7	15.7	52.8	32.0
COM 22M - 12G	22	3/4	15.9	35	32	26.0	22.0	42.7	15.7	52.8	32.0
COM 22M - 16G	22	1	18.3	41	32	26.0	22.0	45.2	18.3	55.3	39.0
COM 25M - 12G	25	3/4	15.9	35	38	31.3	26.5	45.2	15.7	57.5	32.0
COM 25M - 16G	25	1	19.8	41	38	31.3	26.5	47.8	18.3	60.1	39.0
COM 28M - 16G	28	1	19.8	41	46	36.6	36.6	49.3	18.3	70.1	39.0
COM 28M - 20G	28	1-1/4	21.8	50	46	36.6	36.6	53.1	19.8	73.9	49.0
COM 32M - 20G	32	1-1/4	28.6	50	50	42.0	41.6	55.9	19.8	78.9	49.0
COM 38M - 24G	38	1-1/2	31.8	55	60	49.4	47.9	61.7	20.6	89.3	54.7

For leak tight installation, see ISO Parallel and Tapered Pipe Thread on page 6.

Tube Fittings

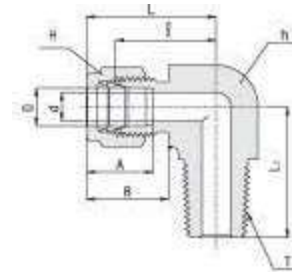
Bulkhead Male Connector CBMC



Fractional Tube To Female NPT Thread

Part No.	Tube O.D.		T* (NPT)	d Min.	Width across flat						A	ℓ	ℓ ₁	L	L ₁	Panel Hole Drill Size	Panel Max. Thickness	
	D				h			h ₁		H								
	in	mm			in	mm	in	mm	in	mm								
CBMC 2 - 2N	1/8	3.17	1/8	2.28	1/2	12.70	1/2	12.70	7/16	11.11	12.70	39.87	24.63	46.48	31.24	8.33	12.70	
CBMC 4 - 2N	1/4	6.35	1/8	4.82	5/8	15.87	5/8	15.87	9/16	14.28	15.24	42.16	26.16	49.53	33.52	11.50	10.16	
CBMC 4 - 4N	1/4	6.35	1/4	4.82	5/8	15.87	5/8	15.87	9/16	14.28	15.24	45.97	26.16	53.34	33.52	11.50	10.16	
CBMC 6 - 4N	3/8	9.52	1/4	7.11	3/4	19.05	3/4	19.05	11/16	17.46	16.76	50.03	29.46	57.40	36.83	14.68	11.17	
CBMC 6 - 6N	3/8	9.52	3/8	7.11	3/4	19.05	3/4	19.05	11/16	17.46	16.76	50.03	29.46	57.40	36.83	14.68	11.17	
CBMC 6 - 8N	3/8	9.52	1/2	7.11	7/8	22.22	3/4	19.05	11/16	17.46	16.76	56.38	29.46	63.75	36.83	14.68	11.17	
CBMC 8 - 6N	1/2	12.70	3/8	9.39	15/16	23.81	15/16	23.81	7/8	22.22	22.86	53.08	31.75	63.24	41.91	19.44	12.70	
CBMC 8 - 8N	1/2	12.70	1/2	10.41	15/16	23.81	15/16	23.81	7/8	22.22	22.86	58.67	31.75	68.83	41.91	19.44	12.70	
CBMC12 - 12N	3/4	19.05	3/4	15.74	1-3/16	30.16	1-3/16	30.16	1-1/8	28.57	24.38	66.04	37.33	76.20	47.49	25.76	16.76	
CBMC16 - 16N	1	25.4	1	22.35	1-5/8	41.27	1-5/8	41.27	1-1/2	38.10	31.24	81.02	45.21	93.21	57.40	33.73	19.05	

Male Elbow CLMA



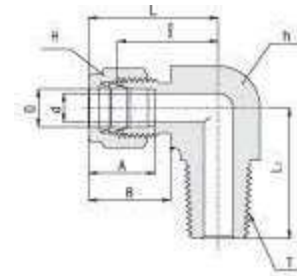
Fractional tube Female NPT Thread

Part No.	Tube O.D. D		T* (NPT)	d Min.	Width across flat				A	B	ℓ	L	L ₁
	in	mm			h		H						
					in	mm	in	mm					
CLMA 1 - 1N	1/16	1.58	1/16	1.27	7/16	11.11	5/16	7.93	8.63	10.92	15.24	19.05	17.78
CLMA 1 - 2N	1/16	1.58	1/8	1.27	7/16	11.11	5/16	7.93	8.63	10.92	15.24	19.05	17.78
CLMA 2 - 2N	1/8	3.17	1/8	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.30	24.91	18.90
CLMA 2 - 4N	1/8	3.17	1/4	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.30	24.91	23.36
CLMA 3 - 2N	3/16	4.76	1/8	3.04	1/2	12.70	1/2	12.70	13.71	16.00	18.79	25.40	18.79
CLMA 3 - 4N	3/16	4.76	1/4	3.04	1/2	12.70	1/2	12.70	13.71	16.00	18.79	25.40	23.36
CLMA 4 - 1N	1/4	6.35	1/16	3.04	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.90	18.79
CLMA 4 - 2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.10	26.47	19.10
CLMA 4 - 4N	1/4	6.35	1/4	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.81	27.18	23.87
CLMA 4 - 6N	1/4	6.35	3/8	4.82	11/16	17.46	9/16	14.28	15.24	17.78	22.35	29.71	28.40
CLMA 4 - 8N	1/4	6.35	1/2	4.82	13/16	20.63	9/16	14.28	15.24	17.78	24.60	31.97	35.10
CLMA 5 - 2N	5/16	7.93	1/8	4.82	9/16	14.28	5/8	15.87	16.25	18.54	21.33	28.70	19.81
CLMA 5 - 4N	5/16	7.93	1/4	6.35	9/16	14.28	5/8	15.87	16.25	18.54	22.40	29.77	24.50
CLMA 5 - 6N	5/16	7.93	3/8	6.35	11/16	17.46	5/8	15.87	16.25	18.54	23.11	30.48	28.40
CLMA 6 - 2N	3/8	9.52	1/8	4.82	5/8	15.87	11/16	17.46	16.76	19.30	23.11	30.48	20.60
CLMA 6 - 4N	3/8	9.52	1/4	7.11	5/8	15.87	11/16	17.46	16.76	19.30	23.11	30.48	25.40
CLMA 6 - 6N	3/8	9.52	3/8	7.11	11/16	17.46	11/16	17.46	16.76	19.30	23.87	31.24	28.44
CLMA 6 - 8N	3/8	9.52	1/2	7.11	13/16	20.63	11/16	17.46	16.76	19.30	23.80	31.42	33.02
CLMA 6 - 12N	3/8	9.52	3/4	7.11	1-1/16	26.98	11/16	17.46	16.76	19.30	29.71	37.08	36.83
CLMA 8 - 4N	1/2	12.70	1/4	7.11	13/16	20.63	7/8	22.22	22.86	21.84	25.90	36.06	28.30
CLMA 8 - 6N	1/2	12.70	3/8	9.65	13/16	20.63	7/8	22.22	22.86	21.84	25.90	36.06	28.30
CLMA 8 - 8N	1/2	12.70	1/2	10.41	13/16	20.63	7/8	22.22	22.86	21.84	25.90	36.06	33.02
CLMA 8 - 12N	1/2	12.70	3/4	10.41	1-1/16	26.98	7/8	22.22	22.86	21.84	29.71	39.87	36.83
CLMA 10 - 6N	5/8	15.87	3/8	9.65	15/16	23.80	1	25.40	24.38	21.84	26.90	37.06	29.40
CLMA 10 - 8N	5/8	15.87	1/2	11.93	15/16	23.80	1	25.40	24.38	21.84	26.90	37.06	34.00
CLMA 10 - 12N	5/8	15.87	3/4	12.70	1-1/16	26.98	1	25.40	24.38	21.84	29.71	39.87	36.83
CLMA 12 - 8N	3/4	19.05	1/2	11.93	1-1/16	26.98	1-1/8	28.57	24.38	21.84	29.71	39.87	37.00
CLMA 12 - 12N	3/4	19.05	3/4	15.74	1-1/16	26.98	1-1/8	28.57	24.38	21.84	29.71	39.87	36.83
CLMA 14 - 12N	7/8	22.22	3/4	15.74	1-3/8	34.92	1-1/4	31.75	25.90	21.84	34.54	44.70	41.65
CLMA 16 - 12N	1	25.40	3/4	15.74	1-3/8	34.92	1-1/2	38.10	31.24	26.41	36.83	49.02	42.20
CLMA 16 - 16N	1	25.40	1	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	36.83	49.02	46.70
CLMA 20 - 20N	1-1/4	31.75	1-1/4	27.68	1-11/16	42.86	1-7/8	47.62	41.14	38.86	44.50	66.54	47.75
CLMA 24 - 24N	1-1/2	38.10	1-1/2	34.03	2	50.80	2-1/4	57.15	50.03	45.21	50.80	77.97	60.45
CLMA 32 - 32N	2	50.80	2	45.97	2-3/4	69.85	3	76.20	67.56	62.73	69.80	107.18	70.61

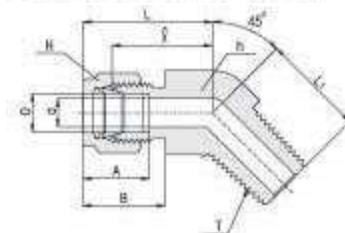
*ISO Tapered Threads are available upon request.

Tube Fittings

Male Elbow CLMA



45o Male Elbow CRTM



Metric Tube To Female ISO Tapered Thread

Part No.	Tube O.D. D	T R(PT)	d Min.	Width across flat		A	B	ℓ	L	L ₁
				h	H					
CLMA 3M - 2R	3	1/8	2.4	12.7	12	12.9	15.3	17.0	23.6	17.8
CLMA 3M - 4R	3	1/4	2.4	12.7	12	12.9	15.3	18.0	24.6	23.4
CLMA 4M - 2R	4	1/8	2.4	12.7	12	13.7	16.1	18.8	25.4	18.8
CLMA 4M - 4R	4	1/4	2.4	12.7	12	13.7	16.1	18.8	25.4	23.4
CLMA 6M - 2R	6	1/8	4.8	12.7	14	15.3	17.7	19.6	27.0	18.8
CLMA 6M - 4R	6	1/4	4.8	12.7	14	15.3	17.7	19.6	27.0	23.4
CLMA 6M - 6R	6	3/8	4.8	17.5	14	15.3	17.7	22.4	29.8	26.2
CLMA 6M - 8R	6	1/2	4.8	20.6	14	15.3	17.7	24.4	31.8	33.0
CLMA 8M - 2R	8	1/8	4.8	14.3	16	16.2	18.6	21.3	28.8	19.8
CLMA 8M - 4R	8	1/4	6.4	14.3	16	16.2	18.6	21.3	28.8	24.4
CLMA 8M - 6R	8	3/8	6.4	17.5	16	16.2	18.6	23.9	31.4	28.5
CLMA 8M - 8R	8	1/2	6.4	20.6	16	16.2	18.6	25.1	32.6	33.0
CLMA 10M - 2R	10	1/8	4.8	17.5	19	17.2	19.5	23.9	31.5	23.6
CLMA 10M - 4R	10	1/4	7.1	17.5	19	17.2	19.5	23.9	31.5	28.2
CLMA 10M - 6R	10	3/8	7.9	17.5	19	17.2	19.5	23.9	31.5	28.2
CLMA 10M - 8R	10	1/2	7.9	20.6	19	17.2	19.5	25.9	33.5	33.0
CLMA 12M - 2R	12	1/8	4.8	20.6	22	22.8	22.0	25.9	36.0	23.6
CLMA 12M - 4R	12	1/4	7.1	20.6	22	22.8	22.0	25.9	36.0	28.2
CLMA 12M - 6R	12	3/8	9.5	20.6	22	22.8	22.0	25.9	36.0	28.2
CLMA 12M - 8R	12	1/2	9.5	20.6	22	22.8	22.0	25.9	36.0	33.0
CLMA 12M - 12R	12	3/4	9.5	27.0	22	22.8	22.0	29.7	39.8	36.8
CLMA 16M - 6R	16	3/8	9.5	25.4	25	24.4	22.0	27.9	38.0	30.2
CLMA 16M - 8R	16	1/2	11.9	25.4	25	24.4	22.0	27.9	38.0	35.1
CLMA 16M - 12R	16	3/4	12.7	27.0	25	24.4	22.0	29.7	39.8	36.8
CLMA 18M - 8R	18	1/2	11.9	27.0	30	24.4	22.0	29.7	39.8	36.8
CLMA 18M - 12R	18	3/4	15.1	27.0	30	24.4	22.0	29.7	44.6	36.8
CLMA 20M - 8R	20	1/2	11.9	34.9	32	26.0	22.0	34.5	44.6	41.7
CLMA 20M - 12R	20	3/4	15.9	34.9	32	26.0	22.0	34.5	44.6	41.7
CLMA 22M - 12R	22	3/4	15.9	34.9	32	26.0	22.0	34.5	44.6	41.7
CLMA 22M - 16R	22	1	18.3	34.9	32	26.0	22.0	34.5	44.6	46.5
CLMA 25M - 12R	25	3/4	15.9	34.9	38	31.3	26.5	36.8	49.1	41.7
CLMA 25M - 16R	25	1	21.8	34.9	38	31.3	26.5	36.8	49.1	46.5

*NPT Threads are available upon request

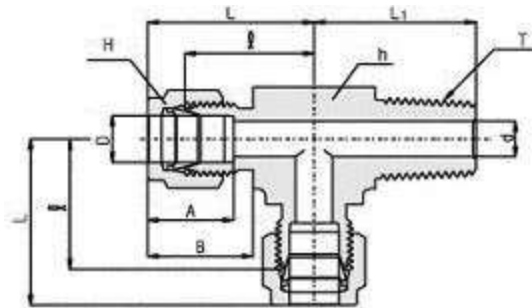
Fractional Tube To Female NPT Thread

Part No.	Tube O.D. D		T* (NPT)	d Min.	Width across flat				A	B	ℓ	L	L ₁
	in	mm			h		H						
					in	mm	in	mm					
CLMB 4 - 2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	17.27	24.63	16.51
CLMB 4 - 4N	1/4	6.35	1/4	4.82	1/2	12.70	9/16	14.28	15.24	17.78	17.27	24.63	21.08
CLMB 6 - 2N	3/8	9.52	1/8	4.82	5/8	15.87	11/16	17.46	16.76	19.30	20.57	27.94	18.28
CLMB 6 - 4N	3/8	9.52	1/4	7.11	5/8	15.87	11/16	17.46	16.76	19.30	20.57	27.94	22.86
CLMB 6 - 6N	3/8	9.52	3/8	7.11	13/16	20.63	11/16	17.46	16.76	19.30	21.84	29.21	24.13
CLMB 8 - 6N	1/2	12.70	3/8	9.65	13/16	20.63	7/8	22.22	22.86	21.84	21.84	32.00	24.13
CLMB 8 - 8N	1/2	12.70	1/2	10.41	13/16	20.63	7/8	22.22	22.86	21.84	21.84	32.00	28.95
CLMB 12 - 12N	3/4	19.05	3/4	15.74	1-1/8	28.57	1-1/8	28.57	24.38	21.84	23.87	34.03	30.98
CLMB 16 - 16N	1	25.4	1	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	28.19	40.38	37.84

*ISO Tapered Threads are available upon request.

Tube Fittings

Male Run Tee CRTM



Fractional Tube To Female NPT Thread

Part No.	Tube O.D. D		T* (NPT)	d Min.	Width across flat				A	B	ℓ	L	L ₁
					h		H						
	in	mm			in	mm	in	mm					
CRTM 2 - 2N	1/8	3.17	1/8	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.30	24.91	18.90
CRTM 2 - 4N	1/8	3.17	1/4	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.03	24.91	23.36
CRTM 3 - 2N	3/16	4.76	1/8	3.04	1/2	12.70	1/2	12.70	13.71	16.00	17.78	24.38	17.78
CRTM 4 - 2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92	18.79
CRTM 4 - 4N	1/4	6.35	1/4	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.71	27.08	23.87
CRTM 5 - 2N	5/16	7.93	1/8	4.82	9/16	14.28	5/8	15.87	16.25	18.54	22.35	29.71	20.82
CRTM 6 - 4N	3/8	9.52	1/4	7.11	5/8	15.87	1/16	17.46	16.76	19.30	23.11	30.48	25.40
CRTM 6 - 6N	3/8	9.52	3/8	7.11	11/16	17.46	11/16	17.46	16.76	19.30	23.87	31.24	26.20
CRTM 8 - 6N	1/2	12.70	3/8	9.65	13/16	20.63	7/8	22.22	22.86	21.84	25.90	36.06	28.19
CRTM 8 - 8N	1/2	12.70	1/2	10.41	13/16	20.63	7/8	22.22	22.86	21.84	25.90	36.06	33.02
CRTM 10 - 8N	5/8	15.87	1/2	11.93	15/16	23.80	1	25.40	24.38	21.84	27.94	38.10	35.05
CRTM 12 - 12N	3/4	19.05	3/4	15.74	1-1/16	26.98	1-1/8	28.57	24.38	21.84	28.19	38.35	35.30

*ISO Tapered Threads are available upon request.

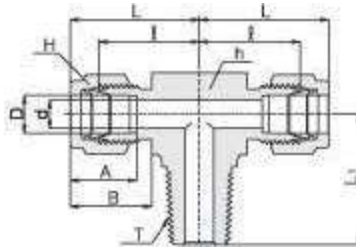
Metric Tube To Female ISO Tapered Thread

Part No.	Tube O.D. D	T R(PT)	d Min.	Width across flat		A	B	ℓ	L	L ₁
				h	H					
CRTM 3M - 2R	3	1/8	2.4	12.7	12	12.9	15.3	17.0	23.6	17.8
CRTM 3M - 4R	3	1/4	2.4	12.7	12	12.9	15.3	18.0	24.6	23.4
CRTM 4M - 2R	4	1/8	2.4	12.7	12	13.7	16.1	18.8	25.4	18.8
CRTM 6M - 2R	6	1/8	4.8	12.7	14	15.3	17.7	19.6	27.0	18.8
CRTM 6M - 4R	6	1/4	4.8	14.2	14	15.3	17.7	19.6	27.0	23.4
CRTM 8M - 2R	8	1/8	4.8	14.3	16	16.2	18.6	21.3	28.8	19.8
CRTM 8M - 4R	8	1/4	6.4	14.3	16	16.2	18.6	21.3	28.8	24.4
CRTM 10M - 4R	10	1/4	7.1	17.5	19	17.2	19.5	23.9	31.5	28.2
CRTM 10M - 6R	10	3/8	7.9	17.5	19	17.2	19.5	23.9	31.5	28.2
CRTM 12M - 4R	12	1/4	7.1	20.6	22	22.8	22.0	25.9	36.0	28.2
CRTM 12M - 6R	12	3/8	9.5	20.6	22	22.8	22.0	25.9	36.0	28.2
CRTM 12M - 8R	12	1/2	9.5	20.6	22	22.8	22.0	25.9	36.0	33.0
CRTM 16M - 6R	16	3/8	9.5	25.4	25	24.4	22.0	27.9	38.0	30.2
CRTM 16M - 8R	16	1/2	11.9	25.4	25	24.4	22.0	27.9	38.0	35.1
CRTM 20M - 12R	20	3/4	15.9	34.9	32	26.0	22.0	34.5	44.6	41.7

*NPT Threads are available upon request.

Tube Fittings

Male Branch Tee CBTM



Fractional Tube To Female NPT Thread

Part No.	Tube O.D. D		T* (NPT)	d Min.	Width across flat				A	B	ℓ	L	L ₁
					h		H						
	in	mm			in	mm	in	mm					
CRTM 2 - 2N	1/8	3.17	1/8	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.30	24.91	18.90
CRTM 2 - 4N	1/8	3.17	1/4	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.30	24.91	23.36
CRTM 3 - 2N	3/16	4.76	1/8	3.04	1/2	12.70	1/2	12.70	13.71	16.00	17.78	24.38	17.78
CRTM 4 - 2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92	18.79
CRTM 4 - 4N	1/4	6.35	1/4	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.71	27.08	23.87
CRTM 5 - 2N	5/16	7.93	1/8	4.82	9/16	14.28	5/8	15.87	16.25	18.54	22.35	29.71	20.82
CRTM 6 - 4N	3/8	9.52	1/4	7.11	5/8	15.87	11/16	17.46	16.76	19.30	23.11	30.48	25.40
CRTM 6 - 6N	3/8	9.52	3/8	7.11	11/16	17.46	11/16	17.46	16.76	19.30	23.87	31.24	26.20
CRTM 8 - 6N	1/2	12.70	3/8	10.41	13/16	20.63	7/8	22.22	22.86	21.84	25.90	36.06	28.19
CRTM 8 - 8N	1/2	12.70	1/2	10.41	13/16	20.63	7/8	22.22	22.86	21.84	25.90	36.06	33.02
CRTM 10 - 8N	5/8	15.87	1/2	11.93	15/16	23.80	1	25.40	24.38	21.84	27.94	38.10	35.05
CRTM 12 - 12N	3/4	19.05	3/4	15.74	1-1/16	26.98	1-1/8	28.57	24.38	21.84	28.19	38.35	35.30

*ISO Tapered Threads are available upon request.

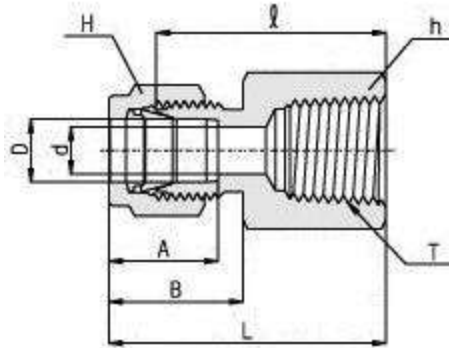
Metric Tube To Female ISO Tapered Thread

Part No.	Tube O.D. D	T R(PT)	d Min.	Width across flat		A	B	ℓ	L	L ₁
				h	H					
CRTM 3M - 2R	3	1/8	2.4	12.7	12	12.9	15.3	17.0	23.6	17.8
CRTM 3M - 4R	3	1/4	2.4	12.7	12	12.9	15.3	18.0	24.6	23.4
CRTM 4M - 2R	4	1/8	2.4	12.7	12	13.7	16.1	18.8	25.4	18.8
CRTM 6M - 2R	6	1/8	4.8	12.7	14	15.3	17.7	19.6	27.0	18.8
CRTM 6M - 4R	6	1/4	4.8	14.2	14	15.3	17.7	19.6	27.0	23.4
CRTM 8M - 2R	8	1/8	4.8	14.3	16	16.2	18.6	21.3	28.8	19.8
CRTM 8M - 4R	8	1/4	6.4	14.3	16	16.2	18.6	21.3	28.8	24.4
CRTM 10M - 4R	10	1/4	7.1	17.5	19	17.2	19.5	23.9	31.5	28.2
CRTM 10M - 6R	10	3/8	7.9	17.5	19	17.2	19.5	23.9	31.5	28.2
CRTM 12M - 4R	12	1/4	7.1	20.6	22	22.8	22.0	25.9	36.0	28.2
CRTM 12M - 6R	12	3/8	9.5	20.6	22	22.8	22.0	25.9	36.0	28.2
CRTM 12M - 8R	12	1/2	9.5	20.6	22	22.8	22.0	25.9	36.0	33.0
CRTM 16M - 6R	16	3/8	9.5	25.4	25	24.4	22.0	27.9	38.0	30.2
CRTM 16M - 8R	16	1/2	11.9	25.4	25	24.4	22.0	27.9	38.0	35.1
CRTM 20M - 12R	20	3/4	15.9	34.9	32	26.0	22.0	34.5	44.6	41.7

*NPT Threads are available upon request.

Tube Fittings

Female Connector CFC



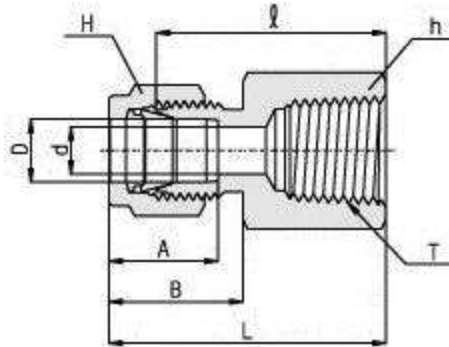
Fractional Tube To Male NPT Thread

Part No.	Tube O.D.		T* (NPT)	d Min.	Width across flat				A	B	ℓ	L
	D				h		H					
	in	mm			in	mm	in	mm				
CFC 1 - 1N	1/16	1.58	1/16	1.27	7/16	11.11	5/16	7.93	8.63	10.92	19.81	23.62
CFC 1 - 2N	1/16	1.58	1/8	1.27	9/16	14.28	5/16	7.93	8.63	10.92	20.57	24.38
CFC 2 - 2N	1/8	3.17	1/8	2.28	9/16	14.28	7/16	11.11	12.70	15.24	22.09	28.70
CFC 2 - 4N	1/8	3.17	1/4	2.28	3/4	19.05	7/16	11.11	12.70	15.24	26.92	33.52
CFC 3 - 2N	3/16	4.76	1/8	3.04	9/16	14.28	1/2	12.70	13.71	16.00	23.11	29.71
CFC 4 - 2N	1/4	6.35	1/8	4.82	9/16	14.28	9/16	14.28	15.24	17.78	23.87	31.24
CFC 4 - 4N	1/4	6.35	1/4	4.82	3/4	19.05	9/16	14.28	15.24	17.78	28.44	35.81
CFC 4 - 6N	1/4	6.35	3/8	4.82	7/8	22.22	9/16	14.28	15.24	17.78	30.22	37.59
CFC 4 - 8N	1/4	6.35	1/2	4.82	1-1/16	26.98	9/16	14.28	15.24	17.78	35.05	42.41
CFC 5 - 2N	5/16	7.93	1/8	6.35	9/16	14.28	5/8	15.87	16.25	18.54	24.63	32.00
CFC 5 - 4N	5/16	7.93	1/4	6.35	3/4	19.05	5/8	15.87	16.25	18.54	29.46	36.83
CFC 6 - 2N	3/8	9.52	1/8	7.11	5/8	15.87	11/16	17.46	16.76	19.30	25.40	32.76
CFC 6 - 4N	3/8	9.52	1/4	7.11	3/4	19.05	11/16	17.46	16.76	19.30	30.22	37.59
CFC 6 - 6N	3/8	9.52	3/8	7.11	7/8	22.22	11/16	17.46	16.76	19.30	31.75	39.11
CFC 6 - 8N	3/8	9.52	1/2	7.11	1-1/16	26.98	11/16	17.46	16.76	19.30	36.57	43.94
CFC 6 - 12N	3/8	9.52	3/4	7.11	1-5/16	33.33	11/16	17.46	16.76	19.30	40.38	47.75
CFC 8 - 4N	1/2	12.70	1/4	10.41	1-3/16	20.63	7/8	22.22	22.86	21.84	30.22	40.38
CFC 8 - 6N	1/2	12.70	3/8	10.41	7/8	22.22	7/8	22.22	22.86	21.84	31.75	41.914
CFC 8 - 8N	1/2	12.70	1/2	10.41	1-1/16	26.98	7/8	22.22	22.86	21.84	36.57	46.73
CFC 8 - 12N	1/2	12.70	3/4	10.41	1-5/16	33.33	7/8	22.22	22.86	21.84	38.10	48.26
CFC 10 - 6N	5/8	15.87	3/8	12.70	15/16	23.80	1	25.40	24.38	21.84	31.75	41.91
CFC 10 - 8N	5/8	15.87	1/2	12.70	1-1/16	26.98	1	25.40	24.38	21.84	36.57	46.73
CFC 10 - 12N	5/8	15.87	3/4	12.70	1-5/16	33.33	1	25.40	24.38	21.84	38.10	48.26
CFC 12 - 8N	3/4	19.05	1/2	15.74	1-1/16	26.98	1-1/8	28.57	24.38	21.84	36.57	46.73
CFC 12 - 12N	3/4	19.05	3/4	15.74	1-5/16	33.33	1-1/8	28.57	24.38	21.84	38.10	48.26
CFC 14 - 12N	7/8	22.22	3/4	18.28	1-5/16	33.33	1-1/4	31.75	25.90	21.84	39.62	49.78
CFC 16 - 12N	1	25.40	3/4	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	41.14	53.34
CFC 16 - 16N	1	25.40	1	22.35	1-5/8	41.27	1-1/2	38.10	31.24	26.41	50.03	62.23
CFC 20 - 20N	1-1/4	31.75	1-1/4	27.68	2-1/8	53.97	1-7/8	47.62	41.14	38.86	52.57	74.67
CFC 24 - 24N	1-1/2	38.10	1-1/2	34.03	2-3/8	60.32	2-1/4	57.15	50.03	45.21	56.13	83.31
CFC 32 - 32N	2	50.80	2	45.97	2-7/8	70.03	3	76.20	67.56	62.73	64.26	101.60

*ISO Tapered Threads are available upon request.

Tube Fittings

Female Connector CFC

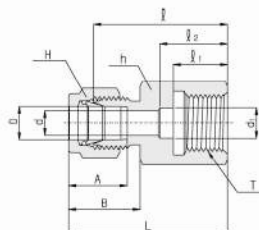


Metric Tube To Female ISO Tapered Thread

Part No.	Tube O.D. D	T* R(PT)	d Min.	Width across flat		A	B	Z	L
				h	H				
CFC3M-2R	3	1/8	2.4	14	12	12.9	15.3	22.1	28.7
CFC3M-4R	3	1/4	2.4	19	12	12.9	15.3	26.9	33.5
CFC4M-2R	4	1/8	2.4	14	12	13.7	16.1	23.1	29.7
CFC6M-2R	6	1/8	4.8	14	14	15.3	17.7	23.9	31.3
CFC6M-4R	6	1/4	4.8	19	14	15.3	17.7	28.4	35.8
CFC6M-6R	6	3/8	4.8	22	14	15.3	17.7	29.5	36.9
CFC6M-8R	6	1/2	4.8	27	14	15.3	17.7	35.1	42.5
CFC8M-2R	8	1/8	6.4	15	16	16.2	18.6	24.6	32.1
CFC8M-4R	8	1/4	6.4	19	16	16.2	18.6	29.5	37.0
CFC8M-6R	8	3/8	6.4	22	16	16.2	18.6	30.2	37.7
CFC8M-8R	8	1/2	6.4	27	16	16.2	18.6	35.8	43.3
CFC10M-2R	10	1/8	7.9	18	19	17.2	19.5	25.4	33.0
CFC10M-4R	10	1/4	7.9	19	19	17.2	19.5	30.2	37.8
CFC10M-6R	10	3/8	7.9	22	19	17.2	19.5	31.0	38.6
CFC10M-8R	10	1/2	7.9	27	19	17.2	19.5	36.6	44.2
CFC12M-2R	12	1/8	8.3	22	22	22.8	22.0	28.4	38.5
CFC12M-4R	12	1/4	9.5	22	22	22.8	22.0	30.2	40.3
CFC12M-6R	12	3/8	9.5	22	22	22.8	22.0	31.0	41.1
CFC12M-8R	12	1/2	9.5	27	22	22.8	22.0	36.6	46.7
CFC12M-12R	12	3/4	9.5	35	22	22.8	22.0	38.9	49.0
CFC15M-8R	15	1/2	11.9	27	25	24.4	22.0	36.6	46.7
CFC16M-8R	16	1/2	12.7	27	25	24.4	22.0	36.8	46.9
CFC20M-8R	20	1/2	15.9	30	32	26.0	22.0	37.8	47.9
CFC20M-12R	20	3/4	15.9	35	32	26.0	22.0	39.6	49.7
CFC22M-12R	22	3/4	18.3	35	32	26.0	22.0	39.6	49.7
CFC22M-16R	22	1	18.3	41	32	26.0	22.0	47.8	57.9
CFC25M-12R	25	3/4	21.8	35	38	31.3	26.5	41.1	53.4
CFC25M-16R	25	1	21.8	41	38	31.3	26.5	50.0	62.3

*NPT Threads are available upon request.

Gauge Connector CGC



Fractional Tube To ISO Parallel Thread (Gauge)

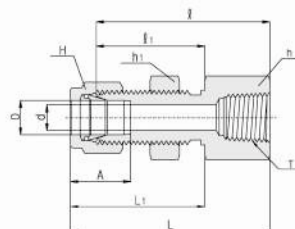
Part No.	Tube O.D. D		T G(PF)	d Min.	d _i	Width across flat				A	B	ℓ	ℓ ₁	ℓ ₂	L
	in	mm				h		H							
						in	mm	in	mm						
CGC 4-2G	1/4	6.35	1/8	4.82	-	9/16	14.28	9/16	14.28	15.24	17.78	26.3	12.00	-	33.55
CGC 4-4G	1/4	6.35	1/4	4.82	5.58	3/4	19.05	9/16	14.28	15.24	17.78	30.22	13.00	17.00	37.59
CGC 4-6G	1/4	6.35	3/8	4.82	6.60	15/16	24.81	9/16	14.28	15.24	17.78	30.22	14.22	20.30	37.59
CGC 4-8G	1/4	6.35	1/2	4.82	6.60	11/16	26.98	9/16	14.28	15.24	17.78	30.07	18.80	24.90	43.43
CGC 5-4G	5/16	7.93	1/4	5.58	-	3/4	19.05	5/8	15.87	16.25	18.54	30.98	13.00	-	38.35
CGC 5-8G	5/16	7.93	1/2	7.11	-	1-1/16	26.98	5/8	15.87	16.25	18.54	33.02	18.80	-	40.38
CGC 6-4G	3/8	9.52	1/8	5.58	-	3/4	19.05	11/16	17.46	16.76	19.30	31.75	12.95	-	39.12
CGC 6-6G	3/8	9.52	3/8	6.60	-	15/16	24.81	11/16	17.46	16.76	19.30	31.24	14.22	-	38.61
CGC 6-8G	3/8	9.52	1/2	7.11	-	1-1/16	26.98	11/16	17.46	16.76	19.30	34.54	18.80	-	41.91
CGC 8-4G	1/2	12.70	1/4	5.5	-	7/8	22.22	7/8	22.22	22.86	21.84	31.80	13.00	-	41.95
CGC 8-6G	1/2	12.70	3/8	6.60	-	15/16	23.81	7/8	22.22	22.86	21.84	34.29	14.24	-	44.45
CGC 8-8G	1/2	12.70	1/2	7.11	7.11	1-1/16	26.98	7/8	22.22	22.86	21.84	38.10	18.80	-	48.26

Metric Tube To ISO Parallel Thread (Gauge)

Part No.	Tube O.D. D	T G (PF)	d Min.	d _i	Width across flat		A	B	ℓ	ℓ ₁	ℓ ₂	L
					h	H						
CGC 3M-4G	3	1/4	2.4	5.5	19	12	12.9	15.3	28.7	13	17	35.3
CGC 6M-4G	6	1/4	4.8	5.5	19	14	15.3	17.7	30.2	13	17	37.6
CGC 6M-6G	6	3/8	4.8	6.5	24	14	15.3	17.7	30.2	14	20	37.6
CGC 6M-8G	6	1/2	4.8	7.0	27	14	15.3	17.7	36.3	19	25	43.0
CGC 8M-4G	8	1/4	5.5	-	19	16	16.2	18.6	31.0	13	-	38.5
CGC 8M-6G	8	3/8	6.5	-	24	16	16.2	18.6	28.7	14	-	36.2
CGC 8M-8G	8	1/2	7.0	-	27	16	16.2	18.6	33.0	19	-	40.5
CGC10M-4G	10	1/4	5.5	-	19	19	17.2	19.5	31.8	13	-	39.4
CGC10M-6G	10	3/8	6.5	-	24	19	17.2	19.5	31.2	14	-	38.8
CGC10M-8G	10	1/2	7.0	-	27	19	17.2	19.5	34.5	19	-	41.4
CGC12M-4G	12	1/4	5.5	-	22	22	22.8	22.0	31.8	13	-	41.9
CGC12M-6G	12	3/8	6.5	-	24	22	22.8	22.0	34.3	14	-	44.4
CGC12M-8G	12	1/2	7.0	-	27	22	22.8	22.0	38.1	19	-	48.2
CGC20M-8G	20	1/2	7.0	-	30	32	26.0	22.0	44.2	19	-	54.3
CGC22M-8G	22	1/2	7.0	-	30	32	26.0	22.0	44.2	19	-	54.3

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Bulkhead Female Connector CBFC



Fractional Tube To Male NPT Thread

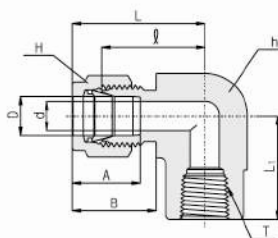
Part No.	Tube O.D. D		T* (NPT)	d Min.	Width across flat						A	ℓ	ℓ ₁	L	L ₁	Panel Hole Drill Size	Panel Max. Thickness
	in	mm			h		h ₁		H								
					in	mm	in	mm	in	mm							
CBFC 2 - 2N	1/8	3.17	1/8	2.28	9/16	14.28	1/2	12.70	7/16	11.11	12.70	38.10	24.63	44.70	31.24	8.33	12.70
CBFC 4 - 2N	1/4	6.35	1/8	4.82	5/8	15.87	5/8	15.87	9/16	14.28	15.24	39.62	26.16	46.99	33.52	11.50	10.16
CBFC 4 - 4N	1/4	6.35	1/4	4.82	3/4	19.05	5/8	15.87	9/16	14.28	15.24	44.45	26.16	51.81	33.52	11.50	10.16
CBFC 6 - 4N	3/8	9.52	1/4	7.11	3/4	19.05	3/4	19.05	11/16	17.46	16.76	47.75	29.46	55.11	36.83	14.68	11.17
CBFC 8 - 6N	1/2	12.70	3/8	10.41	15/16	23.81	15/16	23.81	7/8	22.22	22.86	51.56	31.75	61.72	41.91	19.44	12.70
CBFC 8 - 8N	1/2	12.70	1/2	10.41	1-1/16	26.98	15/16	23.81	7/8	22.22	22.86	56.38	31.75	66.54	41.91	19.44	12.70
CBFC12 -12N	3/4	19.05	3/4	15.74	1-1/4	31.75	1-3/16	30.16	1-1/8	28.57	24.38	63.60	38.30	73.51	47.21	25.79	16.76

Metric Tube To Male NPT Thread

Part No.	Tube O.D. D	T* (NPT)	d Min.	Width across flat			A	ℓ	ℓ _i	L	L _i	Panel Hole Drill Size	Panel Max. Thickness
				h	h _i	H							
CBFC 6M - 2N	6	1/8	4.8	15.8	15.8	14	15.3	39.6	27.7	46.90	35	11.5	10.2
CBFC 6M - 4N	6	1/4	4.8	19.0	16.0	14	15.3	44.4	26.2	51.80	33.6	11.5	10.2
CBFC 8M - 4N	8	1/4	6.3	19.0	17.4	16	16.2	46.7	28.4	53.85	35.55	13.1	11.2
CBFC 12M - 8N	12	1/2	9.5	27.0	24.0	22	22.8	56.4	31.8	66.50	41.9	19.5	12.7

*ISO Tapered Threads are available upon request.

Female Elbow CLF



Fractional Tube To Male NPT Thread

Part No.	Tube O.D. D		T* (NPT)	d Min.	Width across flat				A	B	ℓ	L	L _i
	in	mm			h		H						
					in	mm	in	mm					
CLF 2 - 2N	1/8	3.17	1/8	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.03	24.63	19.05
CLF 2 - 4N	1/8	3.17	1/4	2.28	11/16	17.46	7/16	11.11	12.70	15.24	20.82	27.43	22.35
CLF 3 - 2N	3/16	4.76	1/8	3.04	1/2	12.70	1/2	12.70	13.71	16.00	18.79	25.40	19.05
CLF 4 - 2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92	19.05
CLF 4 - 4N	1/4	6.35	1/4	4.82	11/16	17.46	9/16	14.28	15.24	17.78	22.35	29.71	22.35
CLF 4 - 6N	1/4	6.35	3/8	4.82	13/16	20.63	9/16	14.28	15.24	17.78	24.38	31.75	22.35
CLF 4 - 8N	1/4	6.35	1/2	4.82	1	25.40	9/16	14.28	15.24	17.78	27.17	34.54	28.44
CLF 5 - 2N	5/16	7.93	1/8	6.35	9/16	14.28	5/8	15.87	16.25	18.54	21.33	28.70	19.05
CLF 5 - 4N	5/16	7.93	1/4	6.35	11/16	17.46	5/8	15.87	16.25	18.54	23.11	30.48	22.35
CLF 6 - 2N	3/8	9.52	1/8	7.11	5/8	15.87	11/16	17.46	16.76	19.30	23.11	30.48	19.05
CLF 6 - 4N	3/8	9.52	1/4	7.11	11/16	17.46	11/16	17.46	16.76	19.30	23.87	31.24	22.35
CLF 6 - 6N	3/8	9.52	3/8	7.11	13/16	20.63	11/16	17.46	16.76	19.30	25.90	33.27	22.35
CLF 6 - 8N	3/8	9.52	1/2	7.11	1	25.40	11/16	17.46	16.76	19.30	28.70	36.06	28.44
CLF 8 - 4N	1/2	12.70	1/4	10.41	13/16	20.63	7/8	22.22	22.86	21.84	25.90	36.06	22.35
CLF 8 - 6N	1/2	12.70	3/8	10.41	13/16	20.63	7/8	22.22	22.86	21.84	25.90	36.06	22.35
CLF 8 - 8N	1/2	12.70	1/2	10.41	1	25.40	7/8	22.22	22.86	21.84	28.70	38.86	28.44
CLF10 - 6N	5/8	15.87	3/8	12.70	15/16	23.80	1	25.40	24.38	21.84	27.94	38.10	22.35
CLF10 - 8N	5/8	15.87	1/2	12.70	1	25.40	1	25.40	24.38	21.84	29.71	39.87	28.44
CLF12 - 8N	3/4	19.05	1/2	15.74	1-1/16	26.98	1-1/8	28.57	24.38	21.84	29.71	39.87	28.44
CLF12 - 12N	3/4	19.05	3/4	15.74	1-3/8	34.92	1-1/8	28.57	24.38	21.84	34.54	44.70	31.75
CLF14 - 12N	7/8	22.22	3/4	18.28	1-3/8	34.92	1-1/4	31.75	25.90	21.84	34.54	44.70	31.75
CLF16 - 12N	1	25.40	3/4	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	36.83	49.02	31.75
CLF16 - 16N	1	25.40	1	22.35	1-11/16	42.86	1-1/2	38.10	31.24	26.41	38.10	50.29	38.10

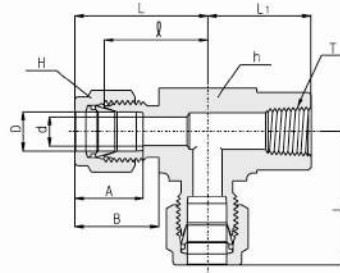
Metric Tube To Male NPT Thread

Part No.	Tube O.D. D	T* (NPT)	d Min.	Width across flat		A	B	ℓ	L	L _i
				h	H					
CLF 6M - 2N	6	1/8	4.8	12.70	14	15.3	17.7	19.6	27.0	19.0
CLF 6M - 4N	6	1/4	4.8	17.46	14	15.3	17.7	22.4	29.8	22.40
CLF 6M - 6N	6	3/8	4.8	20.63	14	15.3	17.7	24.4	31.7	22.40
CLF 6M - 8N	6	1/2	4.8	25.40	14	15.3	17.7	27.2	34.6	28.40
CLF 8M - 4N	8	1/4	6.4	17.46	16	16.2	18.6	23.1	30.6	22.40
CLF 8M - 8N	8	1/2	6.4	20.63	16	16.2	18.6	28.0	35.2	28.40
CLF 10M - 2N	10	1/8	7.9	17.46	19	17.2	19.5	23.9	31.5	19.0
CLF 10M - 4N	10	1/4	7.9	17.46	19	17.2	19.5	25.9	33.5	22.35
CLF 10M - 6N	10	3/8	7.9	20.63	19	17.2	19.5	25.9	33.5	22.40
CLF 10M - 8N	10	1/2	7.9	25.40	19	17.2	19.5	28.7	36.1	28.40
CLF 12M - 4N	12	1/4	9.5	20.63	22	22.8	22.0	25.9	36.0	22.4
CLF 12M - 6N	12	3/8	9.5	20.63	22	22.8	22.0	25.9	36.2	22.35
CLF 12M - 8N	12	1/2	9.5	25.40	22	22.8	22.0	28.7	38.8	28.40
CLF 16M - 8N	16	1/2	12.7	26.98	25	24.4	22.0	29.7	39.5	28.4

* ISO Tapered threads are available upon request.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Female Run Tee CRTF



Fractional Tube To Male NPT Thread

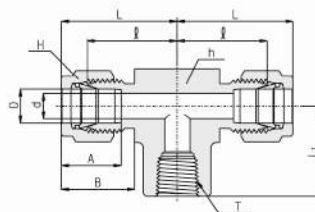
Part No.	Tube O.D. D		T* (NPT)	d Min.	Width across flat				A	B	ℓ	L	L ₁
	in	mm			h		H						
					in	mm	in	mm					
CRTF 2 - 2N	1/8	3.17	1/8	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.03	24.63	19.05
CRTF 4 - 2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92	19.05
CRTF 4 - 4N	1/4	6.35	1/4	4.82	11/16	17.46	9/16	14.28	15.24	17.78	22.86	29.71	22.35
CRTF 6 - 4N	3/8	9.52	1/4	7.11	11/16	17.46	11/16	17.46	16.76	19.30	23.87	31.24	22.35
CRTF 8 - 6N	1/2	12.70	3/8	10.41	13/16	20.63	7/8	22.22	22.86	21.84	25.90	36.06	22.35
CRTF 8 - 8N	1/2	12.70	1/2	10.41	1	25.40	7/8	22.22	22.86	21.84	29.71	39.87	28.44
CRTF12 - 12N	3/4	19.05	3/4	15.74	1-3/8	34.92	1-1/8	28.57	24.38	21.84	34.54	44.70	31.75
CRTF16 - 12N	1	25.40	3/4	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	36.83	49.02	31.75
CRTF16 - 16N	1	25.40	1	22.35	1-11/16	42.86	1-1/2	38.10	31.24	26.41	41.40	53.59	38.10

Metric Tube To Male NPT Thread

Part No.	Tube O.D. D	T* (NPT)	d Min.	Width across flat		A	B	ℓ	L	L ₁
				h	H					
CRTF 6M - 2N	6	1/8	4.8	12.70	14	15.3	17.7	19.6	46.0	19.0
CRTF 6M - 4N	6	1/4	4.8	17.46	14	15.3	17.7	22.4	52.1	22.4
CRTF 6M - 8N	6	1/2	4.8	25.40	14	15.3	17.7	27.2	34.5	28.4
CRTF 8M - 2N	8	1/8	6.4	15.87	16	16.2	18.6	22.4	48.9	19.0
CRTF 8M - 4N	8	1/4	6.4	17.46	16	16.2	18.6	23.1	53.0	22.4
CRTF 8M - 6N	8	3/8	6.4	20.63	16	16.2	18.6	25.2	32.4	22.4
CRTF 8M - 8N	8	1/2	6.4	25.40	16	16.2	18.6	28.0	35.2	28.4
CRTF 10M - 4N	10	1/4	7.9	20.63	19	17.2	19.5	25.9	33.5	22.4
CRTF 12M - 4N	12	1/4	9.5	20.63	22	22.8	22.0	25.9	58.4	22.4
CRTF 12M - 6N	12	3/8	9.5	20.63	22	22.8	22.0	25.9	58.4	22.4
CRTF 12M - 8N	12	1/2	9.5	26.98	22	22.8	22.0	29.7	40.0	28.4
CRTF 16M - 8N	16	1/2	12.7	25.40	25	24.4	22.0	29.7	39.9	28.4

*ISO Tapered Threads are available upon request.

Female Branch Tee CBTF



Fractional Tube To Male NPT Thread

Part No.	Tube O.D. D		T* (NPT)	d Min.	Width across flat				A	B	ℓ	L	L ₁
	in	mm			h		H						
					in	mm	in	mm					
CBTF 2 - 2N	1/8	3.17	1/8	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.03	24.38	19.05
CBTF 4 - 2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92	19.05
CBTF 4 - 4N	1/4	6.35	1/4	4.82	11/16	17.46	9/16	14.28	15.24	17.78	22.35	29.71	22.35
CBTF 6 - 4N	3/8	9.52	1/4	7.11	11/16	17.46	11/16	17.46	16.76	19.30	23.87	31.24	22.35
CBTF 8 - 4N	1/2	12.70	1/4	10.41	13/16	20.63	7/8	22.22	22.86	21.84	25.90	36.06	22.35
CBTF 8 - 6N	1/2	12.70	3/8	10.41	13/16	20.63	7/8	22.22	22.86	21.84	25.90	36.06	22.35
CBTF 8 - 8N	1/2	12.70	1/2	10.41	1	25.40	7/8	22.22	22.86	21.84	28.70	38.86	28.44
CBTF10 - 8N	5/8	15.87	1/2	12.70	1	25.40	1	25.40	24.38	21.84	28.70	38.86	28.44
CBTF12 - 12N	3/4	19.05	3/4	15.74	1-3/8	34.92	1-1/8	28.57	24.38	21.84	34.54	44.70	31.75
CBTF16 - 12N	1	25.40	3/4	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	36.83	49.02	31.75
CBTF16 - 16N	1	25.40	1	22.35	1-11/16	42.86	1-1/2	38.10	31.24	26.41	44.20	53.59	38.10

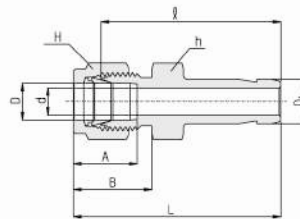
Metric Tube To Male NPT Thread

Part No.	Tube O.D. D	T* (NPT)	d Min.	Width across flat		A	B	ℓ	L	L ₁
				h	H					
CBTF 6M - 2N	6	1/8	4.8	12.70	14	15.3	17.7	19.6	27.0	19.0
CBTF 6M - 4N	6	1/4	4.8	17.46	14	15.3	17.7	22.4	29.8	22.4
CBTF 6M - 6N	6	3/8	4.8	20.63	14	15.3	17.7	24.4	31.7	22.4
CBTF 6M - 8N	6	1/2	4.8	25.40	14	15.3	17.7	27.2	34.5	28.4
CBTF 8M - 2N	8	1/8	6.4	15.87	16	16.2	18.6	23.1	29.9	19.0
CBTF 8M - 4N	8	1/4	6.4	17.46	16	16.2	18.6	23.1	30.6	22.4
CBTF 8M - 6N	8	3/8	6.4	20.63	16	16.2	18.6	25.2	32.4	22.4
CBTF 8M - 8N	8	1/2	6.4	25.40	16	16.2	18.6	28.0	35.2	28.4
CBTF 10M - 4N	10	1/4	7.9	20.63	19	17.2	19.5	25.9	33.5	22.4
CBTF 10M - 6N	10	3/8	7.9	20.63	19	17.2	19.5	25.9	33.3	22.4
CBTF 10M - 8N	10	1/2	9.5	25.40	19	17.2	19.5	26.2	33.6	22.4
CBTF 12M - 4N	12	1/4	9.5	20.63	22	22.8	22.0	25.9	36.0	22.4
CBTF 12M - 6N	12	3/8	9.5	20.63	22	22.8	22.0	25.9	36.0	22.4
CBTF 12M - 8N	12	1/2	9.5	25.40	22	22.8	22.0	29.7	40.0	28.4
CBTF 16M - 8N	16	1/2	12.7	25.40	25	24.4	22.0	28.7	38.8	28.7

*ISO Tapered threads are available upon request.

Hy-Lok® Tube Fittings

Reducer CR



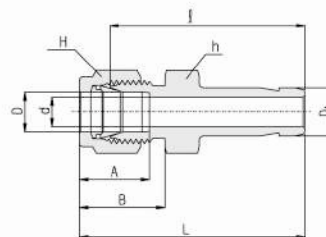
* Fractional Tube To Fractional Hy-Lok Port

Part No.	Tube O.D.				d Min.	Width across flat				A	B	ℓ	L
	D		D _i			h		H					
	in	mm	in	mm		in	mm	in	mm				
CR 1 - 2	1/16	1.58	1/8	3.17	1.27	5/16	7.93	5/16	7.93	8.63	10.92	25.40	29.21
CR 1 - 4	1/16	1.58	1/4	6.35	1.27	5/16	7.93	5/16	7.93	8.63	10.92	27.68	31.49
CR 2 - 1	1/8	3.17	1/16	1.58	0.76	7/16	11.11	7/16	11.11	12.70	15.24	22.35	28.95
CR 2 - 2	1/8	3.17	1/8	3.17	2.03	7/16	11.11	7/16	11.11	12.70	15.24	26.92	33.52
CR 2 - 3	1/8	3.17	3/16	4.76	2.28	7/16	11.11	7/16	11.11	12.70	15.24	27.68	34.29
CR 2 - 4	1/8	3.17	1/4	6.35	2.28	7/16	11.11	7/16	11.11	12.70	15.24	29.46	36.06
CR 2 - 6	1/8	3.17	3/8	9.52	2.28	7/16	11.11	7/16	11.11	12.70	15.24	30.98	37.59
CR 2 - 8	1/8	3.17	1/2	12.70	2.28	9/16	14.28	7/16	11.11	12.70	15.24	37.59	44.19
CR 3 - 2	3/16	4.76	1/8	3.17	2.03	7/16	11.11	1/2	12.70	13.71	16.00	28.19	34.79
CR 3 - 4	3/16	4.76	1/4	6.35	3.04	7/16	11.11	1/2	12.70	13.71	16.00	30.48	37.08
CR 4 - 2	1/4	6.35	1/8	3.17	2.03	1/2	12.70	9/16	14.28	15.24	17.78	29.46	36.83
CR 4 - 3	1/4	6.35	3/16	4.76	3.04	1/2	12.70	9/16	14.28	15.24	17.78	30.22	37.59
CR 4 - 4	1/4	6.35	1/4	6.35	4.82	1/2	12.70	9/16	14.28	15.24	17.78	31.75	39.11
CR 4 - 5	1/4	6.35	5/16	7.93	4.82	1/2	12.70	9/16	14.28	15.24	17.78	32.51	39.87
CR 4 - 6	1/4	6.35	3/8	9.52	4.82	1/2	12.70	9/16	14.28	15.24	17.78	33.27	40.64
CR 4 - 8	1/4	6.65	1/2	12.70	4.82	9/16	14.28	9/16	14.28	15.24	17.78	38.86	46.22
CR 4 - 10	1/4	6.35	5/8	15.87	4.82	11/16	17.46	9/16	14.28	15.24	17.78	40.64	48.00
CR 4 - 12	1/4	6.35	3/4	19.05	4.82	13/16	20.63	9/16	14.28	15.24	17.78	40.38	47.75
CR 5 - 6	5/16	7.93	3/8	9.52	6.35	9/16	14.28	5/8	15.87	16.25	18.54	34.54	41.91
CR 5 - 8	5/16	7.93	1/2	12.70	6.35	9/16	14.28	5/8	15.87	16.25	18.54	40.13	47.49
CR 6 - 4	3/8	9.52	1/4	6.35	4.82	5/8	15.87	11/16	17.46	16.76	19.30	34.03	41.40
CR 6 - 6	3/8	9.52	3/8	9.52	7.11	5/8	15.87	11/16	17.46	16.76	19.30	35.81	43.18
CR 6 - 8	3/8	9.52	1/2	12.70	7.11	5/8	15.87	11/16	17.46	16.76	19.30	41.14	48.51
CR 6 - 10	3/8	9.52	5/8	15.87	7.11	11/16	17.46	11/16	17.46	16.76	19.30	42.92	50.29
CR 6 - 12	3/8	9.52	3/4	19.05	7.11	13/16	20.63	11/16	17.46	16.76	19.30	42.92	50.29
CR 8 - 4	1/2	12.70	1/4	6.35	4.82	13/16	20.63	7/8	22.22	22.86	21.84	34.79	44.95
CR 8 - 6	1/2	12.70	3/8	9.52	7.11	13/16	20.63	7/8	22.22	22.86	21.84	36.57	46.73
CR 8 - 8	1/2	12.70	1/2	12.70	9.90	13/16	20.63	7/8	22.22	22.86	21.84	42.16	52.32
CR 8 - 10	1/2	12.70	5/8	15.87	10.41	13/16	20.63	7/8	22.22	22.86	21.84	43.68	53.84
CR 8 - 12	1/2	12.70	3/4	19.05	10.41	13/16	20.63	7/8	22.22	22.86	21.84	43.68	53.84
CR 8 - 16	1/2	12.70	1	25.40	10.41	1-1/16	26.98	7/8	22.22	22.86	21.84	50.03	60.19
CR 10 - 12	5/8	15.87	3/4	19.05	12.70	15/16	23.81	1	25.40	24.38	21.84	44.45	54.61
CR 10 - 14	5/8	15.87	7/8	22.22	12.70	15/16	23.81	1	25.40	24.38	21.84	45.97	56.13
CR 10 - 16	5/8	15.87	1	25.40	12.70	1-1/16	26.98	1	25.40	24.38	21.84	50.80	60.96
CR 12 - 8	3/4	19.05	1/2	12.70	9.90	1-1/16	26.98	1-1/8	28.57	24.38	21.84	44.45	54.61
CR 12 - 16	3/4	19.05	1	25.40	15.74	1-1/16	26.98	1-1/8	28.57	24.38	21.84	52.32	62.48
CR 16 - 20	1	25.40	1-1/4	31.75	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	68.32	80.51
CR 16 - 24	1	25.40	1-1/2	38.10	22.35	1-5/8	41.27	1-1/2	38.10	31.24	26.41	76.96	89.15
CR 16 - 32	1	25.40	2	50.80	22.35	2-1/8	53.97	1-1/2	38.10	31.24	26.41	100.33	112.52
CR 20 - 24	1-1/4	31.75	1-1/2	38.10	27.68	1-7/8	47.62	2-1/4	57.15	41.14	38.86	82.04	104.14
CR 20 - 32	1-1/4	31.75	2	50.80	27.68	1-7/8	47.62	3	76.20	41.14	38.86	103.12	125.22
CR 24 - 32	1-1/2	38.10	2	50.80	34.03	2-1/4	57.15	3	76.20	50.03	45.21	104.14	131.31

*Fractional Tube to Metric Hy-Lok ports are available upon request.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Reducer CR



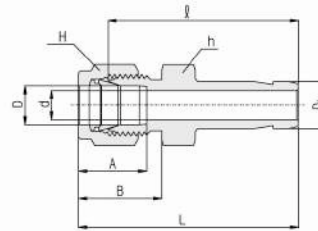
Metric Tube To Metric Hy-Lok Port

Part No.	Tube O.D.		d Min.	Width across flat		A	B	ℓ	L
	D	D _i		h	H				
CR 2M - 3M	2	3	1.7	12	12	12.9	15.3	26.9	33.5
CR 3M - 4M	3	4	2.4	12	12	12.9	15.3	28.4	35.0
CR 3M - 6M	3	6	2.4	12	12	12.9	15.3	29.5	36.1
CR 3M - 10M	3	10	2.4	12	12	12.9	15.3	31.8	38.4
CR 4M - 6M	4	6	2.4	12	12	13.7	16.1	30.5	37.1
CR 6M - 3M	6	3	1.8	14	14	15.3	17.7	29.5	36.9
CR 6M - 8M	6	8	4.8	14	14	15.3	17.7	32.5	39.9
CR 6M - 10M	6	10	4.8	14	14	15.3	17.7	33.3	40.7
CR 6M - 12M	6	12	4.8	14	14	15.3	17.7	38.9	46.3
CR 8M - 6M	8	6	4.6	15	16	16.2	18.6	32.8	40.3
CR 8M - 10M	8	10	6.4	15	16	16.2	18.6	34.5	42.0
CR 8M - 12M	8	12	6.4	15	16	16.2	18.6	40.1	47.6
CR10M - 6M	10	6	4.6	18	19	17.2	19.5	34.8	42.4
CR10M - 12M	10	12	7.9	18	19	17.2	19.5	42.2	49.8
CR10M - 15M	10	15	7.9	18	19	17.2	19.5	43.7	51.3
CR10M - 18M	10	18	7.9	19	19	17.2	19.5	43.7	51.3
CR12M - 6M	12	6	4.6	22	22	22.8	22.0	34.8	44.9
CR12M - 10M	12	10	7.7	22	22	22.8	22.0	36.6	46.7
CR12M - 16M	12	16	9.5	22	22	22.8	22.0	43.7	53.8
CR12M - 18M	12	18	9.5	22	22	22.8	22.0	43.7	53.8
CR12M - 20M	12	20	9.5	22	22	22.8	22.0	46.0	56.1
CR12M - 22M	12	22	9.5	24	22	22.8	22.0	46.0	56.1
CR12M - 25M	12	25	9.5	27	22	22.8	22.0	52.3	62.4
CR16M - 12M	16	12	9.1	24	25	24.4	22.0	42.9	53.0
CR18M - 12M	18	12	9.1	27	30	24.4	22.0	44.5	54.6
CR18M - 16M	18	16	12.7	27	30	24.4	22.0	46.0	56.1
CR18M - 20M	18	20	15.1	27	30	24.4	22.0	47.5	57.6
CR18M - 22M	18	22	15.1	27	30	24.4	22.0	47.5	57.6
CR18M - 25M	18	25	15.1	27	30	24.4	22.0	52.3	62.4
CR20M - 16M	20	16	12.7	30	32	26.0	22.0	47.8	57.9
CR20M - 18M	20	18	13.9	30	32	26.0	22.0	47.8	57.9
CR20M - 22M	20	22	15.8	30	32	26.0	22.0	49.3	59.4
CR20M - 25M	20	25	15.8	30	32	26.0	22.0	54.1	64.2
CR22M - 18M	22	18	13.9	30	32	26.0	22.0	47.8	57.9
CR22M - 20M	22	20	15.1	30	32	26.0	22.0	49.3	59.4
CR22M - 25M	22	25	18.3	30	32	26.0	22.0	54.1	64.2
CR25M - 18M	25	18	13.9	35	38	31.3	26.5	50.8	63.1
CR25M - 20M	25	20	15.1	35	38	31.3	26.5	52.3	64.6

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Hy-Lok® Tube Fittings

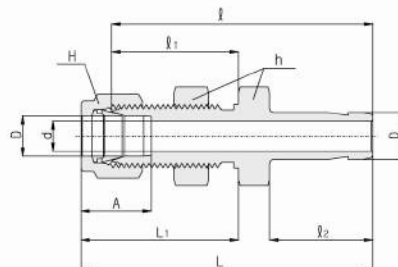
Reducer CR



Metric Tube To Fractional Hy-Lok Port

Part No.	Tube O.D.			d Min.	Width across flat		A	B	ℓ	L
	D	D _i			h	H				
		in	mm							
CR 2M - 2	2	1/8	3.17	1.7	12	12	12.9	15.3	26.9	33.5
CR 3M - 2	3	1/8	3.17	2.0	12	12	12.9	15.3	26.9	33.5
CR 3M - 4	3	1/4	6.35	2.4	12	12	12.9	15.3	29.5	36.1
CR 4M - 4	4	1/4	6.35	2.4	12	12	13.7	16.1	30.5	37.1
CR 6M - 2	6	1/8	3.17	2.0	14	14	15.3	17.7	29.5	36.9
CR 6M - 4	6	1/4	6.35	4.8	14	14	15.3	17.7	31.8	39.2
CR 6M - 5	6	5/16	7.93	4.8	14	14	15.3	17.7	32.5	39.9
CR 6M - 6	6	3/8	9.52	4.8	14	14	15.3	17.7	33.3	40.7
CR 6M - 8	6	1/2	12.70	4.8	14	14	15.3	17.7	38.9	46.3
CR 8M - 6	8	3/8	9.52	6.4	15	16	16.2	18.6	34.5	42.0
CR 8M - 8	8	1/2	12.70	6.4	15	16	16.2	18.6	40.1	47.6
CR10M - 6	10	3/8	9.52	7.1	18	19	17.2	19.5	36.6	44.2
CR10M - 8	10	1/2	12.70	7.9	18	19	17.2	19.5	42.2	49.8
CR12M - 8	12	1/2	12.70	9.5	22	22	22.8	22.0	42.2	52.3
CR12M - 12	12	3/4	19.05	9.5	22	22	22.8	22.0	43.7	53.8
CR18M - 12	18	3/4	19.05	15.1	27	30	24.4	22.0	46.0	56.1
CR18M - 16	18	1	25.40	15.1	27	30	24.4	22.0	52.3	62.4
CR25M - 16	25	1	25.40	20.2	35	38	31.3	26.5	57.2	69.5

Bulkhead Reducer CBR



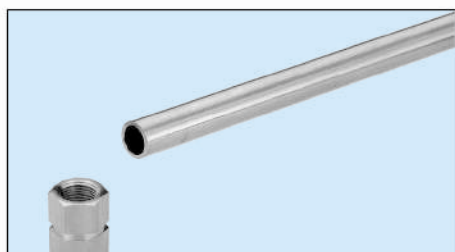
Fractional Tube To Fractional Hy-Lok Port

Part No.	Tube O.D. D		d Min.	Width across flat				A	ℓ	ℓ ₁	ℓ ₂	L	L ₁	Panel Hole Drill Size	Panel Max. Thickness
				h		H									
	in	mm		in	mm	in	mm								
CBR 2 - 2	1/8	3.17	2.03	1/2	12.70	7/16	11.11	12.70	42.92	24.63	13.46	49.53	31.24	8.33	12.70
CBR 4 - 4	1/4	6.35	4.82	5/8	15.87	9/16	14.28	15.24	48.51	26.16	15.74	55.88	33.52	11.50	10.16
CBR 6 - 6	3/8	9.52	7.11	3/4	19.05	11/16	17.46	16.76	53.84	29.46	17.52	61.21	36.83	14.68	11.17
CBR 8 - 8	1/2	12.70	10.41	15/16	23.81	7/8	22.22	22.86	62.73	31.75	23.11	72.89	41.91	19.44	12.70
CBR 10 - 10	5/8	15.87	12.70	1-1/16	26.98	1	25.40	24.38	65.02	32.51	24.70	75.18	42.67	22.62	12.70
CBR 16 - 16	1	25.40	20.32	1-5/8	41.27	1-1/2	38.10	31.24	88.13	45.21	31.70	100.33	57.40	33.73	19.05

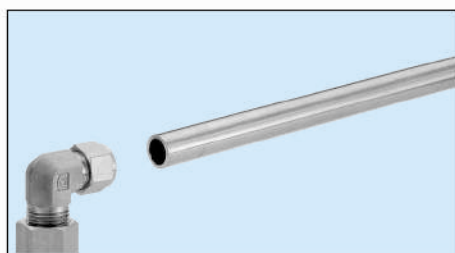
All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Male Adapter CAM

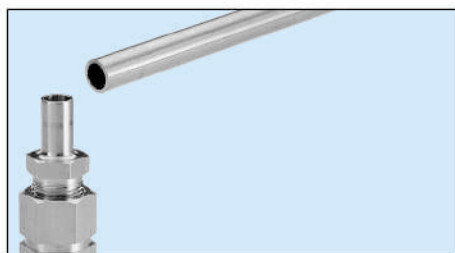
Hy-Lok Adapter eliminates difficult alignment problems.



1. It is required to install tubing to a female port in a certain direction as shown.



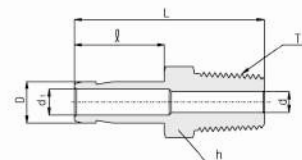
2. With pipe connection tight, the male elbow is directed to wrong direction.



3. To avoid this, simply tighten the pipe thread of male adapter into female port.



4. Connect union elbow to male adapter by tightening the Hy-Lok nut while keeping the elbow in the desired direction. Then install the tubing into the other end of elbow.



Fractional Hy-Lok Port To Female NPT Thread

Part No.	Tube O.D. D		T* (NPT)	d Min.	d _i	Width across flat h		ℓ	L
	in	mm				in	mm		
CAM 2 - 2N	1/8	3.17	1/8	4.57	1.77	7/16	11.11	13.45	29.50
CAM 2 - 4N	1/8	3.17	1/4	7.11	1.77	9/16	14.28	13.45	34.80
CAM 3 - 2N	3/16	4.76	1/8	4.57	3.04	7/16	11.11	14.20	30.22
CAM 3 - 4N	3/16	4.76	1/4	7.11	3.04	9/16	14.28	14.20	35.56
CAM 4 - 2N	1/4	6.35	1/8	4.57	4.57	7/16	11.11	15.75	31.80
CAM 4 - 4N	1/4	6.35	1/4	7.11	4.57	9/16	14.28	15.75	37.08
CAM 4 - 6N	1/4	6.35	3/8	10.41	4.57	11/16	17.46	15.75	37.84
CAM 4 - 8N	1/4	6.35	1/2	12.70	4.57	7/8	22.22	15.75	43.43
CAM 5 - 2N	5/16	7.93	1/8	4.57	6.35	7/16	11.11	16.80	32.76
CAM 5 - 4N	5/16	7.93	1/4	7.11	6.35	9/16	14.28	16.80	38.10
CAM 6 - 2N	3/8	9.52	1/8	4.57	7.11	7/16	11.11	17.50	33.50
CAM 6 - 4N	3/8	9.52	1/4	7.11	7.11	9/16	14.28	17.50	38.90
CAM 6 - 6N	3/8	9.52	3/8	10.41	7.11	11/16	17.46	17.50	39.60
CAM 6 - 8N	3/8	9.52	1/2	12.70	7.11	7/8	22.22	17.50	45.20
CAM 8 - 4N	1/2	12.70	1/4	7.11	9.90	9/16	14.28	23.20	44.50
CAM 8 - 6N	1/2	12.70	3/8	10.41	9.90	11/16	17.46	23.20	45.20
CAM 8 - 8N	1/2	12.70	1/2	12.70	9.90	7/8	22.22	23.20	50.50
CAM10 - 6N	5/8	15.87	3/8	10.41	12.70	11/16	17.46	24.70	47.40
CAM10 - 8N	5/8	15.87	1/2	12.70	12.70	7/8	22.22	24.70	52.30
CAM10 - 12N	5/8	15.87	3/4	18.28	12.70	1-1/16	26.98	24.70	52.30
CAM12 - 8N	3/4	19.05	1/2	12.70	14.98	7/8	22.22	24.70	52.30
CAM12 - 12N	3/4	19.05	3/4	18.28	14.98	1-1/16	26.98	24.70	52.30
CAM12 - 16N	3/4	19.05	1	22.35	14.98	1-3/8	34.92	24.70	57.91
CAM14 - 12N	7/8	22.22	3/4	18.28	17.27	1-1/16	26.98	26.70	54.30
CAM16 - 12N	1	25.40	3/4	18.28	20.06	1-1/16	26.98	31.70	58.70
CAM16 - 16N	1	25.40	1	22.35	20.06	1-3/8	34.92	31.70	66.00
CAM20 - 20N	1-1/4	31.75	1-1/4	27.68	-	1-3/4	44.45	40.00	80.26
CAM24 - 24N	1-1/2	38.10	1-1/2	33.27	-	2-1/8	53.97	51.50	94.48
CAM32 - 32N	2	50.80	2	44.45	-	2-3/4	69.85	68.40	119.38

*ISO Tapered Threads are available upon request.

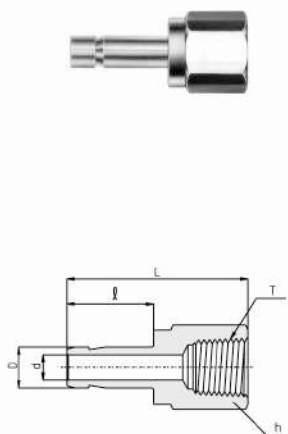
Metric Hy-Lok Port To Female ISO Taperad Thread

Part No.	Tube O.D. D	T* R (PT)	d Min.	d _i	Width across flat h	ℓ	L
CAM 3M - 2R	3	1/8	4.0	1.8	12	13.15	29.4
CAM 6M - 2R	6	1/8	4.6	4.6	12	15.75	32.8
CAM 6M - 4R	6	1/4	4.6	4.6	14	15.75	38.1
CAM 8M - 4R	8	1/4	6.3	6.3	14	16.50	39.1
CAM10M - 4R	10	1/4	7.7	7.7	14	17.50	39.9
CAM10M - 6R	10	3/8	7.7	7.7	17	17.50	40.6
CAM10M - 8R	10	1/2	11.9	7.7	22	17.50	45.2
CAM12M - 4R	12	1/4	7.1	9.1	14	23.50	46.5
CAM12M - 6R	12	3/8	9.1	9.1	17	23.50	46.2
CAM12M - 8R	12	1/2	11.9	9.1	22	23.50	51.8
CAM18M - 8R	18	1/2	11.9	13.9	22	24.90	53.2
CAM18M - 12R	18	3/4	15.9	13.9	27	24.90	53.2
CAM28M - 16R	28	1	22.2	-	35	31.70	74.7
CAM28M - 20R	28	1-1/4	23.8	-	46	31.70	76.2
CAM32M - 20R	32	1-1/4	27.4	-	46	40.00	81.0
CAM38M - 24R	38	1-1/2	33.3	-	55	51.50	92.2

*NPT Threads are available upon request.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Female Adapter CAF



Fractional Hy-Lok Port To Male NPT Thread

Part No.	Tube O.D. D		T* (NPT)	d Min.	Width across flat h		ℓ	L
	in	mm			in	mm		
CAF 2 - 2N	1/8	3.17	1/8	1.77	9/16	14.28	13.45	31.50
CAF 2 - 4N	1/8	3.17	1/4	1.77	3/4	19.05	13.45	35.30
CAF 3 - 2N	3/16	4.76	1/8	3.04	9/16	14.28	14.20	32.00
CAF 3 - 4N	3/16	4.76	1/4	3.04	3/4	19.05	14.20	35.81
CAF 4 - 2N	1/4	6.35	1/8	4.57	9/16	14.28	16.00	33.02
CAF 4 - 4N	1/4	6.35	1/4	4.57	3/4	19.05	16.00	37.10
CAF 4 - 6N	1/4	6.35	3/8	4.57	7/8	22.22	16.00	39.37
CAF 4 - 8N	1/4	6.35	1/2	4.57	1-1/16	26.98	16.00	45.50
CAF 5 - 2N	5/16	7.93	1/8	6.35	9/16	14.28	16.80	34.29
CAF 5 - 4N	5/16	7.93	1/4	6.35	3/4	19.05	16.80	37.59
CAF 6 - 2N	3/8	9.52	1/8	7.11	9/16	14.28	17.50	34.29
CAF 6 - 4N	3/8	9.52	1/4	7.11	3/4	19.05	17.50	38.10
CAF 6 - 6N	3/8	9.52	3/8	7.11	7/8	22.22	17.50	40.38
CAF 6 - 8N	3/8	9.52	1/2	7.11	1-1/16	26.98	17.50	46.73
CAF 8 - 4N	1/2	12.70	1/4	9.90	3/4	19.05	24.00	43.43
CAF 8 - 6N	1/2	12.70	3/8	9.90	7/8	22.22	24.00	45.46
CAF 8 - 8N	1/2	12.70	1/2	9.90	1-1/16	26.98	24.00	51.80
CAF10 - 6N	5/8	15.87	3/8	12.70	7/8	22.22	24.70	48.26
CAF10 - 8N	5/8	15.87	1/2	12.70	1-1/16	26.98	24.70	53.84
CAF10 - 12N	5/8	15.87	3/4	12.70	1-5/16	33.33	24.70	55.37
CAF12 - 8N	3/4	19.05	1/2	14.98	1-1/16	26.98	24.70	52.83
CAF12 - 12N	3/4	19.05	3/4	14.98	1-5/16	33.33	24.70	54.86
CAF12 - 16N	3/4	19.05	1	14.98	1-5/8	41.27	24.70	58.42
CAF14 - 12N	7/8	22.22	3/4	17.27	1-5/16	33.33	26.70	57.15
CAF16 - 12N	1	25.40	3/4	20.06	1-5/16	33.33	31.70	60.70
CAF16 - 16N	1	25.40	1	20.06	1-5/8	41.27	31.70	64.26
CAF20 - 20N	1-1/4	31.75	1-1/4	27.68	2-1/8	53.97	40.00	77.72
CAF24 - 24N	1-1/2	38.10	1-1/2	33.27	2-3/8	60.32	51.50	88.90
CAF32 - 32N	2	50.80	2	44.45	2-7/8	70.02	68.40	107.44

*ISO Tapered Threads are available upon request.

Metric Hy-Lok Port To Male ISO Tapered Thread

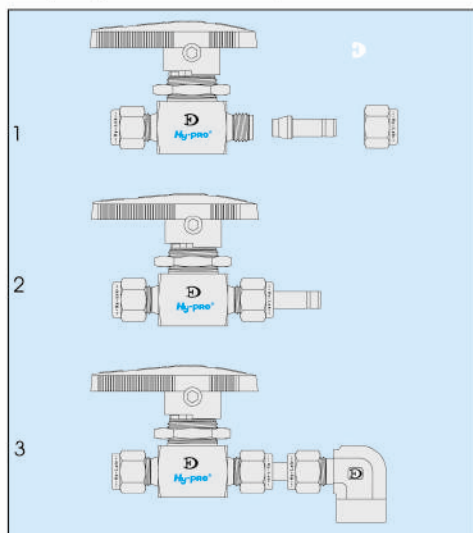
Part No.	Tube O.D. D	T* R (PT)	d Min.	Width across flat h	ℓ	L
CAF 3M - 2R	3	1/8	1.8	14	13.15	31.15
CAF 6M - 2R	6	1/8	4.6	14	15.75	32.5
CAF 6M - 4R	6	1/4	4.6	19	15.75	37.1
CAF 8M - 4R	8	1/4	6.3	19	16.50	37.6
CAF10M - 4R	10	1/4	7.7	19	17.50	38.1
CAF10M - 6R	10	3/8	7.7	22	17.50	40.1
CAF10M - 8R	10	1/2	7.7	27	17.50	46.5
CAF12M - 4R	12	1/4	9.1	19	23.50	43.7
CAF12M - 6R	12	3/8	9.1	22	23.50	46.0
CAF12M - 8R	12	1/2	9.1	27	23.50	52.3
CAF18M - 12R	18	3/4	13.9	35	24.90	54.8

*NPT Threads are available upon request.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Hy-Lok® Tube Fittings

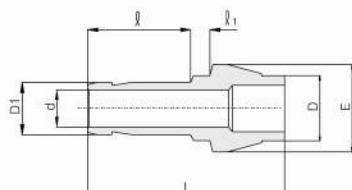
Hy-Lok Port Connector provides close coupling between two ports.



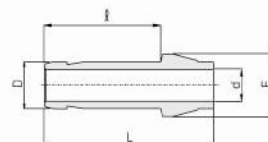
Example of Installation onto Ball Valve

1. Remove nut and ferrules from Hy-Lok end of valve. Place nut only (no ferrules) over the machined ferrule of port connector.
2. Insert the machined ferrule into ball valve and finger tighten nut. Further tighten nut with a wrench 1/4 turn only, (for 3/16", 4mm and under, 1/8 turn only, for over 1" and 25mm, 1/2 turn only) as there are on ferrules to set.
3. Insert the other end into Hy-Lok end of fitting and tighten nut according to normal Hy-Lok fitting installation instructions.

Reducing Port Connector CPR



Port Connector CPC



To Fractional Hy-Lok Ports

Part No.	Tube O.D. D		d Min.	E	ℓ	L
	in	mm				
CPC - 1	1/16	1.58	1.00	3.30	10.66	-
CPC - 2	1/8	3.17	1.77	6.10	15.75	24.77
CPC - 4	1/4	6.35	4.57	9.39	18.79	28.07
CPC - 5	5/16	7.93	6.35	10.92	20.06	29.58
CPC - 6	3/8	9.52	7.11	12.70	20.32	29.76
CPC - 8	1/2	12.70	9.90	15.74	25.90	42.29
CPC - 12	3/4	19.05	14.98	22.09	27.81	45.55
CPC - 16	1	25.40	20.06	28.44	34.54	58.49

To Metric Hy-Lok Ports

Part No.	Tube O.D. D		d Min.	E	ℓ	L
	in	mm				
CPC - 3M	3	3	1.8	6.0	15.70	24.51
CPC - 4M	4	4	2.2	7.0	16.67	25.81
CPC - 6M	6	6	4.4	9.0	18.70	27.99
CPC - 8M	8	8	6.2	11.0	20.00	29.88
CPC - 10M	10	10	8.2	13.1	20.20	30.64
CPC - 12M	12	12	9.1	15.0	26.08	42.58
CPC - 15M	15	15	12.7	19.0	27.78	45.30
CPC - 16M	16	16	12.7	19.0	27.78	45.30
CPC - 18M	18	18	13.9	21.0	27.91	45.75
CPC - 20M	20	20	15.1	23.0	29.20	47.35
CPC - 22M	22	22	17.9	24.97	29.30	47.67
CPC - 25M	25	25	19.8	28.0	34.50	57.90
CPC - 28M	28	28	23.8	34.3	48.30	74.40
CPC - 32M	32	32	27.4	39.5	52.40	80.70
CPC - 38M	38	38	33.3	47.1	61.40	95.90

To Fractional Hy-Lok Ports

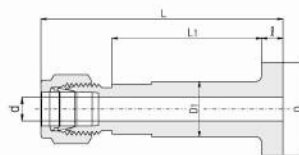
Part No.	Tube O.D. D		Reduced O.D. D ₁		d Min.	E	ℓ	ℓ ₁	L
	in	mm	in	mm					
CPR 2 - 1	1/8	3.17	1/16	1.58	1.00	6.10	8.64	2.03	19.69
CPR 4 - 1	1/4	6.35	1/16	1.58	1.00	9.39	8.64	3.55	21.47
CPR 4 - 2	1/4	6.35	1/8	3.17	2.28	9.39	13.45	3.30	26.03
CPR 6 - 2	3/8	9.52	1/8	3.17	2.28	12.70	13.45	3.81	26.70
CPR 6 - 4	3/8	9.52	1/4	6.35	4.82	12.70	15.75	3.30	28.49
CPR 8 - 4	1/2	12.70	1/4	6.35	4.82	15.74	15.75	3.81	35.95
CPR 8 - 6	1/2	12.70	3/8	9.52	7.11	15.74	17.50	3.30	37.19
CPR12 - 8	3/4	19.05	1/2	12.70	9.90	22.09	24.47	3.81	46.02
CPR16 - 8	1	25.40	1/2	12.70	9.90	28.44	24.47	4.82	53.24
CPR16 - 12	1	25.40	3/4	19.05	14.98	28.44	25.90	4.06	53.91

To Metric Hy-Lok Ports

Part No.	Tube O.D. D		Reduced O.D. D ₁		d Min.	E	ℓ	ℓ ₁	L
	in	mm	in	mm					
CPR 6M - 3M	6	6	3	3	1.8	9.0	13.5	3.2	25.99
CPR 8M - 6M	8	8	6	6	4.6	11.0	15.75	3.1	28.73
CPR10M - 6M	10	10	6	6	4.6	13.1	15.75	3.4	29.59
CPR10M - 8M	10	10	8	8	6.4	13.1	16.80	3.1	30.34
CPR12M - 6M	12	12	6	6	4.6	15.0	15.75	3.6	36.08
CPR12M - 8M	12	12	8	8	6.4	15.0	16.80	3.4	36.93
CPR12M - 10M	12	12	10	10	7.7	15.0	17.58	3.1	37.41
CPR16M - 6M	16	16	6	6	4.6	19.0	15.75	3.6	36.87
CPR16M - 12M	16	16	12	12	9.1	19.0	23.10	3.4	44.02
CPR28M - 25M	28	28	25	25	19.8	34.3	33.0	8.2	66.30
CPR32M - 25M	32	32	25	25	19.8	39.5	33.0	9.9	71.20
CPR38M - 25M	38	38	25	25	19.8	47.1	33.0	12.3	79.80

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Lapped Flange Connector CFTC



Hy-Lok Lapped flange connector provides safe and easy connections between process lines and instruments. It provides Hy-Lok tube connection ends by a lap joint pipe flange to ANSI B 16.5 or BS 1560. Both "smooth" and "serrated" surface finishes are available. For identification of serrated surface finish, groove is provided.

Part No.	Tube Size	Flange Seal	Dimensions						Flange Surface Finish (Ra)
			L	L ₁	I	D	D ₁	d min	
CFTC 4 - SM	1/4"	SM	80.8	56.5	6.5	35	22.2	4.8	3.2-6.3 Micrometer
CFTC 4 - SE	1/4"	SE	80.8	56.5	6.5	35	22.2	4.8	6.3-12.5 Micrometer
CFTC 6 - SM	3/8"	SM	82.3	56.5	6.5	35	22.2	7.1	3.2-6.3 Micrometer
CFTC 6 - SE	3/8"	SE	82.3	56.5	6.5	35	22.2	7.1	6.3-12.5 Micrometer
CFTC 8 - SM	1/2"	SM	84.8	56.5	6.5	35	22.2	10.4	3.2-6.3 Micrometer
CFTC 8 - SE	1/2"	SE	84.8	56.5	6.5	35	22.2	10.4	6.3-12.5 Micrometer

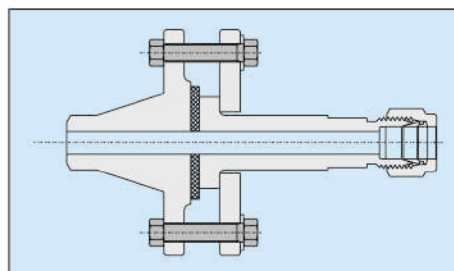
Surface Finish



Smooth (SM)



Serrated (SE)

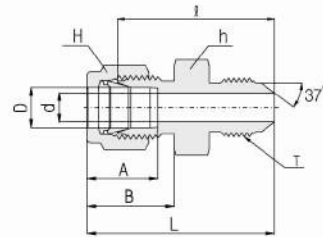


Lapped flange connector installed with gasket between seal faces

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Hy-Lok® Tube Fittings

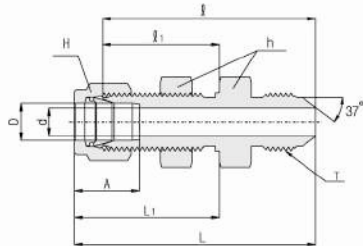
AN Union CFU



Fractional Tube To AN Flared Tube

Part No.	Tube O.D. D		*AN Tube Flare Size		Straight Thread T(U)	d Min.	Width across flat				A	B	ℓ	L
	in	mm	in	mm			h		H					
							in	mm	in	mm				
CFU 1 - 2	1/16	1.58	1/8	3.17	5/16-24	1.27	7/16	11.11	5/16	7.93	8.63	10.92	23.36	27.17
CFU 2 - 2	1/8	3.17	1/8	3.17	5/16-24	1.52	7/16	11.11	7/16	11.11	12.70	15.24	24.89	31.49
CFU 2 - 4	1/8	3.17	1/4	6.35	7/16-20	2.28	1/2	12.70	7/16	11.11	12.70	15.24	28.44	35.05
CFU 4 - 4	1/4	6.35	1/4	6.35	7/16-20	4.31	1/2	12.70	9/16	14.28	15.24	17.78	30.22	37.59
CFU 5 - 5	5/16	7.93	5/16	7.93	1/2-20	5.84	9/16	14.28	5/8	15.87	16.25	18.54	30.98	38.35
CFU 6 - 4	3/8	9.52	1/4	6.35	7/16-20	4.31	5/8	15.87	11/16	17.46	16.76	19.30	32.25	39.62
CFU 6 - 6	3/8	9.52	3/8	9.52	9/16-18	7.11	5/8	15.87	11/16	17.46	16.76	19.30	32.25	39.62
CFU 8 - 8	1/2	12.70	1/2	12.70	3/4-16	9.90	13/16	20.63	7/8	22.22	22.86	21.84	35.81	45.97
CFU12-12	3/4	19.05	3/4	19.05	1-1/16-12	15.49	1-1/8	28.57	1-1/8	28.57	24.38	21.84	43.18	53.34
CFU16-16	1	25.40	1	25.40	1-5/16-12	21.33	1-3/8	34.92	1-1/2	38.10	31.24	26.41	49.27	61.46

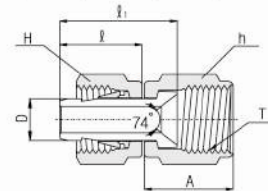
AN Bulkhead Union CBFU



Fractional Tube To AN Flared Tube

Part No.	Tube O.D. D		* AN Tube Flare Size		Straight Thread T(U)	d Min.	Width across flat				A	ℓ	ℓ _t	L	L _t	Panel Hole Drill Size	Panel Max. Thickness
	in	mm	in	mm			h		H								
							in	mm	in	mm							
CBFU 4 - 4	1/4	6.35	1/4	6.35	7/16-20	4.31	5/8	15.87	9/16	14.28	15.24	46.48	26.16	53.84	33.52	11.50	10.16
CBFU 6 - 6	3/8	9.52	3/8	9.52	9/16-18	7.11	3/4	19.05	11/16	17.46	16.76	49.78	29.46	57.15	36.83	14.68	11.17
CBFU 8 - 8	1/2	12.70	1/2	12.70	3/4-16	9.90	15/16	23.81	7/8	22.22	22.86	55.62	31.75	65.78	41.91	19.44	12.7
CBFU12-12	3/4	19.05	3/4	19.05	1-1/16-12	15.49	1-3/16	30.16	1-1/8	28.57	24.38	68.83	37.33	78.99	47.49	25.79	16.76
CBFU16-16	1	25.40	1	25.40	1-5/16-12	21.33	1-5/8	41.27	1-1/2	38.10	31.24	80.26	45.21	92.45	57.40	33.73	19.05

AN Adapter CFA



Fractional Hy-Lok Port To Male AN

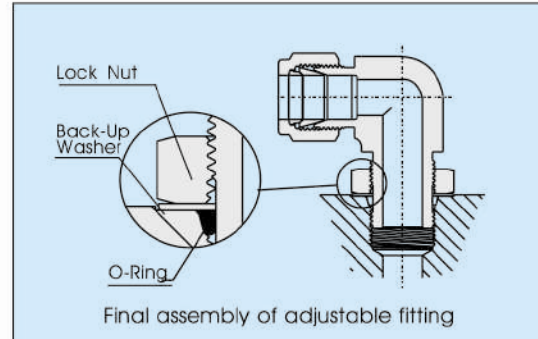
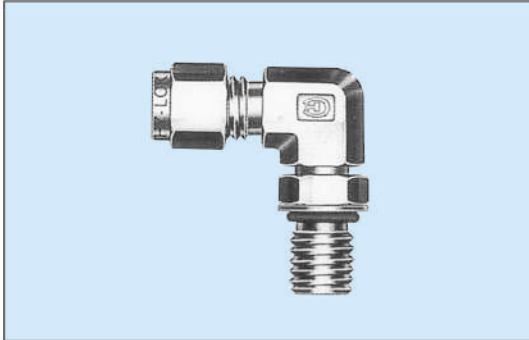
Part No.	Tube O.D. D		*AN Tube O.D.		Straight Thread T(U)	Width across flat				A	ℓ	ℓ _t
	in	mm	in	mm		h		H				
						in	mm	in	mm			
CFA 2 - 2	1/8	3.17	1/8	3.17	5/16-24	3/8	9.52	7/16	11.11	13.71	13.46	18.54
CFA 2 - 4	1/8	3.17	1/4	6.35	7/16-20	9/16	14.28	7/16	11.11	15.74	13.46	19.05
CFA 4 - 4	1/4	6.35	1/4	6.35	7/16-20	9/16	14.28	9/16	14.28	15.74	15.74	21.33
CFA 6 - 6	3/8	9.52	3/8	9.52	9/16-18	11/16	17.46	11/16	17.46	18.28	17.52	24.89
CFA 8 - 8	1/2	12.70	1/2	12.70	3/4-16	7/8	22.22	7/8	22.22	21.59	23.11	31.75

*From Air Force and Navy Standard for 37 degree flared fittings (SAE J514)

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Adjustable SAE/MS Straight Thread Fittings

These adjustable or positionable fittings are useful in that the direction of Hy-Lok tube end can be oriented into desired direction with ease. they can be installed on tanks or vessels without welding or brazing. Buna-N O-ring is standard, and other materials are available upon request.



Installation Instructions

1. Lubricate O-ring with lubricant compatible with system and O-ring material and place it over the groove close to metal back-up washer.

3. Position the fitting by backing it out no more than one turn.

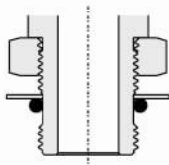


Fig. 1 - Lock Nut Backed Off

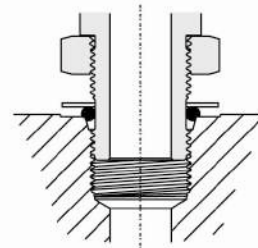


Fig. 3 - Fitting Backed Off for Alignment
(1 Turn Maximum)

2. Screw fitting into the SAE straight thread boss until the washer contacts the face of the boss.

4. Hold the fitting in position and tighten the lock nut until the washer contacts the face of the boss.

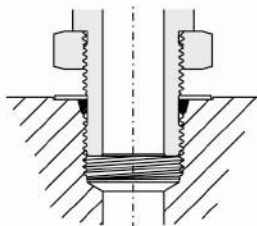


Fig. 2 - Fitting Installed High

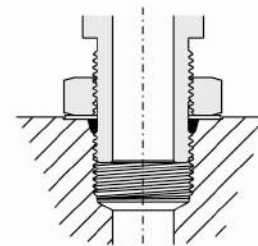
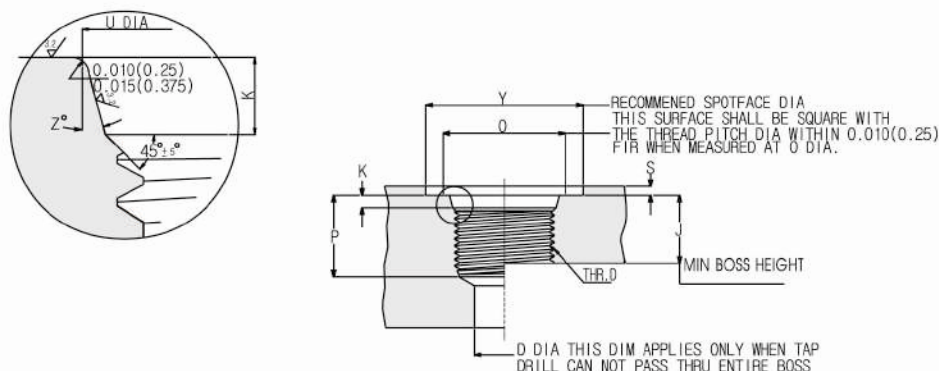


Fig. 4 - Fitting Lock Nut Tightened to Appropriate Torque

SAE / MS Internal Straight Thread Boss



Data for SAE / MS Straight thread Boss

(reprinted from "Hydraulic tube Fittings - SAE J1926 / 1 Port Dimensions of SAE Standard.")

Nom Tube O.D	Thread Size	D Min.	J Min.	K	O Min.	P Min.	U	Y	S Max.	Z
1/8	5/16-24	1.6	10.0	1.9	11	12.0	9.1	17	1.6	12°
3/16	3/8-24	3.2	10.0	1.9	13	12.0	10.7	19	1.6	12°
1/4	7/16-20	4.4	11.5	2.4	15	14.0	12.4	21	1.6	12°
5/16	1/2-20	6.0	11.5	2.4	16	14.0	14.0	23	1.6	12°
3/8	9/16-18	7.5	12.7	2.5	18	15.5	15.6	25	1.6	12°
1/2	3/4-16	10.0	14.3	2.5	22	17.5	20.6	30	2.4	15°
5/8	7/8-14	12.5	16.7	2.5	26	20.0	23.9	34	2.4	15°
3/4	1-1/16-12	16.0	19.0	3.3	32	23.0	29.2	41	2.4	15°
7/8	1-3/16-12	18.0	19.0	3.3	35	23.0	32.3	45	2.4	15°
1	1-5/16-12	21.0	19.0	3.3	38	23.0	35.5	49	3.2	15°
1 1/4	1-5/ 8-12	27.0	19.0	3.3	48	23.0	43.5	58	3.2	15°
1 1/2	1-7/ 8-12	33.0	19.0	3.3	54	23.0	49.8	65	3.2	15°
2	2-1/ 2-12	70.0	19.0	3.3	70	23.0	65.7	88	3.2	15°

- Diameter U shall be concentric with thread pitch diameter within 0.13 full indicator reading(FIR), and shall be free from longitudinal and spiral tool marks. Angular tool marks up to 2.5 Micro meter max shall be permissible.
- Maximum recommended spotface depth to permit sufficient wrench grip for proper tightening of the fitting or locknut.
- If face of boss is on a machined surface, dimensions Y and S need not apply as long as R 0.25/0.375 is maintained to avoid damage to the O-Ring during installation.
- Tap drill depths given require use of a bottoming taps to produce the specified full thread lengths. Where standard taps are used, the tap drill depths must be increased accordingly.
- Figures are for reference only, as any boss can be used for a tubing size depending upon other design criteria.

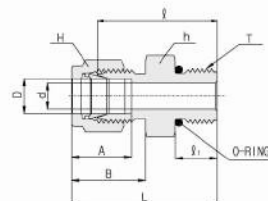
O - Ring Dimensions for SAE / MS Bosses

Standard O-Ring is Buna-N other materials are available upon request.

Part Size	Nominal Tube O.D.	Uniform Size Number	Dimension		Part Size	Nominal Tube O.D.	Uniform Size Number	Dimension	
			I.D. in	Cross Section in				I.D. in	Cross Section in
2	1/8	902	.239	.064	12	3/4	912	.924	.116
3	3/16	903	.301	.064	14	7/8	914	1.048	.116
4	1/4	904	.351	.072	16	1	916	1.171	.116
5	5/16	905	.414	.072	20	1-1/4	920	1.475	.118
6	3/8	906	.468	.078	24	1-1/2	924	1.720	.118
8	1/2	908	.644	0.87	32	2	932	2.337	.118
10	5/8	910	.755	0.97					

Hy-Lok® Tube Fittings

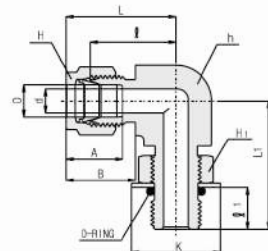
SAE/MS Male Connector CSC



Fractional Tube To SAE / MS Straight Thread

Part No.	Tube O.D. D		Straight Thread T(U)	d Min.	Width across flat				A	B	ℓ	ℓ ₁	L	O-Ring Uniform Size Number
	in	mm			h		H							
					in	mm	in	mm						
CSC 2 - 2U	1/8	3.17	5/16-24	2.28	7/16	11.11	7/16	11.11	12.70	15.24	23.26	7.62	29.97	— 902
CSC 2 - 4U	1/8	3.17	7/16-20	2.28	9/16	14.28	7/16	11.11	12.70	15.24	24.89	9.14	31.49	— 904
CSC 4 - 4U	1/4	6.35	7/16-20	4.82	9/16	14.28	9/16	14.28	15.24	17.78	26.67	9.14	34.03	— 904
CSC 4 - 6U	1/4	6.35	9/16-18	4.82	11/16	17.46	9/16	14.28	15.24	17.78	28.19	9.90	35.56	— 906
CSC 4 - 8U	1/4	6.35	3/4-16	4.82	7/8	22.22	9/16	14.28	15.24	17.78	30.22	11.17	37.59	— 908
CSC 4 - 10U	1/4	6.35	7/8-14	4.82	1	25.40	9/16	14.28	15.24	17.78	33.27	12.70	40.64	— 910
CSC 5 - 5U	5/16	7.93	1/2-20	5.84	5/8	15.87	5/8	15.87	16.25	18.54	27.43	9.14	34.79	— 905
CSC 6 - 4U	3/8	9.52	7/16-20	5.08	5/8	15.87	11/16	17.46	16.76	19.30	28.19	9.14	35.56	— 904
CSC 6 - 6U	3/8	9.52	9/16-18	7.11	11/16	17.46	11/16	17.46	16.76	19.30	29.71	9.90	37.08	— 906
CSC 6 - 8U	3/8	9.52	3/4-16	7.11	7/8	22.22	11/16	17.46	16.76	19.30	31.75	11.17	39.11	— 908
CSC 6 - 10U	3/8	9.52	7/8-14	7.11	1	25.40	11/16	17.46	16.76	19.30	34.79	12.70	42.16	— 910
CSC 8 - 6U	1/2	12.70	9/16-18	7.11	13/16	20.63	7/8	22.22	22.86	21.84	28.95	9.90	39.11	— 906
CSC 8 - 8U	1/2	12.70	3/4-16	10.41	7/8	22.22	7/8	22.22	22.86	21.84	31.75	11.17	41.91	— 908
CSC 8 - 10U	1/2	12.70	7/8-14	10.41	1	25.40	7/8	22.22	22.86	21.84	34.79	12.70	44.95	— 910
CSC 8 - 12U	1/2	12.70	1-1/16-12	10.41	1-1/4	31.75	7/8	22.22	22.86	21.84	38.86	14.98	49.02	— 912
CSC10 - 8U	5/8	15.87	3/4-16	10.66	15/16	23.81	1	25.40	24.38	21.84	31.75	11.17	41.91	— 908
CSC10 - 10U	5/8	15.87	7/8-14	12.70	1	25.40	1	25.40	24.38	21.84	35.05	12.70	45.21	— 910
CSC12 - 8U	3/4	19.05	3/4-16	10.66	1-1/16	26.98	1-1/8	28.57	24.38	21.84	35.81	11.17	45.97	— 908
CSC12 - 12U	3/4	19.05	1-1/16-12	15.74	1-1/4	31.80	1-1/8	28.57	24.38	21.84	38.86	14.98	49.02	— 912
CSC14 - 14U	7/8	22.22	1-3/16-12	18.28	1-3/8	34.92	1-1/4	31.75	25.90	21.84	38.86	14.98	49.02	— 914
CSC16 - 12U	1	25.40	1-1/16-12	16.76	1-3/8	34.92	1-1/2	38.10	31.24	26.41	41.14	14.98	53.34	— 912
CSC16 - 16U	1	25.40	1-5/16-12	22.35	1-1/2	38.10	1-1/2	38.10	31.24	26.41	42.16	14.98	54.35	— 916
CSC20 - 20U	1-1/4	31.75	1-5/ 8-12	27.68	1-7/8	47.62	1-7/8	47.62	41.14	38.86	46.22	14.98	68.32	— 920
CSC24 - 24U	1-1/2	38.10	1-7/ 8-12	34.03	2-1/8	53.97	2-1/4	57.15	50.03	45.21	50.54	14.98	77.72	— 924
CSC32 - 32U	2	50.80	2-1/ 2-12	45.97	2-3/4	69.85	3	76.20	67.56	62.73	64.26	14.98	101.60	— 932

SAE/MS Male Elbow (Adjustable) CSLA



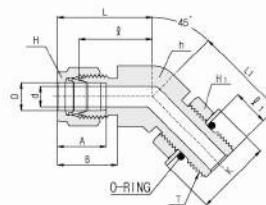
Fractional Tube To SAE / MS Straight Thread Boss

Part No.	Tube O.D. D		Straight Thread T(U)	d Min.	Width across flat						A	B	ℓ	ℓ ₁	L	L ₁	K	O-Ring Uniform Size Number
	in	mm			h		H		H ₁									
					in	mm	in	mm	in	mm								
CSLA 4 - 4U	1/4	6.35	7/16-20	4.82	1/2	12.70	9/16	14.28	9/16	14.28	15.24	17.78	21.08	9.90	28.44	28.44	16.51	— 904
CSLA 4 - 6U	1/4	6.35	9/16-18	4.82	5/8	15.87	9/16	14.28	11/16	17.46	15.24	17.78	23.11	11.17	30.48	32.25	20.06	— 906
CSLA 5 - 5U	5/16	7.93	1/2-20	5.84	9/16	14.28	5/8	15.87	5/8	15.87	16.25	18.54	22.86	9.90	30.22	29.46	18.28	— 905
CSLA 6 - 6U	3/8	9.52	9/16-18	7.11	5/8	15.87	11/16	17.46	11/16	17.46	16.76	19.30	24.63	11.17	32.00	32.25	20.06	— 906
CSLA 6 - 8U	3/8	9.52	3/4-16	7.11	13/16	20.63	11/16	17.46	7/8	22.22	16.76	19.30	27.43	12.70	34.79	37.84	25.65	— 908
CSLA 8 - 8U	1/2	12.70	3/4-16	10.41	13/16	20.63	7/8	22.22	7/8	22.22	22.86	21.84	27.43	12.70	37.59	37.84	25.65	— 908
CSLA10 - 10U	5/8	15.87	7/8-14	12.70	1	25.40	1	25.40	1	25.40	24.38	21.84	29.46	14.22	39.62	43.43	29.46	— 910
CSLA12 - 12U	3/4	19.05	1-1/16-12	15.74	1-1/16	26.98	1-1/8	28.57	1-1/4	31.75	24.38	21.84	31.24	16.76	41.40	48.76	36.57	— 912
CSLA14 - 14U	7/8	22.22	1-3/16-12	18.28	1-1/4	31.75	1-1/4	31.75	1-3/8	34.92	25.90	21.84	33.02	16.76	43.18	50.54	40.38	— 914
CSLA16 - 16U	1	25.40	1-5/16-12	22.35	1-3/8	34.92	1-1/2	38.10	1-1/2	38.10	31.24	26.41	38.35	16.76	50.54	53.59	43.94	— 916
CSLA20 - 20U	1-1/4	31.75	1-5/ 8-12	27.68	1-11/16	42.86	1-7/8	47.62	1-7/8	47.62	41.14	38.86	45.72	16.76	67.81	58.16	54.86	— 920
CSLA24 - 24U	1-1/2	38.10	1-7/ 8-12	34.03	2	50.80	2-1/4	57.15	2-1/8	53.97	50.03	45.21	50.80	16.76	77.97	60.45	62.23	— 924
CSLA32 - 32U	2	50.80	2-1/ 2-12	45.97	2-3/4	69.85	3	76.20	2-3/4	69.85	67.56	62.73	69.85	16.76	107.18	71.62	80.26	— 932

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Hy-Lok® Tube Fittings

SAE/MS 45° Male Elbow (Adjustable) CSLB



Fractional Tube To SAE / MS Straight Thread Boss

Part No.	Tube O.D. D		Straight Thread T(U)	d Min.	Width across flat						A	B	ℓ	ℓ ₁	L	L ₁	K	O-Ring Uniform Size Number
					h		H		H ₁									
	in	mm			in	mm	in	mm	in	mm								
CSLB 4 - 4U	1/4	6.35	7/16-20	4.82	1/2	12.70	9/16	14.28	9/16	14.28	15.24	17.78	18.28	9.90	25.65	25.65	16.51	- 904
CSLB 6 - 6U	3/8	9.53	9/16-18	7.14	5/8	15.87	11/8	22.23	11/8	22.23	22.86	25.40	25.40	12.70	31.75	31.75	19.05	- 904

O-Seal Connectors

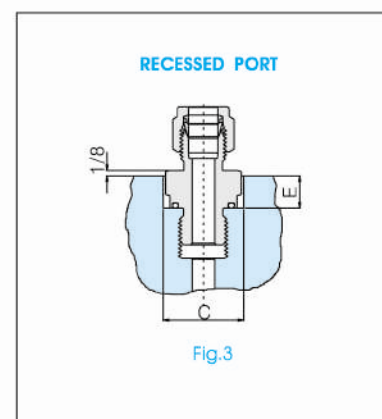
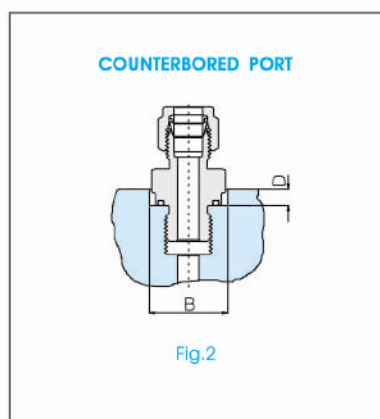
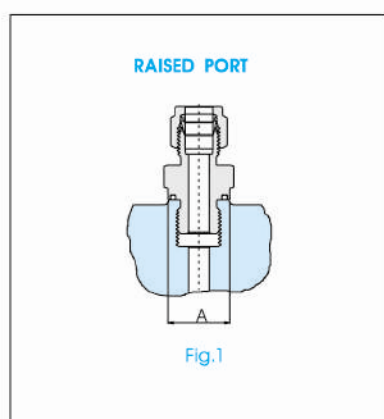
Hy-Lok O-Seal fittings can be directly installed into existing pipe thread or straight thread port. Due to short thread length, thread interference which is common on tapered thread does not occur and the leak tight seal is made by O-ring. The standard Buna-N O-ring is fully contained in a precision groove. The groove provides anti-extrusion of O-ring at high pressure and controlled squeeze for vacuum tight sealing. To provide a leak tight installation, smooth flat surface perpendicular to the axis of the threads is required.

Installation Instructions

1. Hand tighten the O-Seal fittings in the port until O-ring compresses on the port.
2. Further snug the fitting lightly with a wrench.

Note : When installing or disconnecting tubing to or from Hy-Lok tube end, make sure that the fitting body is always held by back-up wrench. By doing this, the fitting does not turn and the proper seal is maintained.

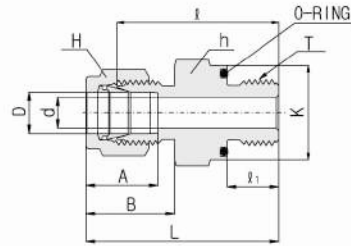
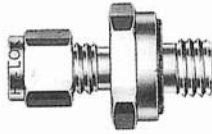
The illustrations and table below show required mounting dimensions for O-seal connectors.



Mounting Dimesions

Port No.	Straight Thread	Pipe Thread	A Min.	B Min.	C Min.	D Min.	E Min.
COS 2 - 2	5/16-24	-	12.7	15.0	16.8	2.3	5.6
COP 2 - 2	-	1/8 NPT	17.5	19.8	22.4	4.1	7.1
COS 3 - 3	3/8-24	-	14.2	16.8	19.1	2.3	5.6
COS 4 - 4	7/16-20	-	17.5	19.8	22.4	4.1	7.1
COP 4 - 2	-	1/8 NPT	17.5	19.8	22.4	4.1	7.1
COP 4 - 4	-	1/4 NPT	22.1	24.6	27.7	4.1	7.9
COS 5 - 5	1/2-20	-	19.1	23.1	26.2	4.1	7.9
COS 6 - 6	9/16-18	-	20.6	24.6	27.7	4.1	7.9
COP 6 - 6	-	1/8 NPT	25.4	29.5	33.3	4.1	8.6
COP 6 - 8	-	1/2 NPT	31.0	34.0	38.9	5.6	11.2
COS 8 - 8	3/4-16	-	25.4	29.5	33.3	4.1	8.6
COP 8 - 8	-	1/2 NPT	31.0	34.0	38.9	5.6	11.2
COS12 - 12	1-1/16-12	-	35.8	38.9	44.5	5.6	12.7
COS16 - 16	1-5/16-12	-	42.9	45.2	51.6	5.6	14.2

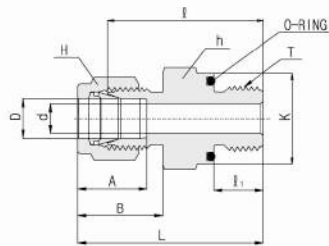
O-Seal Straight Thread Connector COS



Fractional Tube To Female Straight Thread.

Part No.	Tube O.D. D		Straight Thread T(U)	d Min.	Width across flat				A	B	ℓ	ℓ ₁	L	O-Ring Uniform Size Number
	in	mm			h		H							
					in	mm	in	mm						
COS 2- 2U	1/8	3.17	5/16-24	2.28	9/16	14.28	7/16	11.11	12.70	15.24	26.16	8.63	32.76	−011
COS 3- 3U	3/16	4.76	3/8-24	3.04	5/8	15.87	1/2	12.70	13.71	16.00	27.68	9.65	34.29	−012
COS 4- 4U	1/4	6.35	7/16-20	4.82	3/4	19.05	9/16	14.28	15.24	17.78	30.98	10.41	38.35	−111
COS 5- 5U	5/16	7.93	1/2-20	6.35	7/8	22.22	5/8	15.87	16.25	18.54	33.27	11.17	40.64	−112
COS 6- 6U	3/8	9.52	9/16-18	7.11	15/16	23.81	11/16	17.46	16.76	19.30	35.05	11.93	42.41	−113
COS 8- 8U	1/2	12.70	3/4-16	10.41	1-1/8	28.57	7/8	22.22	22.86	21.84	35.81	11.93	45.97	−116
COS12-12U	3/4	19.05	1-1/16-12	15.74	1-1/2	38.10	1-1/8	28.57	24.38	21.84	42.16	14.22	52.32	−215
COS16-16U	1	25.40	1-5/16-12	22.35	1-3/4	44.45	1-1/2	38.10	31.24	26.41	45.97	14.22	58.16	−219

O-Seal Pipe Thread Connector COP



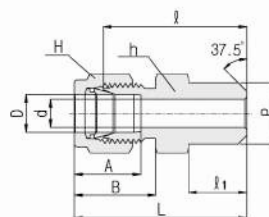
Fractional Tube To Female NPT Thread.

Part No.	Tube O.D. D		Straight Thread T*(NPT)	d Min.	Width across flat				A	B	ℓ	ℓ _i	L	O-Ring Uniform Size Number
	in	mm			h		H							
					in	mm	in	mm						
COP 2-2	1/8	3.17	1/8	2.28	3/4	19.05	7/16	11.11	12.70	15.24	26.16	7.11	32.76	—111
COP 4-2	1/4	6.35	1/8	4.82	3/4	19.05	9/16	14.28	15.24	17.78	27.68	7.11	35.05	—111
COP 4-4	1/4	6.35	1/4	4.82	15/16	23.81	9/16	14.28	15.24	17.78	30.98	9.65	38.35	—113
COP 6-4	3/8	9.52	1/4	7.11	15/16	23.81	11/16	17.46	16.76	19.30	32.51	9.65	39.87	—113
COP 6-6	3/8	9.52	3/8	7.11	1-1/8	28.57	11/16	17.46	16.76	19.30	34.03	10.41	41.40	—116
COP 6-8	3/8	9.52	1/2	7.11	1-5/16	33.33	11/16	17.46	16.76	19.30	39.62	13.46	46.99	—212
COP 8-8	1/2	12.70	1/2	10.41	1-5/16	33.33	7/8	22.22	22.86	21.84	39.62	13.46	49.78	—212

*ISO Parallel Threads are available upon request.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Male Pipe Weld Connector CWC



Fractional Tube To Pipe

Part No.	Tube O.D. D		Male Pipe Size P		d Min.	Width across flat				A	B	ℓ	ℓ ₁	L
	in	mm	Nom.	O.D.		h		H						
						in	mm	in	mm					
CWC 2- 2P	1/8	3.17	1/8	10.30	2.28	7/16	11.11	7/16	11.11	12.70	15.24	23.87	9.65	31.24
CWC 3- 2P	3/16	4.76	1/8	10.30	3.04	7/16	11.11	1/2	12.70	13.71	16.00	24.63	9.65	31.24
CWC 4- 2P	1/4	6.35	1/8	10.30	4.82	1/2	12.70	9/16	14.28	15.24	17.78	25.40	9.65	32.76
CWC 4- 4P	1/4	6.35	1/4	13.70	4.82	9/16	14.28	9/16	14.28	15.24	17.78	30.48	14.22	37.84
CWC 5- 2P	5/16	7.93	1/8	10.30	5.08	9/16	14.28	5/8	15.87	16.25	18.54	26.67	9.65	34.03
CWC 5- 4P	5/16	7.93	1/4	13.70	6.35	9/16	14.28	5/8	15.87	16.25	18.54	31.24	14.22	38.60
CWC 6- 4P	3/8	9.52	1/4	13.70	7.11	5/8	15.87	11/16	17.46	16.76	19.30	32.51	14.22	39.87
CWC 6- 6P	3/8	9.52	3/8	17.10	7.11	11/16	17.46	11/16	17.46	16.76	19.30	32.51	14.22	39.87
CWC 6- 8P	3/8	9.52	1/2	21.30	7.11	7/8	22.22	11/16	17.46	16.76	19.30	38.86	19.05	43.23
CWC 6- 12P	3/8	9.52	3/4	26.67	7.11	1-1/16	26.98	11/16	17.46	16.76	19.30	40.38	19.05	47.75
CWC 8- 6P	1/2	12.70	3/8	17.10	10.41	13/16	20.63	7/8	22.22	22.86	21.84	33.27	14.22	43.43
CWC 8- 8P	1/2	12.70	1/2	21.30	10.41	7/8	22.22	7/8	22.22	22.86	21.84	38.86	19.05	49.02
CWC 8- 12P	1/2	12.70	3/4	26.67	10.41	1-1/16	26.98	7/8	22.22	22.86	21.84	40.38	19.05	50.54
CWC 10- 8P	5/8	15.87	1/2	21.30	12.70	15/16	23.81	1	25.40	24.38	21.84	38.86	19.05	49.02
CWC 12- 12P	3/4	19.05	3/4	26.67	15.74	1-1/16	26.98	1-1/8	28.57	24.38	21.84	40.38	19.05	50.54
CWC 16- 16P	1	25.40	1	33.40	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	50.03	23.87	62.23
CWC 20- 20P	1-1/4	31.75	1-1/4	42.16	27.68	1-3/4	44.45	2	50.80	41.14	38.86	55.11	23.87	77.21
CWC 24- 24P	1-1/2	38.10	1-1/2	48.26	34.03	2-1/8	53.97	2-1/4	57.15	50.03	45.21	61.72	26.16	88.90
CWC 32- 32P	2	50.80	2	60.32	47.75	2-3/4	69.85	3	76.20	67.56	62.73	76.20	26.92	113.53

Metric Tube To Pipe

Part No.	Tube O.D. D	Male Pipe Size P		d Min.	Width across flat			A	B	ℓ	ℓ ₁	L
		Nom.	O.D.		h	H						
CWC 3M- 2P	3	1/8	10.3	2.4	12	12		12.9	15.3	23.1	9.7	29.7
CWC 4M- 2P	4	1/8	10.3	2.4	12	12		13.7	16.1	24.1	9.7	30.7
CWC 6M- 2P	6	1/8	10.3	4.8	14	14		15.3	17.7	25.4	9.7	32.8
CWC 6M- 4P	6	1/4	13.7	4.8	14	14		15.3	17.7	30.2	14.2	37.6
CWC 8M- 2P	8	1/8	10.3	5.1	15	16		16.2	18.6	26.7	9.7	34.2
CWC 8M- 4P	8	1/4	13.7	6.4	15	16		16.2	18.6	31.2	14.2	38.7
CWC 8M- 8P	8	1/2	21.3	6.4	22	16		16.2	18.6	37.3	19.0	44.8
CWC 10M- 4P	10	1/4	13.7	7.1	18	19		17.2	19.5	33.3	14.2	40.9
CWC 10M- 6P	10	3/8	17.1	7.9	18	19		17.2	19.5	32.5	14.2	40.1
CWC 10M- 8P	10	1/2	21.3	7.9	22	19		17.2	19.5	38.1	19.0	45.7
CWC 12M- 4P	12	1/4	13.7	7.1	22	22		22.8	22.0	33.3	14.2	43.4
CWC 12M- 6P	12	3/8	17.1	9.5	22	22		22.8	22.0	33.3	14.2	43.4
CWC 12M- 8P	12	1/2	21.3	9.5	22	22		22.8	22.0	38.1	19.0	48.2
CWC 14M- 6P	14	3/8	17.1	10.3	24	25		24.4	22.0	34.0	14.2	44.1
CWC 15M- 8P	15	1/2	21.3	11.9	24	25		24.4	22.0	38.9	19.0	49.0
CWC 16M- 8P	16	1/2	21.3	12.7	24	25		24.4	22.0	38.9	19.0	49.0
CWC 18M- 8P	18	1/2	21.3	13.5	27	30		24.4	22.0	40.4	19.0	50.5
CWC 32M- 20P	32	1-1/4	42.2	28.6	46	50		42.0	41.6	56.6	23.9	79.6
CWC 38M- 24P	38	1-1/2	48.3	33.7	55	60		49.4	47.9	64.0	26.2	91.6

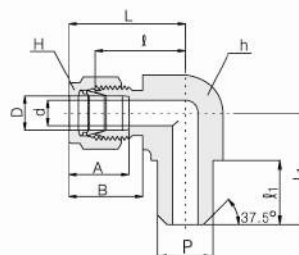
Note : All Hy-Lok pipe weld ends have schedule 80 wall thickness or greater.

Welding Precautions

- If you weld the fully assembled fittings, the assembly can be distorted and the lubricant on the nut can be removed, which is not desirable.
- To avoid this, remove nut and ferrules from the body and cover thread and seat area with another nut or a plug in order to protect them from weld splatter. (Jsut finger tighten for easy removal)
- Provide a proper heat sink for heat dissipation.
- After weld, put the nut and ferrule in place.

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

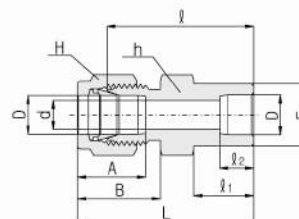
Male Pipe Weld Elbow CLW



Fractional Tube To Pipe

Part No.	Tube O.D. D		Pipe Weld Size P		d Min.	Width across flat				A	B	ℓ	ℓ ₁	L	L ₁
	in	mm	Nom.	O.D.		h		H							
						in	mm	in	mm						
CLW 2 - 2P	1/8	3.17	1/8	10.30	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	9.65	26.92	18.79
CLW 4 - 4P	1/4	6.35	1/4	13.70	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	14.22	26.92	23.36
CLW 6 - 4P	3/8	9.52	1/4	13.70	7.11	5/8	15.87	11/16	17.46	16.76	19.30	23.11	14.22	30.48	25.40
CLW 8 - 8P	1/2	12.70	1/2	21.30	10.41	13/16	20.63	7/8	22.22	22.86	21.84	25.90	19.05	36.06	33.02
CLW12 - 12P	3/4	19.05	3/4	26.67	15.74	1-1/16	26.98	1-1/8	28.57	24.38	21.84	29.71	19.05	39.87	36.83

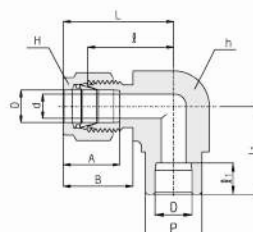
Tube Socket Weld Connector CSWC



Fractional Tubes

Part No.	Tube O.D. D		d Min.	E	Width across flat				A	B	ℓ	ℓ ₁	ℓ ₂	L
					h		H							
					in	mm	in	mm						
CSWC 2 - 2	1/8	3.17	2.28	7.87	7/16	11.11	7/16	11.11	12.70	15.24	22.35	8.63	6.35	28.95
CSWC 4 - 4	1/4	6.35	4.82	11.17	1/2	12.70	9/16	14.28	15.24	17.78	26.16	10.41	7.87	33.52
CSWC 6 - 6	3/8	9.52	7.11	15.74	5/8	15.87	11/16	17.46	16.76	19.30	30.22	11.93	9.65	37.59
CSWC 8 - 8	1/2	12.70	10.41	19.05	13/16	20.63	7/8	22.22	22.86	21.84	30.98	11.93	12.70	41.14
CSWC12 - 12	3/4	19.05	15.74	26.67	1-1/16	26.98	1-1/8	28.57	24.38	21.84	33.27	11.93	14.22	43.43
CSWC16 - 16	1	25.40	22.35	33.27	1-3/8	34.92	1-1/2	38.10	31.24	26.41	40.38	14.22	19.05	52.57

Tube Socket Weld Elbow CLSW

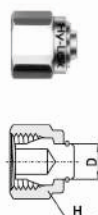


Fractional Tubes

Part No.	Tube O.D. D		d Min.	E	Width across flat				A	B	ℓ	ℓ _t	L	L
					h		H							
					in	mm	in	mm						
CLSW 4 - 4	1/4	6.35	4.82	12.70	1/2	12.70	9/16	14.28	15.24	17.78	19.55	7.87	26.92	19.55
CLSW 6 - 6	3/8	9.52	7.11	15.74	5/8	15.87	11/16	17.46	16.76	19.30	23.11	9.65	30.48	23.11
CLSW 8 - 8	1/2	12.70	10.41	20.57	13/16	20.63	7/8	22.22	22.86	21.84	25.90	12.70	36.06	25.90
CLSW12 - 12	3/4	19.05	15.74	26.92	1-1/16	26.98	1-1/8	28.57	24.38	21.84	29.71	14.22	39.87	29.71
CLSW16 - 16	1	25.40	22.35	35.05	1-3/8	34.92	1-1/2	38.10	31.24	26.41	36.83	19.05	49.02	36.83

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Plug for Fitting Port CPA



Installation Instruction

With wrench, 1/4 turn from finger-tight position.
(1/8 turn for 1/8" 3/16" and 2mm, 3mm, 4mm size plug, 1/2 turn for over 1" and 25mm)

Fractional Tubes

Part No.	Tube O.D. D		Width across flat H	
	in	mm	in	mm
CPA - 1	1/16	1.58	5/16	7.94
CPA - 2	1/8	3.17	7/16	11.11
CPA - 3	3/16	4.76	1/2	12.70
CPA - 4	1/4	6.35	9/16	14.28
CPA - 5	5/16	7.93	5/8	15.87
CPA - 6	3/8	9.52	11/16	17.46
CPA - 8	1/2	12.70	7/8	22.22
CPA - 10	5/8	15.87	1	25.40
CPA - 12	3/4	19.05	1-1/8	28.57
CPA - 14	7/8	22.22	1-1/4	31.75
CPA - 16	1	25.40	1-1/2	38.10
CPA - 20	1-1/4	31.75	1-7/8	47.62
CPA - 24	1-1/2	38.10	2-1/4	57.15
CPA - 32	2	50.80	3	76.20

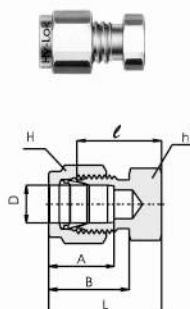
Plugs unused port of metric Hy-Lok fittings.

Metric Tubes

Part No.	Tube O.D. D	Width across flat H	Part No.	Tube O.D. D	Width across flat H
CPA - 2M	2	12	CPA - 16M	16	25
CPA - 3M	3	12	CPA - 18M	18	30
CPA - 4M	4	12	CPA - 20M	20	32
CPA - 6M	6	14	CPA - 22M	22	32
CPA - 8M	8	16	CPA - 25M	25	38
CPA - 10M	10	19	CPA - 28M	28	46
CPA - 12M	12	22	CPA - 32M	32	50
CPA - 15M	15	25	CPA - 38M	38	60

Plugs unused port of fractional Hy-Lok fittings.

Cap for Tube End CCA



Installation Instruction

Just follow Hy-Lok installation instruction on page. 51

Fractional Tubes

Part No.	Tube O.D. D		Width across flat				A	B	ℓ	L
	in	mm	h		H					
			in	mm	in	mm				
CCA - 1	1/16	1.58	5/16	7.94	5/16	7.94	8.63	10.92	11.20	14.18
CCA - 2	1/8	3.17	7/16	11.11	7/16	11.11	12.70	15.24	13.46	20.06
CCA - 3	3/16	4.76	7/16	11.11	1/2	12.70	13.71	16.00	14.73	21.33
CCA - 4	1/4	6.35	1/2	12.70	9/16	14.28	15.24	17.78	16.00	23.26
CCA - 5	5/16	7.93	9/16	14.28	5/8	15.87	16.25	18.54	17.01	24.38
CCA - 6	3/8	9.52	5/8	15.87	11/16	17.46	16.76	19.30	18.28	25.65
CCA - 8	1/2	12.70	13/16	20.63	7/8	22.22	22.86	21.84	19.05	29.21
CCA - 10	5/8	15.87	15/16	23.81	1	25.40	24.38	21.84	19.81	29.97
CCA - 12	3/4	19.05	1-1/16	26.98	1-1/8	28.57	24.38	21.84	21.33	31.49
CCA - 14	7/8	22.22	1-3/16	30.16	1-1/4	31.75	25.90	21.84	23.87	34.03
CCA - 16	1	25.40	1-3/8	34.92	1-1/2	38.10	31.24	26.41	26.16	38.35
CCA - 20	1-1/4	31.75	1-3/4	44.45	1-7/8	47.62	41.14	38.86	31.24	53.34
CCA - 24	1-1/2	38.10	2-1/8	53.97	2-1/4	57.15	50.03	45.21	37.33	64.51
CCA - 32	2	50.80	2-3/4	69.85	3	76.20	67.56	62.73	49.27	86.61

Metric Tubes

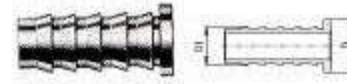
Part No.	Tube O.D. D	Width across flat		A	B	ℓ	L
		h	H				
CCA - 2M	2	12	12	12.9	15.3	13.5	20.1
CCA - 3M	3	12	12	12.9	15.3	13.5	20.1
CCA - 4M	4	12	12	13.7	16.1	14.7	21.3
CCA - 6M	6	14	14	15.3	17.7	15.7	23.1
CCA - 8M	8	15	16	16.2	18.6	17.0	24.5
CCA - 10M	10	18	19	17.2	19.5	19.0	26.6
CCA - 12M	12	22	22	22.8	22.0	19.0	29.1
CCA - 15M	15	24	25	24.4	22.0	19.8	29.9
CCA - 16M	16	24	25	24.4	22.0	19.8	29.9
CCA - 18M	18	27	30	24.4	22.0	21.3	31.4
CCA - 20M	20	30	32	26.0	22.0	23.9	34.0
CCA - 22M	22	30	32	26.0	22.0	23.9	34.0
CCA - 25M	25	35	38	31.3	26.5	26.2	38.5
CCA - 28M	28	41	46	36.6	36.6	27.7	48.5
CCA - 32M	32	46	50	42.0	41.6	32.8	55.8
CCA - 38M	38	55	60	49.4	47.9	37.8	65.4

All dimensions are in millimeters unless otherwise specified. Dimensions are for reference only, subject to change.

Tube Fittings

Tube Insert for Nylon or Soft Plastic Tubing CI

Hy-Lok Tube Inserts are used to secure the nylon or other soft plastic tubing to Hy-Lok Tube fittings. For, right choice of Hy-Lok tube insert, check if OD and ID of the tubing are the same as dimension D and D₁ of tube insert, respectively.



Fractional Tubes

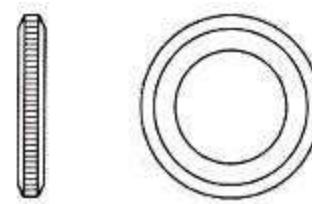
Part No.	Tube O.D.			
	D		D ₁	
	in	mm	in	mm
CI3-2	3/16	4.76	1/8	3.17
CI4-2	1/4	6.35	1/8	3.17
CI4-3	1/4	6.35	3/16	4.76
CI5-2	5/16	7.93	1/8	3.17
CI5-3	5/16	7.93	3/16	4.76
CI5-4	5/16	7.93	1/4	6.35
CI6-3	3/8	9.52	3/16	4.76
CI6-4	3/8	9.52	1/4	6.35
CI8-4	1/2	12.7	1/4	6.35
CI8-6	1/2	12.7	3/8	9.52
CI10-6	5/8	15.87	3/8	9.52
CI10-8	5/8	15.87	1/2	12.7
CI12-8	3/4	19.05	1/2	12.7
CI12-10	3/4	19.05	5/8	15.87
CI16-12	1	25.4	3/4	19.05

Metric Tubes

Part No.	Tube O.D.	
	D	D ₁
CI	6	4
CI	8	6
CI	10	8
CI	12	8
CI	12	10

Sure Ring Against Overtight CCL

Hy-Lok Sure Ring is especially useful when you install Hy-Lok fittings in small space such as in a cabinet where it is practically impossible to apply to apply the standard installation procedures. (i.e., 1 1/4 turns or 3/4 turns from finger tight) It ensures sufficient tightening and protects over-tightening. For installation, insert Sure Ring between the nut and the body before assembly, and then tighten the nut until being blocked by the sure ring.



Gap Gauge for Gap Inspection CIG



Multiple Sizes

Part No.	Tube O.D. in/mm			
CIG 46810M	1/4(mm)	3/8	1/2(12mm)	10mm

Fractional Tubes

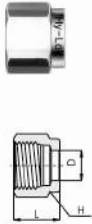
Part No.	Tube O.D.	
	in	mm
CCL - 2	1/8	3.17
CCL - 4	1/4	6.35
CCL - 6	3/8	9.52
CCL - 8	1/2	12.70
CCL - 12	3/4	19.05
CCL - 16	1	25.40

Metric Tubes

Part No	Tube O.D.
CCL - 3M	3
CCL - 6M	6
CCL - 10M	10
CCL - 12M	12
CCL - 18M	18
CCL - 20M	20
CCL - 25M	25

Hy-Lok® Tube Fittings

Nut CN



Fractional Tubes

Part No.	Tube O.D. D		Width across flat H		L
	in	mm	in	mm	
CN - 1	1/16	1.58	5/16	7.94	7.90
CN - 2	1/8	3.17	7/16	11.11	11.93
CN - 3	3/16	4.76	1/2	12.70	11.93
CN - 4	1/4	6.35	9/16	14.28	12.70
CN - 5	5/16	7.93	5/8	15.87	13.46
CN - 6	3/8	9.52	11/16	17.46	14.22
CN - 8	1/2	12.70	7/8	22.22	17.52
CN - 10	5/8	15.87	1	25.40	17.52
CN - 12	3/4	19.05	1-1/8	28.57	17.52
CN - 14	7/8	22.22	1-1/4	31.75	17.52
CN - 16	1	25.40	1-1/2	38.10	20.57
CN - 20	1-1/4	31.75	1-7/8	47.62	31.75
CN - 24	1-1/2	38.10	2-1/4	57.15	38.10
CN - 32	2	50.80	3	76.20	52.32

Metric Tubes

Part No.	Tube O.D. D	Width across flat H	L
CN - 2M	3	12	11.9
CN - 3M	3	12	11.9
CN - 4M	4	12	11.9
CN - 6M	6	14	12.7
CN - 8M	8	16	13.5
CN - 10M	10	19	15.1
CN - 12M	12	22	17.4
CN - 15M	15	25	17.4
CN - 16M	16	25	17.4
CN - 18M	18	30	17.4
CN - 20M	20	32	17.4
CN - 22M	22	32	17.4
CN - 25M	25	38	20.6
CN - 28M	28	46	30.6
CN - 32M	32	50	34.4
CN - 38M	38	60	40.6

Front Ferrule CFF



Fractional Tubes

Part No.	Tube O.D. D	
	in	mm
CFF - 1	1/16	1.58
CFF - 2	1/8	3.17
CFF - 3	3/16	4.76
CFF - 4	1/4	6.35
CFF - 5	5/16	7.93
CFF - 6	3/8	9.52
CFF - 8	1/2	12.70
CFF - 10	5/8	15.87
CFF - 12	3/4	19.05
CFF - 14	7/8	22.22
CFF - 16	1	25.40
CFF - 20	1-1/4	31.75
CFF - 24	1-1/2	38.10
CFF - 32	2	50.80

Metric Tubes

Part No.	Tube O.D. D
CFF - 2M	2
CFF - 3M	3
CFF - 4M	4
CFF - 6M	6
CFF - 8M	8
CFF - 10M	10
CFF - 12M	12
CFF - 15M	15
CFF - 16M	16
CFF - 18M	18
CFF - 20M	20
CFF - 22M	22
CFF - 25M	25
CFF - 28M	28
CFF - 32M	32
CFF - 38M	38

Back Ferrule CFB



Fractional Tubes

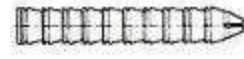
Part No.	Tube O.D. D	
	in	mm
CFB - 1	1/16	1.58
CFB - 2	1/8	3.17
CFB - 3	3/16	4.76
CFB - 4	1/4	6.35
CFB - 5	5/16	7.93
CFB - 6	3/8	9.52
CFB - 8	1/2	12.70
CFB - 10	5/8	15.87
CFB - 12	3/4	19.05
CFB - 14	7/8	22.22
CFB - 16	1	25.40
CFB - 20	1-1/4	31.75
CFB - 24	1-1/2	38.10
CFB - 32	2	50.80

Metric Tubes

Part No.	Tube O.D. D
CFB - 2M	2
CFB - 3M	3
CFB - 4M	4
CFB - 6M	6
CFB - 8M	8
CFB - 10M	10
CFB - 12M	12
CFB - 15M	15
CFB - 16M	16
CFB - 18M	18
CFB - 20M	20
CFB - 22M	22
CFB - 25M	25
CFB - 28M	28
CFB - 32M	32
CFB - 38M	38

Tube Fittings

Ferrule Set CFS



Fractional Tubes

Part No.	Tube O.D. D	
	in	mm
CFS - 1	1/16	1.58
CFS - 2	1/8	3.17
CFS - 3	3/16	4.76
CFS - 4	1/4	6.35
CFS - 5	5/16	7.93
CFS - 6	3/8	9.52
CFS - 8	1/2	12.70
CFS - 10	5/8	15.87
CFS - 12	3/4	19.05
CFS - 14	7/8	22.22
CFS - 16	1	25.40

Metric Tubes

Part No.	Tube O.D. D
CFS - 2M	2
CFS - 3M	3
CFS - 4M	4
CFS - 6M	6
CFS - 8M	8
CFS - 10M	10
CFS - 12M	12
CFS - 15M	15
CFS - 16M	16
CFS - 18M	18
CFS - 20M	20
CFS - 22M	22
CFS - 25M	25

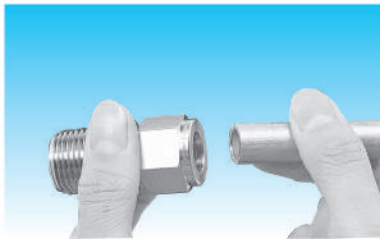
Installation Instructions

Tube Preparation

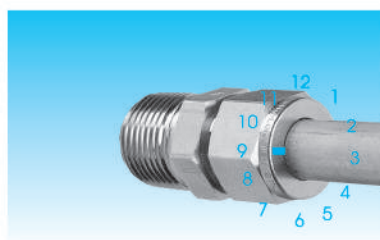
1. Check if tubing O.D., wall thickness, circularity, hardness and their tolerances are within specs for your application. Also check if surface is free from scratches and dirt.
2. Make a square cut, (Always use proper tube cutter. Improper tube cutter can cause excessive tube deformation at the tube end.)
3. Remove burrs from inner and outer edges of tubing.

Installation Instructions for Hy-Lok Fittings of 1 inch or 25mm and Under

Hy-Lok fittings are supplied fully assembled / finger tight and are readily usable. A leak tight and mechanically safe installation is easily made by just turning the nut 1 1/4 turns (or 3/4 turn for small sizes).



1. Insert prepared tubing into Hy-Lok fitting until tubing end is firmly seated on the body shoulder and make sure the nut is hand tight. (Do not force the tubing into ferrule if it does not go in easily. It may be burred or oval, or there may be foreign materials inside the fitting.)



2. Mark the nut at 9 o'clock position for identification of starting point.
3. Tighten the nut 1 1/4 turns* with a wrench keeping the fitting body steady with a back-up wrench. When the nut is tightened 1 1/4 turns, the mark at 9 o'clock position before tightening will be at 12 o'clock position.

Note *: Only 3/4 turn from finger tight is required for 1/16", 1/8", 3/16", 2mm, 3mm, and 4mm sizes.

High Pressure Applications

Even though Hy-Lok fittings are designed to accept the tube variations specified in ASTM or equivalent specifications, it is more desirable to have common starting point, or snug position, for high pressure applications. It is obtained by slightly tightening the nut until the tubing is not able to be rotated by hand. Make sure that the tubing end is fully seated, 1 1/4 turns (or 3/4 turn for small size fittings) from snug position will ensure reliable leak tight installation.

Reassembling Instructions

Hy-Lok fittings can be disassembled and reassembled many times and leak tight performance can be obtained each time.

1. Insert tubing which is preswaged with ferrules into fitting body.
2. Hand tighten the nut and further tighten the nut with a wrench to the original position keeping the body steady with a back-up wrench. A sharp rise in resistance will be felt at the original position. Then snug - up slightly with a wrench.

Installation of Hy-Lok Fittings bigger than 1" : or 25mm

EZY-MAT TOOL, Hy-Lok Corporation's Hydraulic Preswaging Machine, designed for use all Hy-Lok tube fittings ranging 1/2" ~ 2" (12mm~38 mm). This tool can make you save money and reduce the storage space and carrying efforts.

Hy-Lok Hydraulic Preswaging Unit for Multi-Size Tubes - EZY-MAT TOOL

EZY-MAT TOOL is easy to learn and operate. Reading and following instructions is all you do. In manual model, the hand pumping requires very little power and swage indicator arm lets you know when to stop pumping. In auto model, pre-swaging is simply made by only pressing the start button according to the instructions.

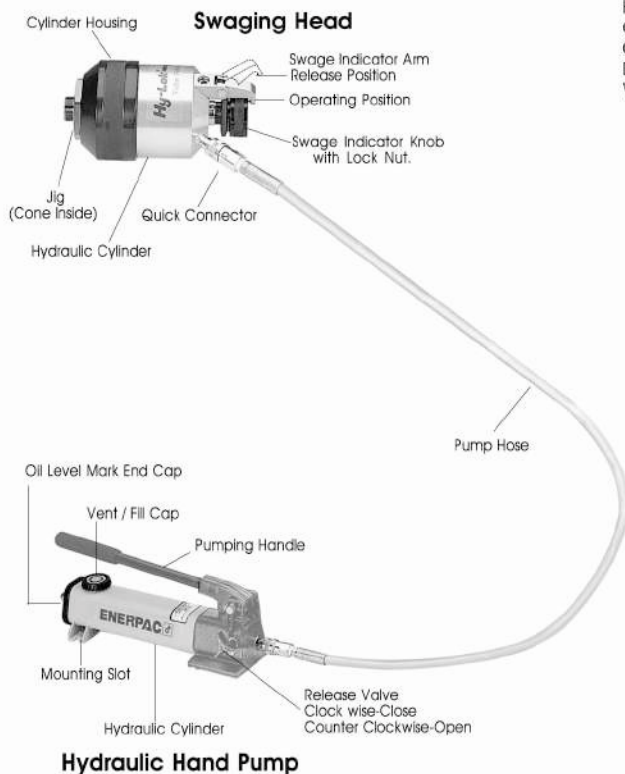
EZY-MAT TOOL can be used for various tube sizes by only replacing jig and cone. Two manual models (or just one auto model) are required for all sizes ranging from 1/2 inch to 2 inch (or 12mm to 38mm).

EZY-MAT TOOL reduces make-up torque and assembly time in the field and prevents the fitting from deformation and damage.

Operating Procedures

1. Assemble front ferrule, back ferrule and nut onto jig.
2. Insert the prepared tube into pre-assembled nut and ferrules and hand-tighten the nut. Pumping until arm release (manual), or just press "start" switch(auto).
3. Unthread nut from swaging jig. Remove pre-swaged tube and insert it into fitting body. Make sure the ferrule seats in the fitting. (The detailed instructions are provided for each of EZY - MAT TOOL.)

EZY - MAT 1 (manual)



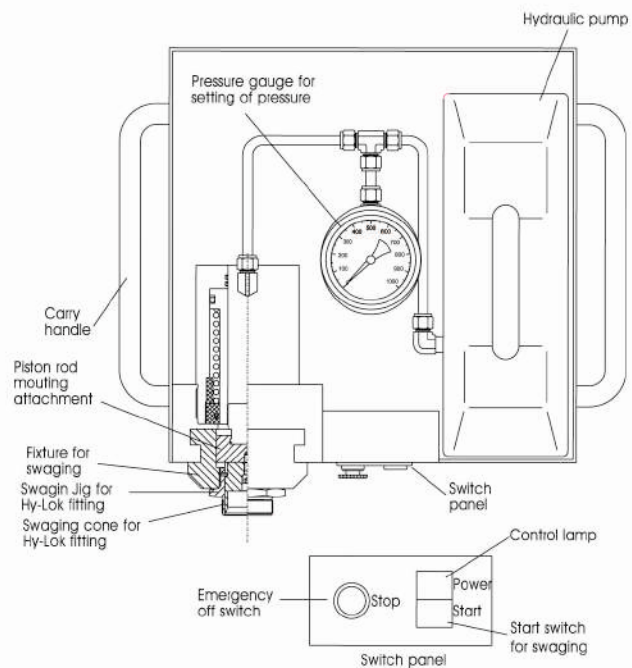
EZY - MAT 2 (Auto)

220V version

Hydraulic pump : 0.35 kW-2.0 l/min.
Operating pressure : 0~600bar.
Connection : 220V/1~/50/60 Hz/2.5 A.
Dimension : 400×400×230 mm.
Weight : 30 kg.

100V version

Hydraulic pump : 0.35 kW-2.0 l/min.
Operating pressure : 0~600bar.
Connection : 110V/1~/50/60 Hz/6.5 A.
Dimension : 400×400×230 mm.
Weight : 30 kg.



How to Order

EZY - MAT TOOL

Part No.	Applicable Fitting Size	Operation
EZY - MAT 1	1/2" to 2" (12mm to 38mm)	Manual
EZY - MAT 2	1/2" to 2" (12mm to 38mm)	Auto

JIG and DIE

Basic Part No.	Size Designator	Remark
PS - CSJ - *	See below *	for Jig
PS - CSD - *	See below *	for Die

Note * : To complete part number, basic part No. must be followed by size designator. For fractional size, designate size in sixteenth and then add T, e.g. 20T for 1 1/4 inches. For metric size, designate size in millimeters and then add M, e.g. 28M for 28mm.